

#### Machine Id EX0036 Component Swing Drive Fluid GEAR OIL SAE 75W90 (--- GAL)

### RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) GEAR OIL SAE 75W90. Please confirm.

### **WEAR**

All component wear rates are normal.

## CONTAMINATION

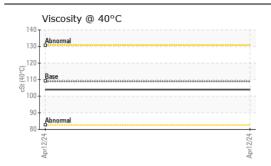
Moderate concentration of visible dirt/debris present in the oil.

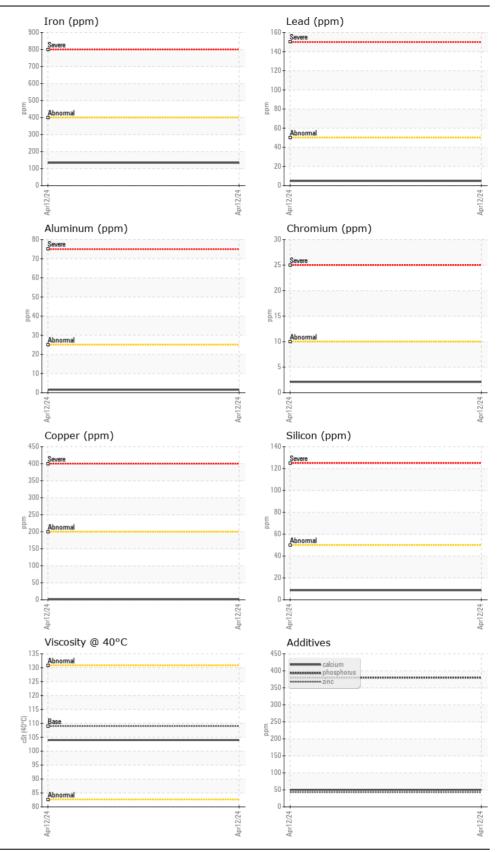
# **FLUID CONDITION**

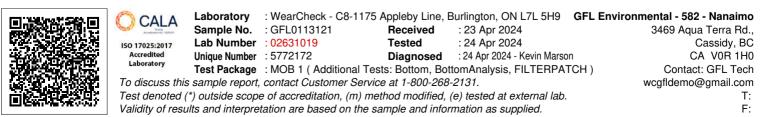
The white residue present in the sample is oil additive precipitate. The oil is no longer serviceable due to the presence of contaminants.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		GFL0113121		
Sample Date		Client Info		12 Apr 2024		
Machine Age	hrs	Client Info		8407		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		N/A		
Sample Status				ABNORMAL		
Iron	ppm	ASTM D5185(m)	>400	134		
Chromium	ppm	ASTM D5185(m)	>10	2		
Nickel		ASTM D5185(m)	>10	ء 1		
	ppm	( )	>10			
Titanium	ppm	ASTM D5185(m)		7		
Silver	ppm	ASTM D5185(m)	0.7	0		
Aluminum	ppm	ASTM D5185(m)	>25	2		
Lead	ppm	ASTM D5185(m)	>50	5		
Copper	ppm	ASTM D5185(m)	>200	1		
Tin	ppm	ASTM D5185(m)	>10	0		
Vanadium	ppm	ASTM D5185(m)		0		
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Silicon	ppm	ASTM D5185(m)	>50	9		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Water						
		WC Method	>0.2	NEG		
Silt	scalar	WC Method Visual*	>0.2 NONE	NEG NONE		
Silt Debris	scalar scalar					
		Visual*	NONE	NONE		
Debris	scalar	Visual* Visual*	NONE NONE	NONE		
Debris Sand/Dirt	scalar scalar	Visual* Visual* Visual*	NONE NONE NONE	NONE NONE MODER		
Debris Sand/Dirt Appearance	scalar scalar scalar	Visual* Visual* Visual* Visual*	NONE NONE NORML	NONE NONE MODER NORML		
Debris Sand/Dirt Appearance Odor Emulsified Water	scalar scalar scalar scalar scalar	Visual* Visual* Visual* Visual* Visual* Visual*	NONE NONE NORML NORML	NONE NONE MODER NORML NORML NEG	   	    
Debris Sand/Dirt Appearance Odor Emulsified Water Sodium	scalar scalar scalar scalar scalar ppm	Visual* Visual* Visual* Visual* Visual* Visual*	NONE NONE NORML NORML >0.2	NONE NONE MODER NORML NORML NEG		
Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron	scalar scalar scalar scalar scalar ppm ppm	Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m)	NONE NONE NORML NORML >0.2	NONE NONE MODER NORML NEG <1 2		
Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	scalar scalar scalar scalar scalar ppm ppm	Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m)	NONE NONE NONE NORML >0.2 400 200	NONE NONE MODER NORML NORML NEG <1 2 7		
Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum	scalar scalar scalar scalar scalar ppm ppm ppm	Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	NONE NONE NORML NORML >0.2	NONE NONE MODER NORML NEG <1 2 7 0		
Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	scalar scalar scalar scalar scalar ppm ppm ppm ppm	Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	NONE NORML NORML >0.2 400 200 12	NONE NONE MODER NORML NORML NEG <1 2 7 0 2 7		
Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium	scalar scalar scalar scalar ppm ppm ppm ppm ppm	Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	NONE NONE NONE NORML >0.2 400 200 12	NONE NONE MODER NORML NEG <1 2 7 0 <1 3		
Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	NONE NONE NORML NORML >0.2 400 200 12 12 12	NONE NONE NORML NORML NEG <1 2 7 0 <1 3 50		
Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Malybdenum Manganese Magnesium Calcium	scalar scalar scalar scalar ppm ppm ppm ppm ppm	Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	NONE NORML NORML >0.2 400 200 12 12 12 150 1650	NONE NONE MODER NORML NORML NEG <1 2 7 0 <1 3 50 380		
Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Malybdenum Manganese Magnesium Calcium Phosphorus Zinc	scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	NONE NONE NORML NORML >0.2 400 200 12 12 12	NONE NONE NORML NORML NEG <1 2 7 0 4 3 50 380 43		
Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Barium Molybdenum Manganese Magnesium Calcium	scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	NONE NORML NORML >0.2 400 200 12 12 12 150 1650	NONE NONE MODER NORML NORML NEG <1 2 7 0 <1 3 50 380		

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