WEAR CONTAMINATION FLUID CONDITION

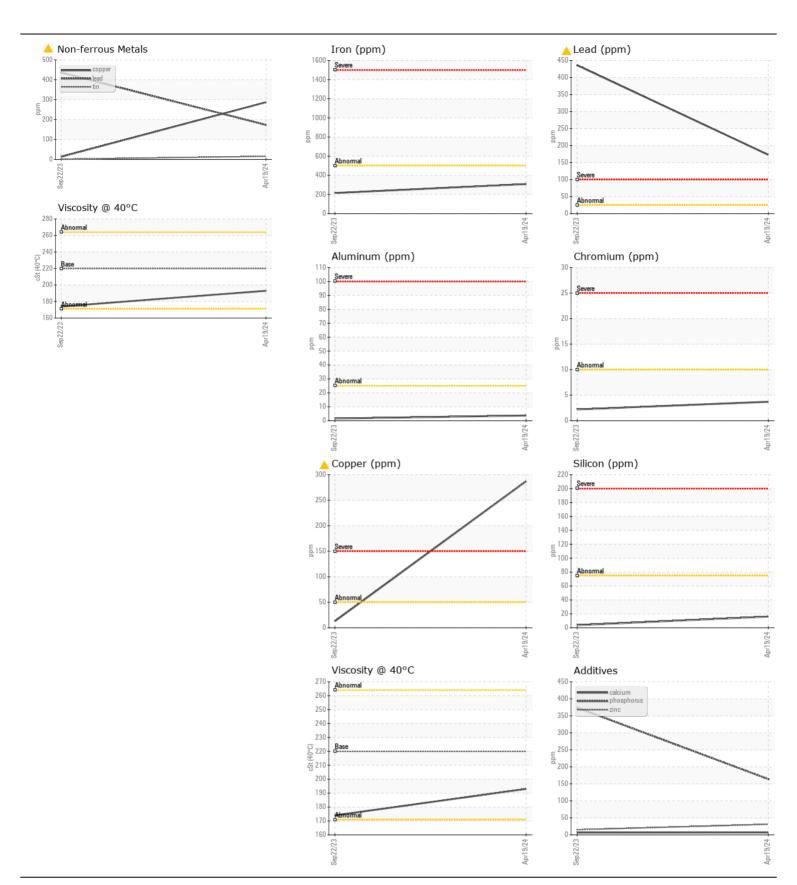
ABNORMAL NORMAL NORMAL

Machine Id

092945 Component

Front Left Final Drive

GEAR OIL ISO 220 (GAL)							
RECOMMENDATION The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample.	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		WC0890776	WC0851989	
	Sample Date		Client Info		19 Apr 2024	22 Sep 2023	
	Machine Age	hrs	Client Info		488	150	
	Oil Age	hrs	Client Info		438	150	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		N/A	N/A	
	Sample Status				ABNORMAL	ABNORMAL	
WEAR Copper, lead and tin ppm levels are abnormal. Bearing and/or bushing wear is indicated.	Iron	ppm	ASTM D5185(m)	>500	308	215	
	Chromium	ppm	ASTM D5185(m)	>10	4	2	
	Nickel	ppm	ASTM D5185(m)	>10	1	<1	
	Titanium	ppm	ASTM D5185(m)		<1	0	
	Silver	ppm	ASTM D5185(m)		0	<1	
	Aluminum	ppm	ASTM D5185(m)	>25	4	2	
	Lead	ppm	ASTM D5185(m)	>25	<u> </u>	<u></u> 436	
	Copper	ppm	ASTM D5185(m)	>50	<u> </u>	13	
	Tin	ppm	ASTM D5185(m)	>10	<u> </u>	<1	
	Vanadium	ppm	ASTM D5185(m)		0	0	
	White Metal	scalar	Visual*	NONE	NONE	NONE	
	Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>75	16	4	
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185(m)	>20	1	<1	
	Water		WC Method	>0.2	NEG	NEG	
	Silt	scalar	Visual*	NONE	NONE	NONE	
	Debris	scalar	Visual*	NONE	NONE	NONE	
	Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
	Appearance	scalar	Visual*	NORML	NORML	NORML	
	Odor		Visual*	NORML	NORML	NORML	
	Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		3	4	
The oil is no longer serviceable as a result of the abnormal and/or severe wear.	Boron	ppm	ASTM D5185(m)	50	7	8	
	Barium	ppm	ASTM D5185(m)	15	3	4	
	Molybdenum	ppm	ASTM D5185(m)	15	0	0	
	Manganese	ppm	ASTM D5185(m)		3	3	
	Magnesium	ppm	ASTM D5185(m)		1	1	
	Calcium	ppm	ASTM D5185(m)	50	7	7	
	Phosphorus	ppm	ASTM D5185(m)		164	374	
	Zinc	ppm	ASTM D5185(m)	100	31	15	
	Sulfur	ppm	ASTM D5185(m)		4098	4572	
Papart Id: CCECLIE IMCAMIST 02521025 (Caparated: 04/22/2024 15:15:01) Pays 1	Visc @ 40°C	cSt	ASTM D7279(m)	220	193	174	





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number

: WC0890776 : 02631025

Unique Number : 5772178 Test Package : MOB 1

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received : 23 Apr 2024 **Tested** : 23 Apr 2024

Diagnosed : 23 Apr 2024 - Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. C.G. EQUIPMENT

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