



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id  
**T001397 (S/N 24-M-01-2607)**

Component  
**Hydraulic System**

Fluid  
**PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (--- GAL)**

## RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0910013	---	---
Sample Date		Client Info		19 Apr 2024	---	---
Machine Age	hrs	Client Info		22	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				ABNORMAL	---	---

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>20	<1	---	---
Chromium	ppm	ASTM D5185(m)	>20	0	---	---
Nickel	ppm	ASTM D5185(m)	>20	0	---	---
Titanium	ppm	ASTM D5185(m)		0	---	---
Silver	ppm	ASTM D5185(m)		0	---	---
Aluminum	ppm	ASTM D5185(m)	>20	0	---	---
Lead	ppm	ASTM D5185(m)	>20	0	---	---
Copper	ppm	ASTM D5185(m)	>20	<1	---	---
Tin	ppm	ASTM D5185(m)	>20	0	---	---
Vanadium	ppm	ASTM D5185(m)		0	---	---
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---

## CONTAMINATION

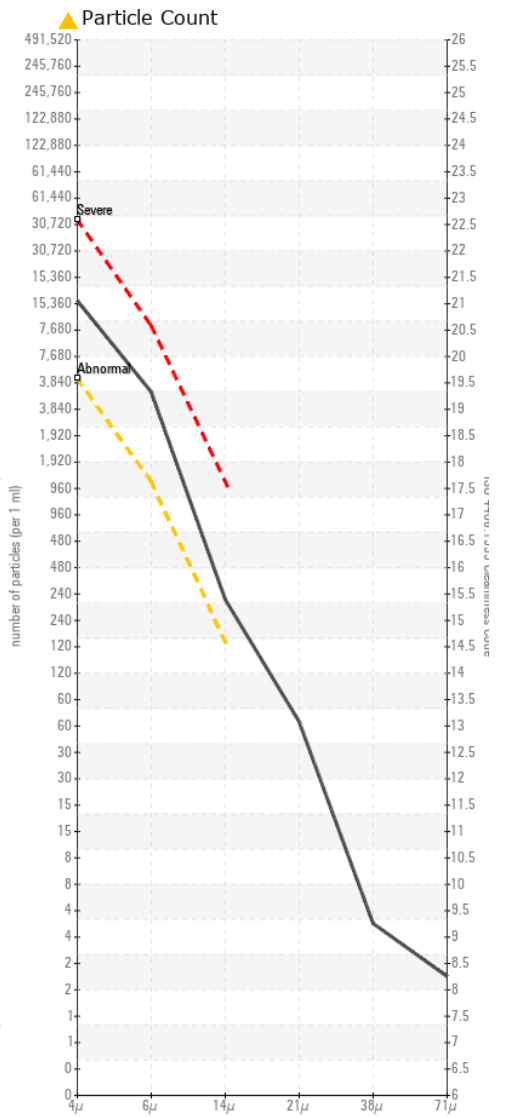
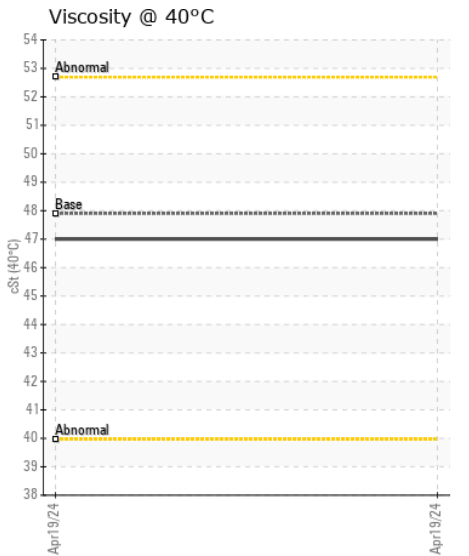
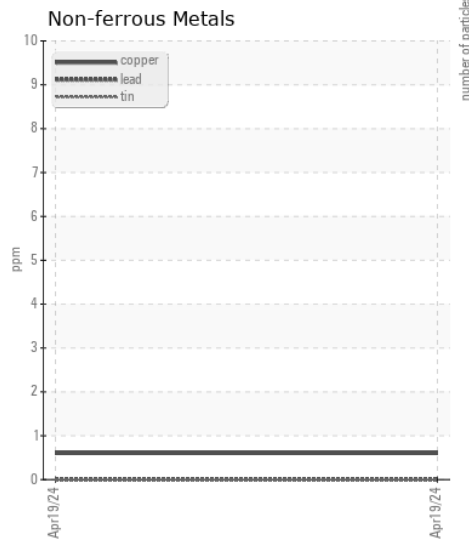
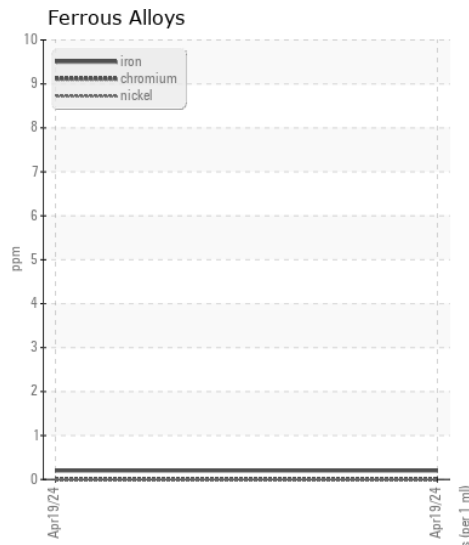
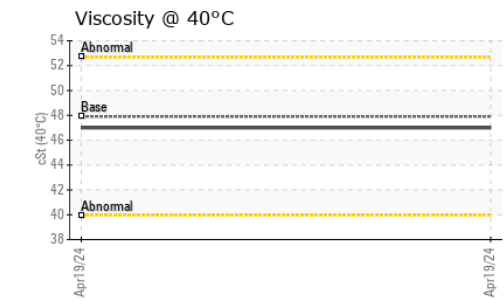
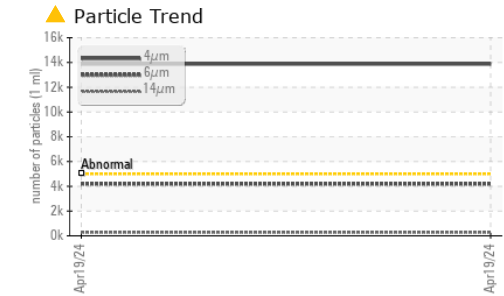
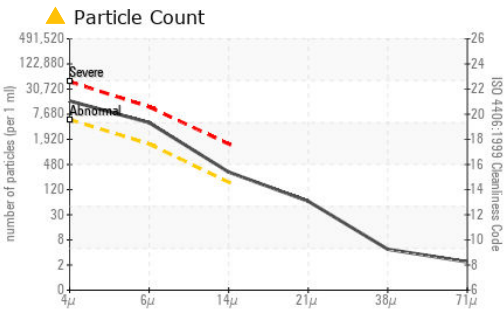
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185(m)	>15	1	---	---
Potassium	ppm	ASTM D5185(m)	>20	<1	---	---
Water		WC Method	>0.05	NEG	---	---
Particles >4µm		ASTM D7647	>5000	▲ 13875	---	---
Particles >6µm		ASTM D7647	>1300	▲ 4199	---	---
Particles >14µm		ASTM D7647	>160	● 278	---	---
Particles >21µm		ASTM D7647	>40	56	---	---
Particles >38µm		ASTM D7647	>10	4	---	---
Particles >71µm		ASTM D7647	>3	2	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 21/19/15	---	---
Silt	scalar	Visual*	NONE	NONE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---
Emulsified Water	scalar	Visual*	>0.05	NEG	---	---

## FLUID CONDITION

The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185(m)		<1	---	---
Boron	ppm	ASTM D5185(m)	0	<1	---	---
Barium	ppm	ASTM D5185(m)	0	0	---	---
Molybdenum	ppm	ASTM D5185(m)	0	0	---	---
Manganese	ppm	ASTM D5185(m)	1	0	---	---
Magnesium	ppm	ASTM D5185(m)	0	0	---	---
Calcium	ppm	ASTM D5185(m)	100	103	---	---
Phosphorus	ppm	ASTM D5185(m)	670	625	---	---
Zinc	ppm	ASTM D5185(m)	850	821	---	---
Sulfur	ppm	ASTM D5185(m)	1600	1464	---	---
Visc @ 40°C	cSt	ASTM D7279(m)	47.9	47.0	---	---



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0910013 **Received** : 24 Apr 2024  
**Lab Number** : 02631180 **Tested** : 25 Apr 2024  
**Unique Number** : 5772333 **Diagnosed** : 25 Apr 2024 - Wes Davis  
**Test Package** : MOB 2

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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