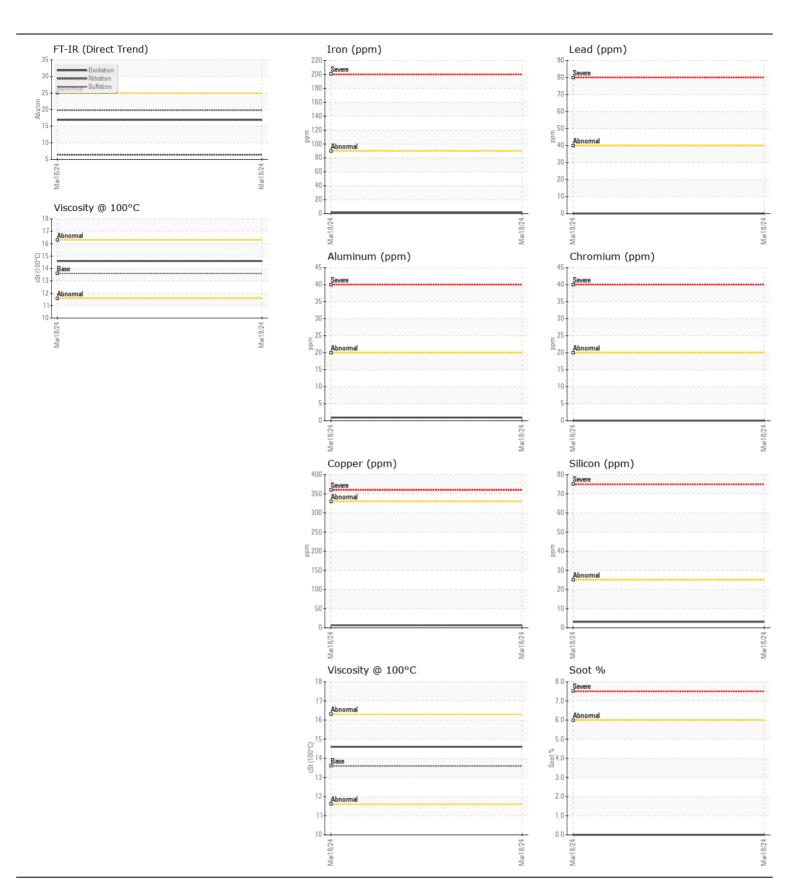
WEAR CONTAMINATION **FLUID CONDITION** **NORMAL NORMAL NORMAL**

ESTRUXTURE [154141]

25402031 GEN 4

Diesel Engine

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		CU0022652		
	Sample Date		Client Info		18 Mar 2024		
	Machine Age	hrs	Client Info		188		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Not Changd		
	Sample Status				NORMAL		
WEAR	Iron	ppm	ASTM D5185(m)	>90	2		
	Chromium	ppm	ASTM D5185(m)		0		
Metal levels are typical for a new component breaking in.	Nickel	ppm	ASTM D5185(m)		0		
	Titanium	ppm	ASTM D5185(m)		0		
	Silver	ppm	ASTM D5185(m)	>2	0		
	Aluminum	ppm	ASTM D5185(m)		<1		
	Lead	ppm	ASTM D5185(m)	>40	0		
	Copper	ppm	ASTM D5185(m)		7		
	Tin	ppm	ASTM D5185(m)	>15	0		
	Vanadium	ppm	ASTM D5185(m)		0		
	White Metal	scalar	Visual*	NONE	VLITE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>25	3		
SOUTH MINION	Potassium	ppm	ASTM D5185(m)	>20	0		
There is no indication of any contamination in the oil.	Fuel	ppiii	WC Method	>3.0	<1.0		
	Water		WC Method		NEG		
	Glycol		WC Method		NEG		
	Soot %	%	ASTM D7844*	>6	0		
	Nitration	Abs/cm	ASTM D7624*	>20	6.4		
	Sulfation	Abs/.1mm	ASTM D7415*	>30	19.8		
	Silt	scalar	Visual*	NONE	NONE		
	Debris	scalar	Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	NONE		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Emulsified Water	scalar	Visual*	>0.2	NEG		
LUID CONDITION	Sodium	ppm	ASTM D5185(m)		3		
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185(m)	39	41		
	Barium	ppm	ASTM D5185(m)		0		
	Molybdenum	ppm	ASTM D5185(m)		45		
	Manganese	ppm	ASTM D5185(m)		<1		
	Magnesium	ppm	ASTM D5185(m)		773		
	Calcium	ppm	ASTM D5185(m)		1185		
	Phosphorus	ppm	ASTM D5185(m)	899	721		
	Zinc	ppm	ASTM D5185(m)	1069	834		
	Sulfur	ppm	ASTM D5185(m)	2624	1958		
	Oxidation	Abs/.1mm	ASTM D7414*	>25	16.9		
	Visc @ 100°C	cSt	ASTM D7279(m)	13.6	14.6		





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CUMMINS CANADA ULC - GENERATOR DIVISION : CU0022652 Lab Number : 02631850

Received **Tested** Unique Number : 5773003 Diagnosed Test Package : MOB 1 (Additional Tests: Visual)

: 29 Apr 2024

: 29 Apr 2024

: 29 Apr 2024 - Wes Davis

7175 PACIFIC CIRCLE MISSISSAUGA, ON CA L5T 2A5 Contact: Elisia Johnson

elisia.johnson@cummins.com T: (905)795-0050 F: (905)795-9252

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.