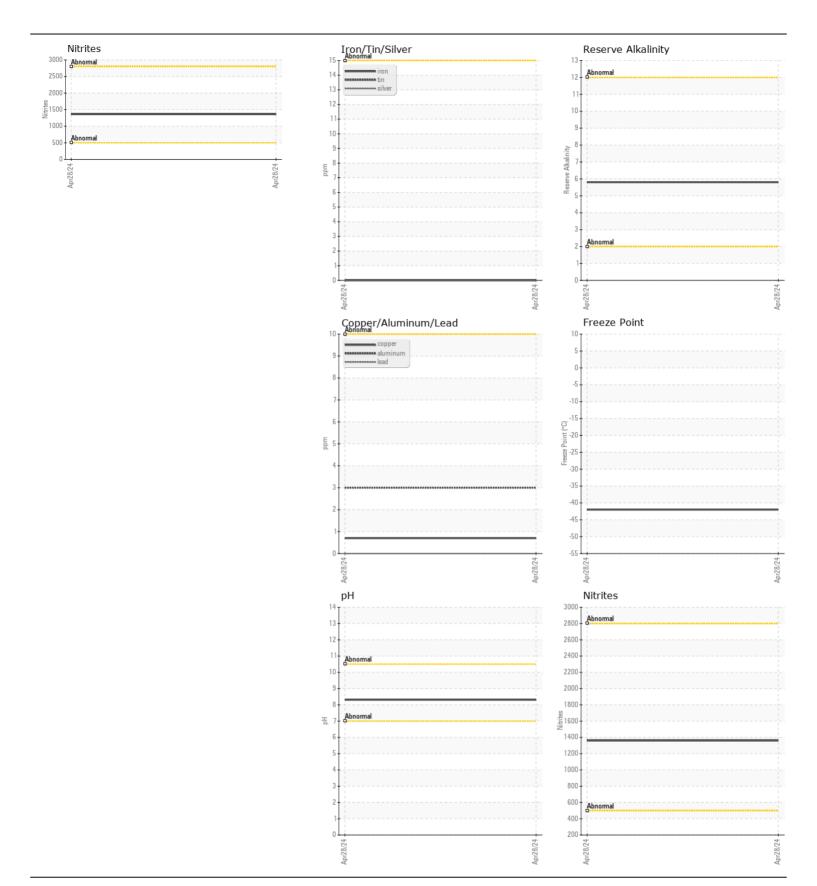
## **CORROSION CONTAMINANTS COOLANT CONDITION**

**NORMAL NORMAL NORMAL** 

[150902] 1990992989

Component Coolant

EXTENDED LIFE COOLANT ( GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The fluid is suitable for further service. Resample at the next service interval to monitor.	Sample Number		Client Info		CU0022719		
	Sample Date		Client Info		28 Apr 2024		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Oil Changed		Client Info		Changed		
	Sample Status				NORMAL		
CORROSION	Iron	ppm	ASTM D5185(m)	>15	0		
All metal levels are normal indicating no corrosion in the cooling system.	Aluminum	ppm	ASTM D5185(m)	>10	3		
	Copper	ppm	ASTM D5185(m)	>10	<1		
	Lead	ppm	ASTM D5185(m)		0		
	Tin	ppm	ASTM D5185(m)		0		
	Silver	ppm	ASTM D5185(m)	>10	0		
	Zinc	ppm	ASTM D5185(m)	>10	<1		
CONTAMINANTS	Calcium	nnm	ASTM D5185(m)	. 100			
There is no indication of any contamination in the coolant.	Magnesium	ppm	ASTM D5185(m)	>40	2 <1		
	Appearance	ppm	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Coolant Appearance	oodidi	Visual*	Clear	Clear		
COOLANT CONDITION  The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.	Boiling Point	°C	WC Method*		108		
	Specific Gravity		ASTM D1298*		1.072		
	рН	Scale 0-14	ASTM D1287*	9.0	8.31		
	Nitrites	ppm	Alcan Test Kit*		1360		
	Reserve Alkalinity	Scale 0-20	ASTM D1121*	F0	5.8		
	Percentage Glycol		ASTM D3321*	50	53.8		
	Freezing Point Carboxylate		ASTM D3321*	-40	-42		
	Silicon	nnm	ASTM D5185(m)		 36		
	Phosphorus	ppm	ASTM D5185(m)		688		
	. Hoopilolus	ppiii					
		mag	ASTM D5185(m)		242		
	Boron	ppm	ASTM D5185(m) ASTM D5185(m)		242 349		
		ppm ppm	ASTM D5185(m)		349 1652		
	Boron Molybdenum	ppm	, ,		349		





CALA ISO 17025:2017 Accredited Laboratory

Laboratory

Sample No.

: CU0022719 Lab Number : 02632116

Unique Number : 5773269 **Test Package**: COOL (Additional Tests: GlycolType)

Received **Tested** Diagnosed

: 29 Apr 2024 : 30 Apr 2024 : 01 May 2024 - Kevin Marson

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CUMMINS CANADA ULC - GENERATOR DIVISION 7175 PACIFIC CIRCLE MISSISSAUGA, ON CA L5T 2A5 Contact: Elisia Johnson

elisia.johnson@cummins.com T: (905)795-0050 F: (905)795-9252

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.