

Machine Id **41** Component **Diesel Engine** Fluid **SHELL ROTELLA T 15W40 (--- GAL)**

RECOMMENDATION

Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

CONTAMINATION

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. Light fuel dilution occurring.

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FLUID CONDITION

Fuel is present in the oil and is lowering the viscosity. The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		IL0033504		
Sample Date		Client Info		26 Apr 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Filter Changed		Client Info		N/A		
Sample Status				ABNORMAL		
Iron	ppm	ASTM D5185(m)	>90	34		
Chromium	ppm	ASTM D5185(m)	>20	1		
Nickel	ppm	ASTM D5185(m)	>2	<1		
Titanium	ppm	ASTM D5185(m)	>2	0		
Silver	ppm	ASTM D5185(m)	>2	0		
Aluminum	ppm	ASTM D5185(m)	>20	5		
Lead	ppm	ASTM D5185(m)	>40	2		
Copper	ppm	ASTM D5185(m)	>330	<1		
Tin	ppm	ASTM D5185(m)	>15	<1		
Vanadium	ppm	ASTM D5185(m)		0		
Ciliana			05			
Silicon	ppm	ASTM D5185(m)	>25	4		
Potassium	ppm	ASTM D5185(m)	>20	12		
Fuel	%	ASTM D7593*	>3.0	▲ 1.1		
Water		WC Method	>0.2	NEG		
Glycol		WC Method		NEG		
Soot %	%	ASTM D7844*	>6	0.7		
Nitration	Abs/cm	ASTM D7624*	>20	9.6		
Sulfation	Abs/.1mm	ASTM D7415*	>30	24.7		
Emulsified Water	scalar	Visual*	>0.2	NEG		
Sodium	ppm	ASTM D5185(m)		2		
Boron	ppm	ASTM D5185(m)	35	4		
Barium	ppm	ASTM D5185(m)	0	0		
Molybdenum	ppm	ASTM D5185(m)	0	2		
Manganese	ppm	ASTM D5185(m)	0	<1		
Magnesium	ppm	ASTM D5185(m)	10	31		
Calcium	ppm	ASTM D5185(m)	2340	2273		
Phosphorus	ppm	ASTM D5185(m)	1110	823		
Zinc	ppm	ASTM D5185(m)	1210	993		
Sulfur	ppm	ASTM D5185(m)	3890	2683		
Oxidation	Abs/.1mm	ASTM D7414*	>25	15.8		
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ASTM D7279(m) 15.7

Visc @ 100°C cSt

WEAR

CONTAMINATION

FLUID CONDITION

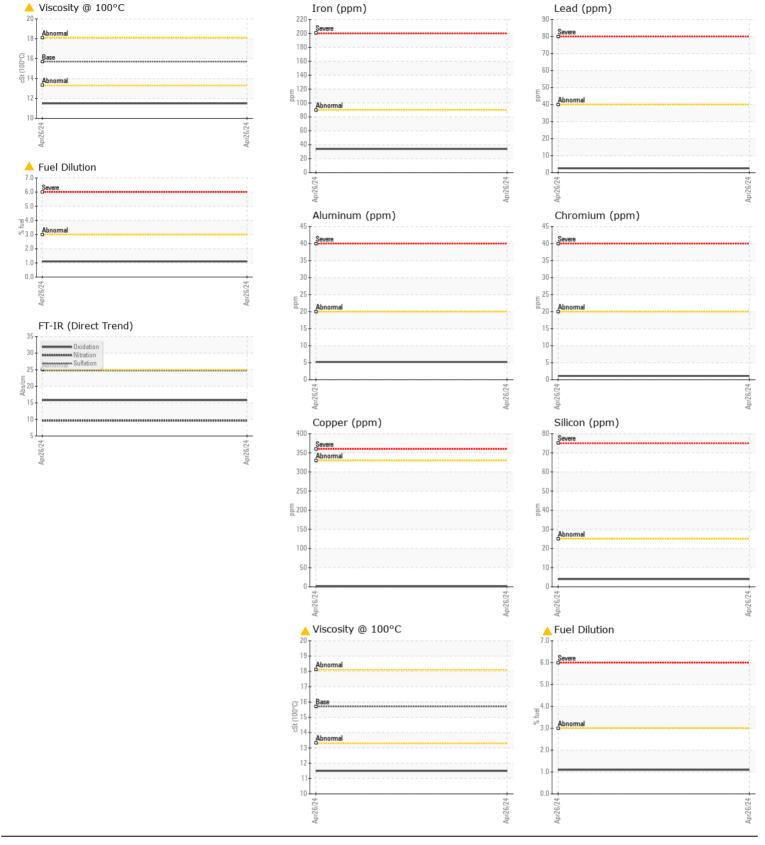
NORMAL

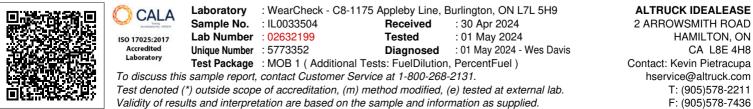
MARGINAL

ABNORMAL

Contact/Location: Kevin Pietracupa - ALTHAM

11.5





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