



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	SEVERE
FLUID CONDITION	NORMAL

Area
1 White Oil/016 Hydrogen/B Blower/Fan/501 Induced Draft Fan

Machine Id
16B501 (WEST BEARING)

Component
Bearing

Fluid
PETRO CANADA TURBOFLO 68 (--- GAL)

RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

WEAR

All component wear rates are normal.

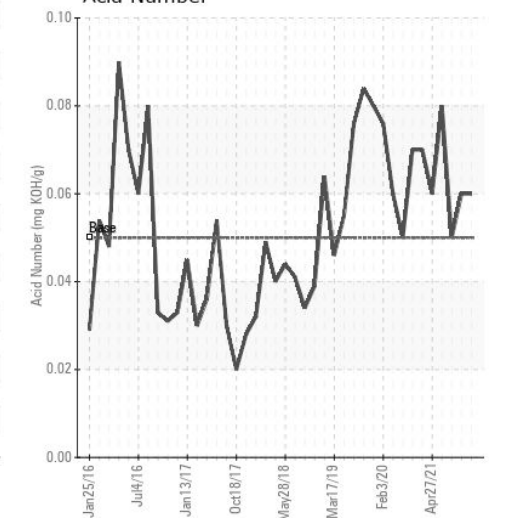
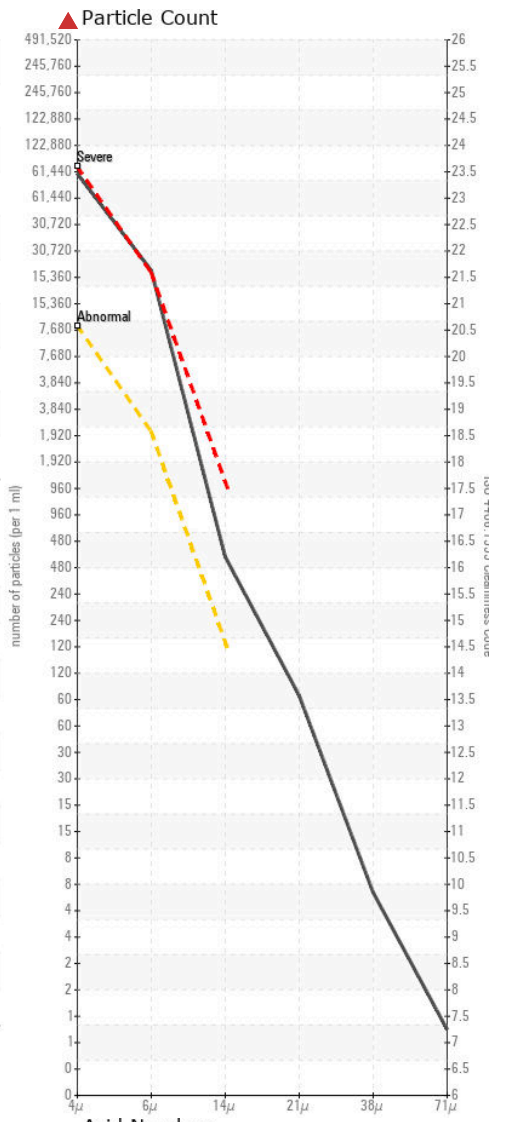
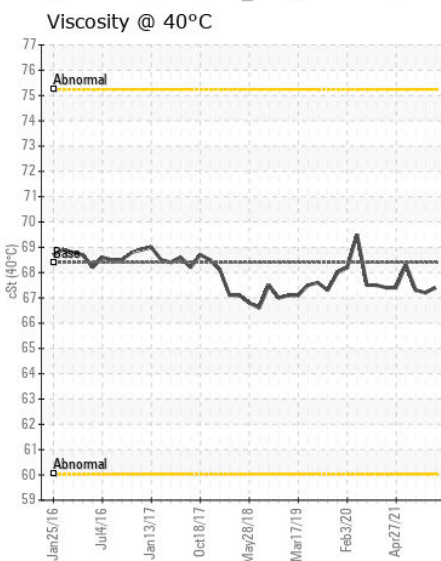
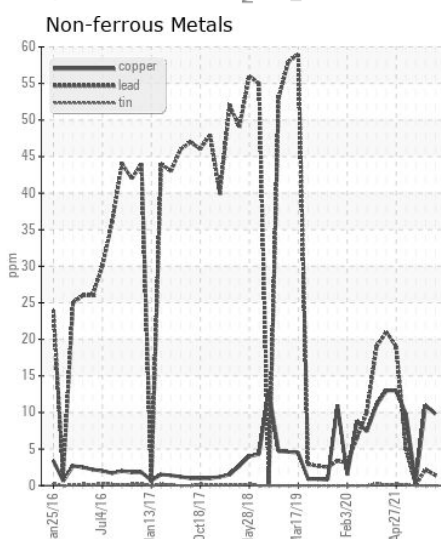
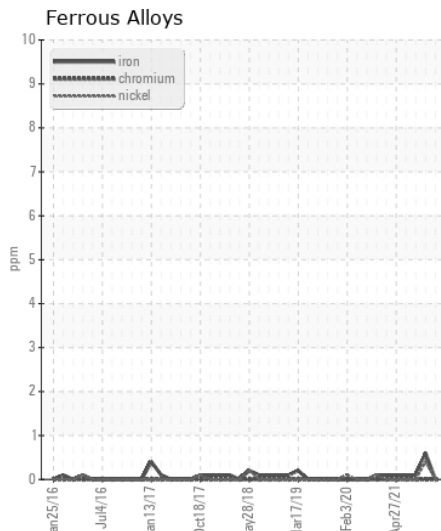
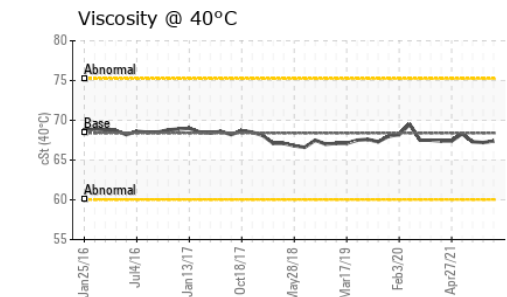
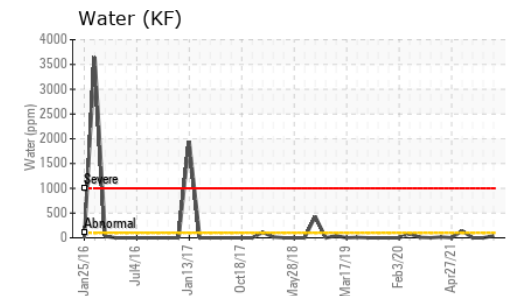
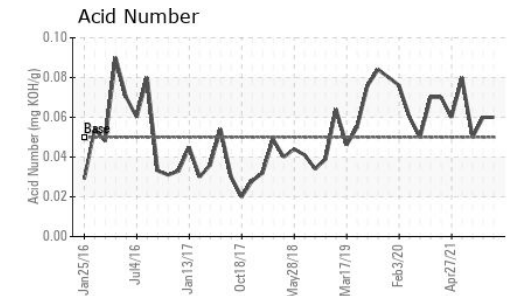
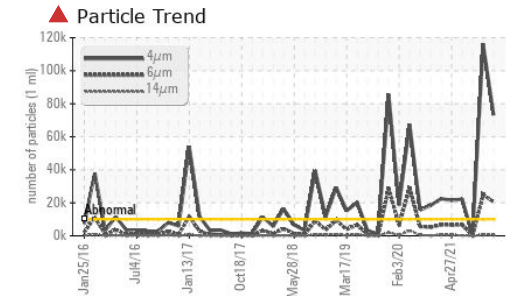
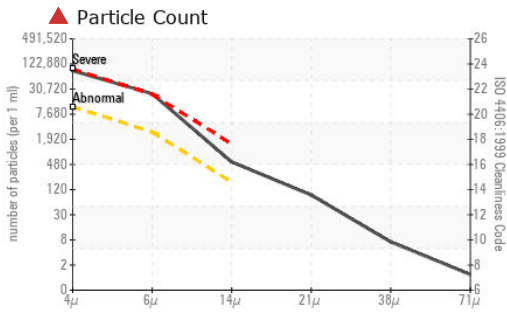
CONTAMINATION

There is a high amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible.

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0936460	WC0902148	WC0873641
Sample Date		Client Info		26 Apr 2024	25 Feb 2024	09 Nov 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	SEVERE	NORMAL
Iron	ppm	ASTM D5185(m)	>20	0	<1	<1
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	0	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	<1
Aluminum	ppm	ASTM D5185(m)	>20	0	<1	<1
Lead	ppm	ASTM D5185(m)	>20	1	2	<1
Copper	ppm	ASTM D5185(m)	>20	10	11	<1
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185(m)	>15	0	<1	0
Potassium	ppm	ASTM D5185(m)	>20	0	<1	0
Water	%	ASTM D6304*	>2	0.004	---	---
ppm Water	ppm	ASTM D6304*		41	---	---
Particles >4µm		ASTM D7647	>10000	▲ 73194	▲ 116183	429
Particles >6µm		ASTM D7647	>2500	▲ 20598	▲ 24831	94
Particles >14µm		ASTM D7647	>160	▲ 486	▲ 539	8
Particles >21µm		ASTM D7647	>40	● 79	▲ 156	4
Particles >38µm		ASTM D7647	>10	6	8	0
Particles >71µm		ASTM D7647	>3	1	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/14	▲ 23/22/16	▲ 24/22/16	16/14/10
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	NONE	VLITE
Sand/Dirt	scalar	Visual*	NONE	VLITE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>2	.2%	NEG	NEG
Sodium	ppm	ASTM D5185(m)		<1	0	0
Boron	ppm	ASTM D5185(m)	0	0	0	<1
Barium	ppm	ASTM D5185(m)	0	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	0	0
Magnesium	ppm	ASTM D5185(m)	0	0	<1	0
Calcium	ppm	ASTM D5185(m)	0	<1	2	0
Phosphorus	ppm	ASTM D5185(m)	120	<1	<1	0
Zinc	ppm	ASTM D5185(m)	0.0	2	2	<1
Sulfur	ppm	ASTM D5185(m)	50	595	669	648
Acid Number (AN)	mg KOH/g	ASTM D974*	0.05	0.06	0.06	0.05
Visc @ 40°C	cSt	ASTM D7279(m)	68.4	67.4	67.2	67.3



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0936460 **Received** : 30 Apr 2024
Lab Number : 02632319 **Tested** : 01 May 2024
Unique Number : 5773472 **Diagnosed** : 01 May 2024 - Wes Davis
Test Package : IND 2 (Additional Tests: KF, TAN Man)

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To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.