WEAR CONTAMINATION **FLUID CONDITION** **NORMAL NORMAL NORMAL**

[155075]

77289560

Diesel Engine

DIESEL ENGINE OIL SAE 40 (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) DIESEL ENGINE OIL SAE 40. Please confirm.	Sample Number		Client Info		CU0023275		
	Sample Date		Client Info		26 Apr 2024		
	Machine Age	hrs	Client Info		70		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status				NORMAL		
WEAR							
WEAR	Iron	ppm	ASTM D5185(m)		16		
Metal levels are typical for a new component breaking in.	Chromium	ppm	ASTM D5185(m)		<1		
	Nickel	ppm	ASTM D5185(m)		0		
	Titanium	ppm	ASTM D5185(m)		0		
	Silver	ppm	ASTM D5185(m)		0		
	Aluminum	ppm	ASTM D5185(m)		2		
	Lead	ppm	ASTM D5185(m)		0		
	Copper	ppm	ASTM D5185(m)		15		
	Tin	ppm	ASTM D5185(m)	>15	<1		
	Vanadium	ppm	ASTM D5185(m)	NONE	0		
	White Metal	scalar	Visual*	NONE	LIGHT		
	Yellow Metal	scalar	Visual*	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185(m)		23		
Elevated aluminum (AI) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185(m)	>20	7		
	Fuel		WC Method		<1.0		
	Water		WC Method	>0.2	NEG		
	Glycol		WC Method		NEG		
	Soot %	%	ASTM D7844*		0		
	Nitration	Abs/cm	ASTM D7624*	>20	5.3		
	Sulfation	Abs/.1mm	ASTM D7415*		19.9		
	Silt	scalar	Visual*	NONE	NONE		
	Debris	scalar	Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	NONE		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Emulsified Water	scalar	Visual*	>0.2	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)	>216	3		
T1 12 C1 21 11 C 11 C 1	Boron	ppm	ASTM D5185(m)	250	126		
The condition of the oil is acceptable for the time in service.	Barium	ppm	ASTM D5185(m)		3		
	Molybdenum	ppm	ASTM D5185(m)	100	19		
	Manganese	ppm	ASTM D5185(m)		1		
	Magnesium	ppm	ASTM D5185(m)	450	317		
	Calcium	ppm	ASTM D5185(m)	3000	1779		
	Phosphorus	ppm	ASTM D5185(m)	1150	960		
	Zinc	ppm	ASTM D5185(m)	1350	1119		
	Sulfur	ppm	ASTM D5185(m)		2811		
	Oxidation	Abs/.1mm	ASTM D7414*	>25	15.1		

14.1





CALA ISO 17025:2017 Accredited Laboratory

Sample No.

Laboratory

: CU0023275 Lab Number : 02632469 Unique Number : 5773622

Received **Tested** Diagnosed Test Package : MOB 1 (Additional Tests: Visual)

:01 May 2024 : 01 May 2024

: 01 May 2024 - Wes Davis

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CUMMINS CANADA ULC - GENERATOR DIVISION 7175 PACIFIC CIRCLE MISSISSAUGA, ON CA L5T 2A5 Contact: Rick Gamble tu762@cummins.com T: (905)795-0050

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

F: (905)795-0035