

Machine Id **422000** Component **Diesel Engine** Fluid **PETRO CANADA DURON SHP 15W40 (--- GAL)**

RECOMMENDATION	
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The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. No other corrective action is recommended at this time.

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VV	E,	А	ĸ

Aluminum ppm levels are abnormal. Piston wear is indicated.

CONTAMINATION

Light fuel dilution occurring. No other contaminants were detected in the oil.

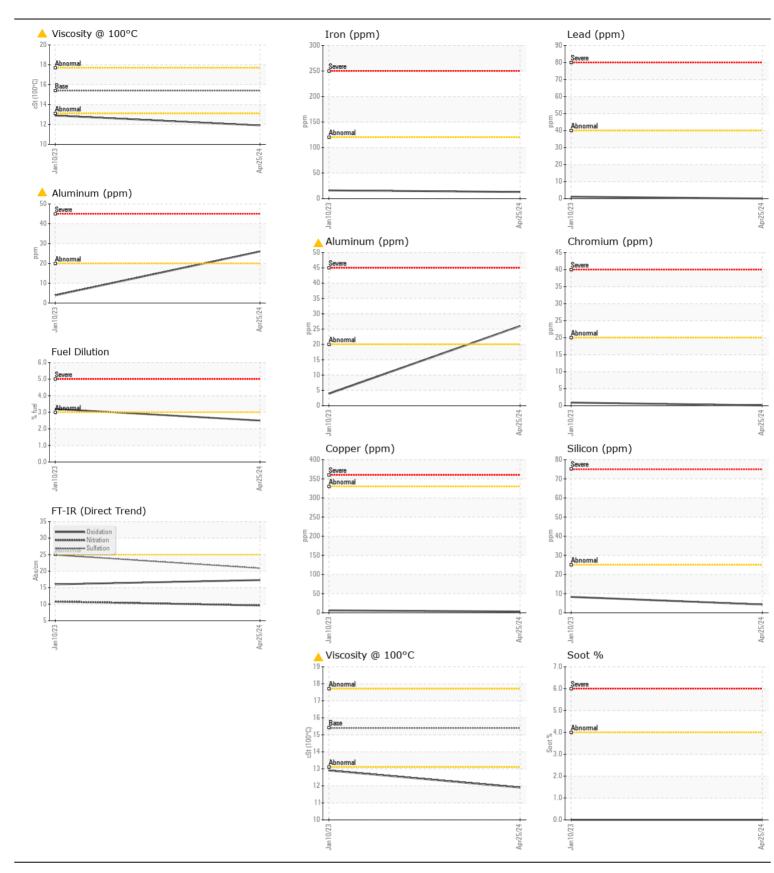
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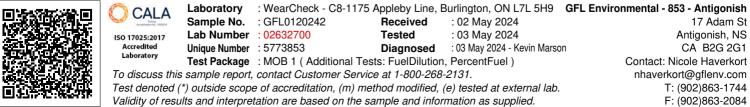
	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		GFL0120242	GFL0070116	
	Sample Date		Client Info		25 Apr 2024	10 Jan 2023	
	Machine Age	kms	Client Info		490118	385210	
	Oil Age	kms	Client Info		0	0	
	Filter Age	kms	Client Info		0	0	
	Oil Changed		Client Info		Changed	N/A	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				ABNORMAL	ATTENTION	
				400	40	40	
	Iron	ppm	ASTM D5185(m)	>120	13	16	
	Chromium	ppm	ASTM D5185(m)	>20	<1	<1	
	Nickel	ppm	ASTM D5185(m)	>5	<1	<1	
	Titanium	ppm	ASTM D5185(m)	>2	0	<1	
	Silver	ppm	ASTM D5185(m)	>2	0	0	
	Aluminum	ppm	ASTM D5185(m)	>20	<u>▲</u> 26	4	
	Lead	ppm	ASTM D5185(m)	>40	0	1	
	Copper	ppm	ASTM D5185(m)	>330	3	6	
	Tin	ppm	ASTM D5185(m)	>15	<1	2	
	Vanadium	ppm	ASTM D5185(m)		0	0	
	Silicon	ppm	ASTM D5185(m)	>25	4	8	
	Potassium	ppm	ASTM D5185(m)	>20	<1	<1	
	Fuel	%	ASTM D7593*	>3.0	2.5	A 3.2	
	Water		WC Method	>0.2	NEG	NEG	
	Church						
	Glycol		WC Method		NEG	NEG	
	Soot %	%	ASTM D7844*	>4	NEG 0	NEG 0	
		% Abs/cm		>4 >20	-		
	Soot %		ASTM D7844*		0	0	
	Soot % Nitration	Abs/cm	ASTM D7844* ASTM D7624*	>20	0 9.6	0 10.8	
	Soot % Nitration Sulfation	Abs/cm Abs/.1mm	ASTM D7844* ASTM D7624* ASTM D7415*	>20 >30	0 9.6 20.9	0 10.8 24.9	
	Soot % Nitration Sulfation Emulsified Water	Abs/cm Abs/.1mm scalar	ASTM D7844* ASTM D7624* ASTM D7415* Visual*	>20 >30	0 9.6 20.9 NEG	0 10.8 24.9 NEG	
 	Soot % Nitration Sulfation Emulsified Water Sodium	Abs/cm Abs/.1mm scalar ppm	ASTM D7844* ASTM D7624* ASTM D7415* Visual* ASTM D5185(m)	>20 >30 >0.2	0 9.6 20.9 NEG 5	0 10.8 24.9 NEG 8	
 	Soot % Nitration Sulfation Emulsified Water Sodium Boron	Abs/cm Abs/.1mm scalar ppm ppm	ASTM D7844* ASTM D7624* ASTM D7415* Visual* ASTM D5185(m) ASTM D5185(m)	>20 >30 >0.2	0 9.6 20.9 NEG 5 1	0 10.8 24.9 NEG 8 20	
	Soot % Nitration Sulfation Emulsified Water Sodium Boron Barium	Abs/cm Abs/.1mm scalar ppm ppm ppm	ASTM D7844* ASTM D7624* ASTM D7415* Visual* ASTM D5185(m) ASTM D5185(m)	>20 >30 >0.2 0 0	0 9.6 20.9 NEG 5 1 0	0 10.8 24.9 NEG 8 20 0	
 	Soot % Nitration Sulfation Emulsified Water Sodium Boron Barium Molybdenum	Abs/cm Abs/.1mm scalar ppm ppm ppm ppm	ASTM D7844* ASTM D7624* ASTM D7415* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >30 >0.2 0 0 60	0 9.6 20.9 NEG 5 1 0 60	0 10.8 24.9 NEG 8 20 0 0	
 	Soot % Nitration Sulfation Emulsified Water Sodium Boron Barium Molybdenum Manganese	Abs/cm Abs/.1mm scalar ppm ppm ppm ppm	ASTM D7844* ASTM D7624* ASTM D7415* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >30 >0.2 0 0 60 0	0 9.6 20.9 NEG 5 1 0 60 <1	0 10.8 24.9 NEG 8 20 0 0 14 1	
 	Soot % Nitration Sulfation Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium	Abs/cm Abs/.1mm scalar ppm ppm ppm ppm ppm	ASTM D7844* ASTM D7624* ASTM D7415* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >30 >0.2 0 0 60 0 1010	0 9.6 20.9 NEG 5 1 0 60 <1 940	0 10.8 24.9 NEG 8 20 0 14 1 161	
 	Soot % Nitration Sulfation Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	Abs/cm Abs/.1mm scalar ppm ppm ppm ppm ppm ppm	ASTM D7844* ASTM D7624* ASTM D7415* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >30 >0.2 0 0 60 0 1010 1070	0 9.6 20.9 NEG 5 1 0 60 <1 940 1020	0 10.8 24.9 NEG 8 20 0 14 1 1 161 2087	
 	Soot % Nitration Sulfation Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	Abs/cm Abs/.1mm scalar ppm ppm ppm ppm ppm ppm	ASTM D7844* ASTM D7624* ASTM D7415* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >30 >0.2 0 0 60 0 1010 1070 1150	0 9.6 20.9 NEG 5 1 0 60 <1 940 1020 901	0 10.8 24.9 NEG 8 20 0 14 1 1 161 2087 1068	
u 1	Soot % Nitration Sulfation Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	Abs/cm Abs/.1mm scalar ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D7844* ASTM D7624* ASTM D7415* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >30 >0.2 0 0 60 0 1010 1070 1150 1270	0 9.6 20.9 NEG 5 1 0 60 <1 940 1020 901 1125	0 10.8 24.9 NEG 8 20 0 14 1 1 161 2087 1068 1197	

FLUID CONDITION

Viscosity of sample indicates oil is within SAE 30 range, advise investigate. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

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