



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	SEVERE
FLUID CONDITION	NORMAL

Area
1 White Oil/028 #1HTU/P Pump/201C 1 Stage HTU Charge

Machine Id
N/A 28P201C (RECIP)

Component
Pump

Fluid
PETRO CANADA COMPRO COMPRESSOR OIL 150 (150 LTR)

RECOMMENDATION

Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you follow the water drain-off procedure for this component. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample in 30-45 days to monitor this situation.

WEAR

All component wear rates are normal.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0754436	WC0902159	WC0783258
Sample Date		Client Info		29 Apr 2024	25 Feb 2024	17 Feb 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	ABNORMAL	NORMAL

Iron	ppm	ASTM D5185(m)	>90	<1	<1	<1
Chromium	ppm	ASTM D5185(m)	>5	0	0	0
Nickel	ppm	ASTM D5185(m)	>5	0	<1	0
Titanium	ppm	ASTM D5185(m)	>3	0	0	0
Silver	ppm	ASTM D5185(m)	>3	0	0	0
Aluminum	ppm	ASTM D5185(m)	>7	0	<1	<1
Lead	ppm	ASTM D5185(m)	>12	0	0	1
Copper	ppm	ASTM D5185(m)	>30	2	2	1
Tin	ppm	ASTM D5185(m)	>9	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE

CONTAMINATION

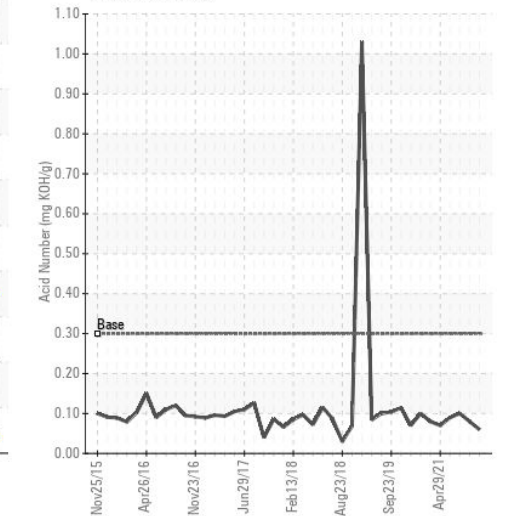
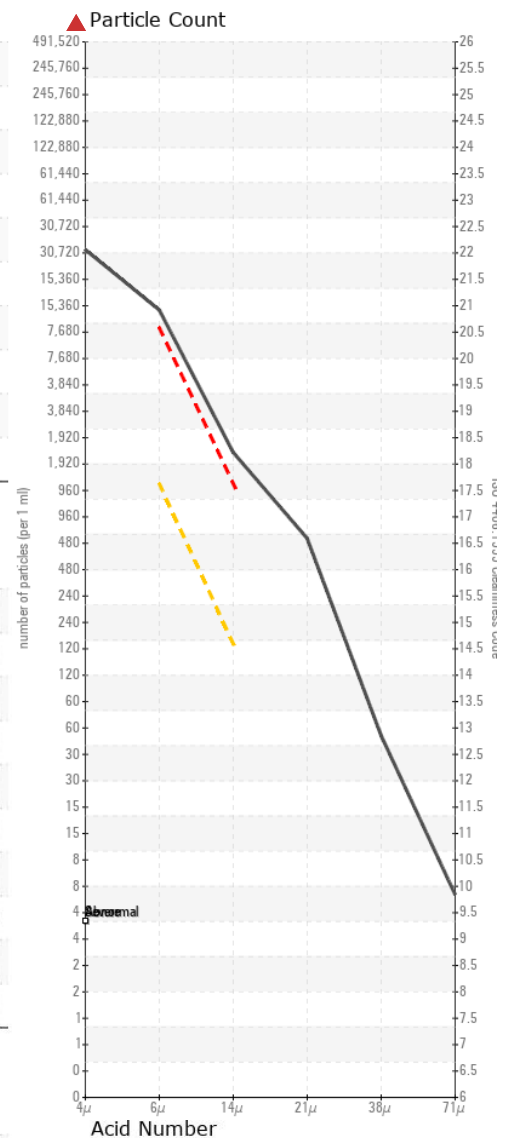
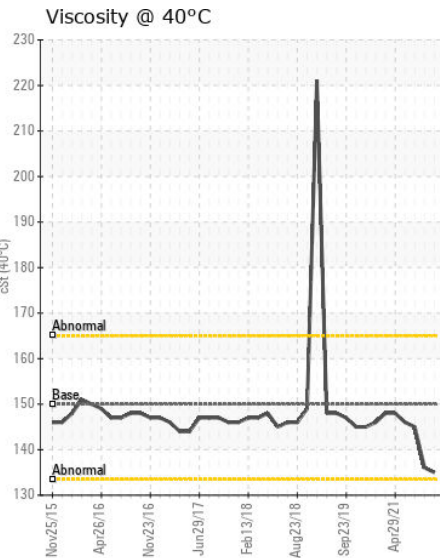
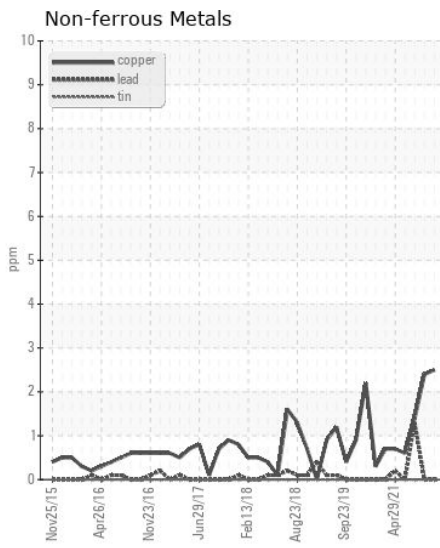
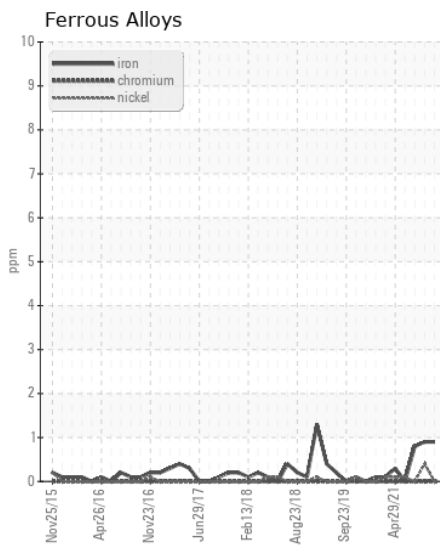
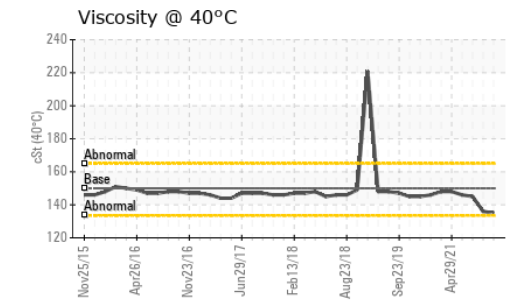
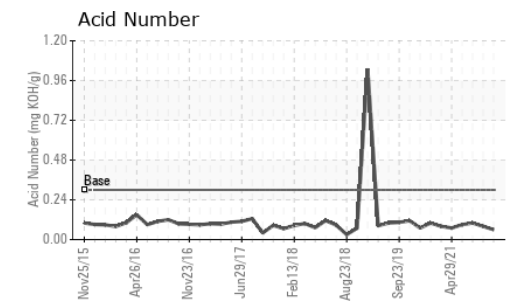
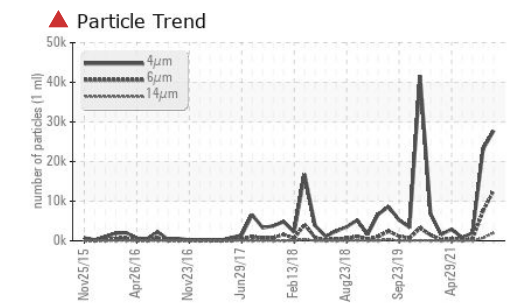
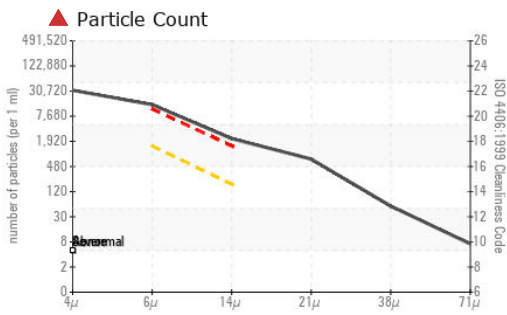
There is a high amount of particulates (2 to 100 microns in size) present in the oil. Free water present. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

Silicon	ppm	ASTM D5185(m)	>60	0	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	0	<1
Water		WC Method	>.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647		27764	23121	2003
Particles >6µm		ASTM D7647	>1300	▲ 12614	▲ 7567	420
Particles >14µm		ASTM D7647	>160	▲ 1953	▲ 743	21
Particles >21µm		ASTM D7647	>40	▲ 634	▲ 209	6
Particles >38µm		ASTM D7647	>10	▲ 48	● 18	1
Particles >71µm		ASTM D7647	>3	▲ 6	3	0
Oil Cleanliness		ISO 4406 (c)	>-/17/14	▲ 22/21/18	▲ 22/20/17	18/16/12
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	VLITE	NONE	NONE
Appearance	scalar	Visual*	NORML	▲ LAYRD	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>.1	1%	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185(m)		0	0	<1
Boron	ppm	ASTM D5185(m)	0	<1	0	<1
Barium	ppm	ASTM D5185(m)	0	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)	70	0	<1	<1
Calcium	ppm	ASTM D5185(m)	0	0	<1	0
Phosphorus	ppm	ASTM D5185(m)	60	4	4	11
Zinc	ppm	ASTM D5185(m)	2	2	2	3
Sulfur	ppm	ASTM D5185(m)	5300	3000	3316	3103
Acid Number (AN)	mg KOH/g	ASTM D974*	0.3	0.06	0.08	0.10
Visc @ 40°C	cSt	ASTM D7279(m)	150	135	136	145



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0754436 **Received** : 02 May 2024
Lab Number : 02632758 **Tested** : 03 May 2024
Unique Number : 5773911 **Diagnosed** : 03 May 2024 - Kevin Marson
Test Package : IND 2 (Additional Tests: TAN Man)

Petro Canada Lubricants Inc.
 385 Southdown Road
 Mississauga, ON
 CA L5J 2Y3
 Contact: Kyle Blezard
 kyle.blezard@HFSinclair.com
 T: (905)403-6768
 F: (905)822-6025

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.