



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
PRESS #2 AFTER FILTERS
 Component
Hydraulic System
 Fluid
PETRO CANADA HYDREX AW 68 (20000 LTR)

RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0934409	WC0934398	WC0796128
Sample Date		Client Info		30 Apr 2024	26 Apr 2024	22 Apr 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	Not Changd	Not Changd
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>20	2	1	2
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	0	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	0	0	0
Lead	ppm	ASTM D5185(m)	>20	0	0	0
Copper	ppm	ASTM D5185(m)	>20	11	11	10
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE

CONTAMINATION

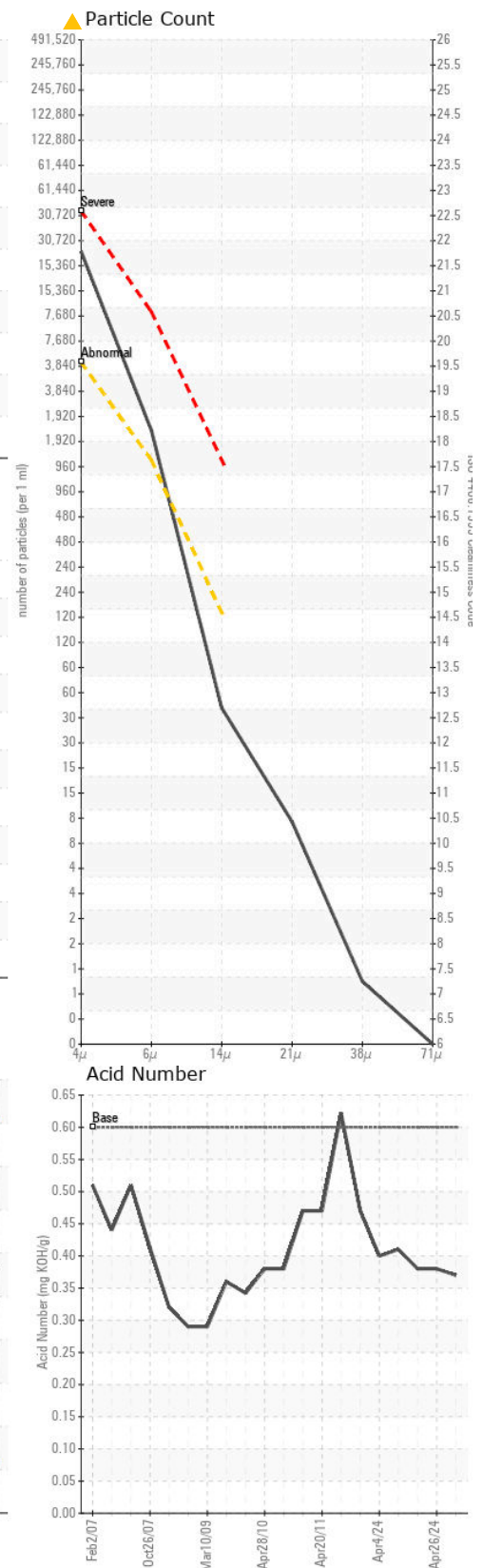
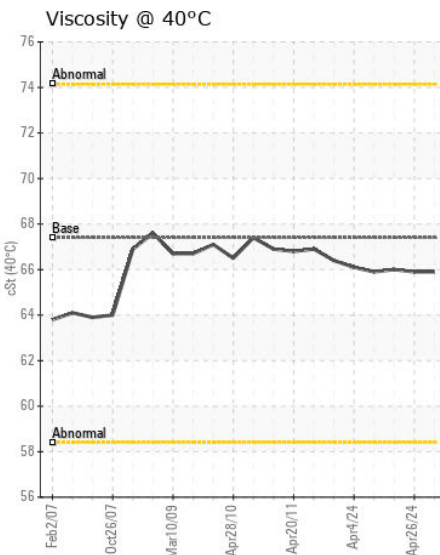
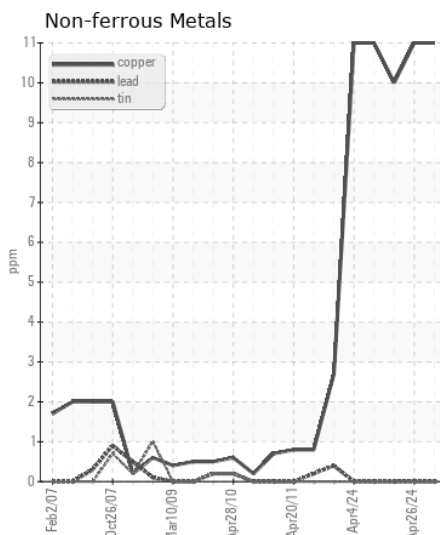
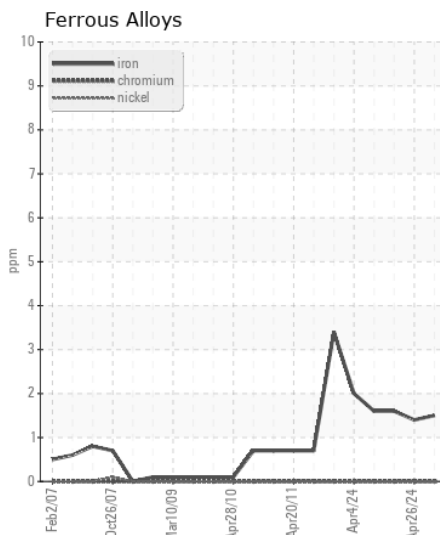
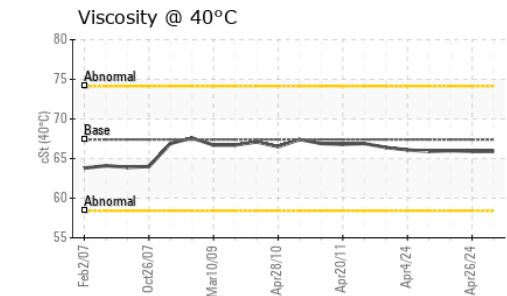
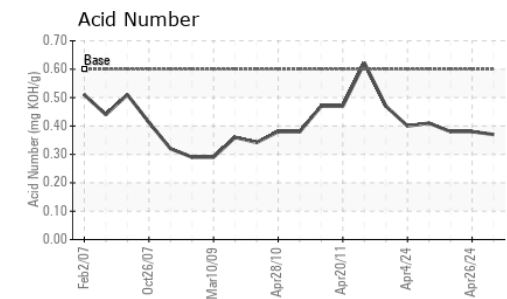
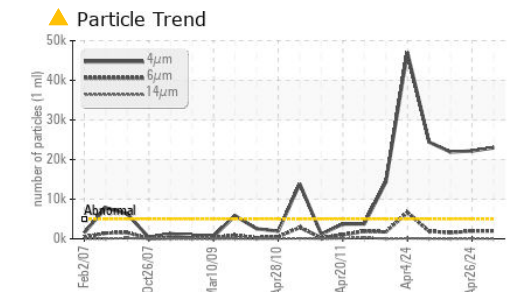
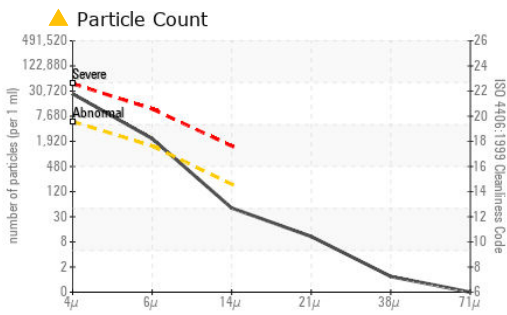
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185(m)	>15	0	0	0
Potassium	ppm	ASTM D5185(m)	>20	<1	0	<1
Water		WC Method	>0.05	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>5000	▲ 22971	▲ 22171	▲ 21904
Particles >6µm		ASTM D7647	>1300	● 1955	● 1956	● 1516
Particles >14µm		ASTM D7647	>160	43	45	25
Particles >21µm		ASTM D7647	>40	9	12	5
Particles >38µm		ASTM D7647	>10	1	2	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 22/18/13	▲ 22/18/13	▲ 22/18/12
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185(m)		0	0	<1
Boron	ppm	ASTM D5185(m)	0	<1	<1	<1
Barium	ppm	ASTM D5185(m)	0	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	0	0
Magnesium	ppm	ASTM D5185(m)	0	<1	<1	0
Calcium	ppm	ASTM D5185(m)	50	16	16	15
Phosphorus	ppm	ASTM D5185(m)	330	286	289	279
Zinc	ppm	ASTM D5185(m)	430	242	243	236
Sulfur	ppm	ASTM D5185(m)	760	519	529	514
Acid Number (AN)	mg KOH/g	ASTM D974*	0.60	0.37	0.38	0.38
Visc @ 40°C	cSt	ASTM D7279(m)	67.4	65.9	65.9	66.0



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0934409
Lab Number : **02632764**
Unique Number : 5773917
Test Package : IND 2

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To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.