



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area

[AFTER]

Machine Id

PRESS #2

Component

Hydraulic System

Fluid

PETRO CANADA HYDREX AW 68 (--- LTR)

RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0934399	WC0796126	WC0796129
Sample Date		Client Info		01 May 2024	15 Apr 2024	04 Apr 2024
Machine Age	yrs	Client Info		0	0	0
Oil Age	yrs	Client Info		0	0	0
Filter Age	yrs	Client Info		0	2	0
Oil Changed		Client Info		N/A	Filtered	N/A
Filter Changed		Client Info		N/A	Not Changd	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>20	2	2	2
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	0	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	0	0	0
Lead	ppm	ASTM D5185(m)	>20	0	0	0
Copper	ppm	ASTM D5185(m)	>20	10	11	10
Tin	ppm	ASTM D5185(m)	>20	0	<1	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE

CONTAMINATION

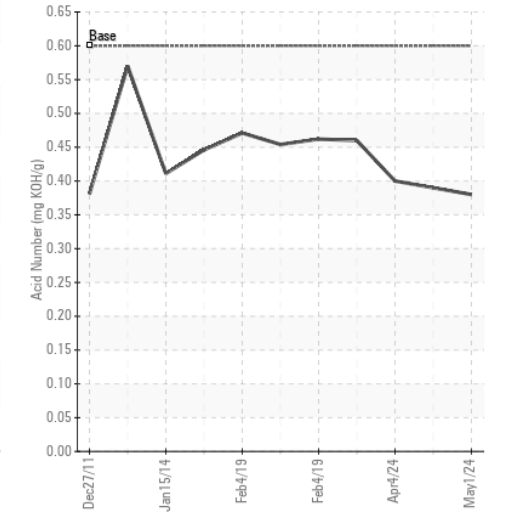
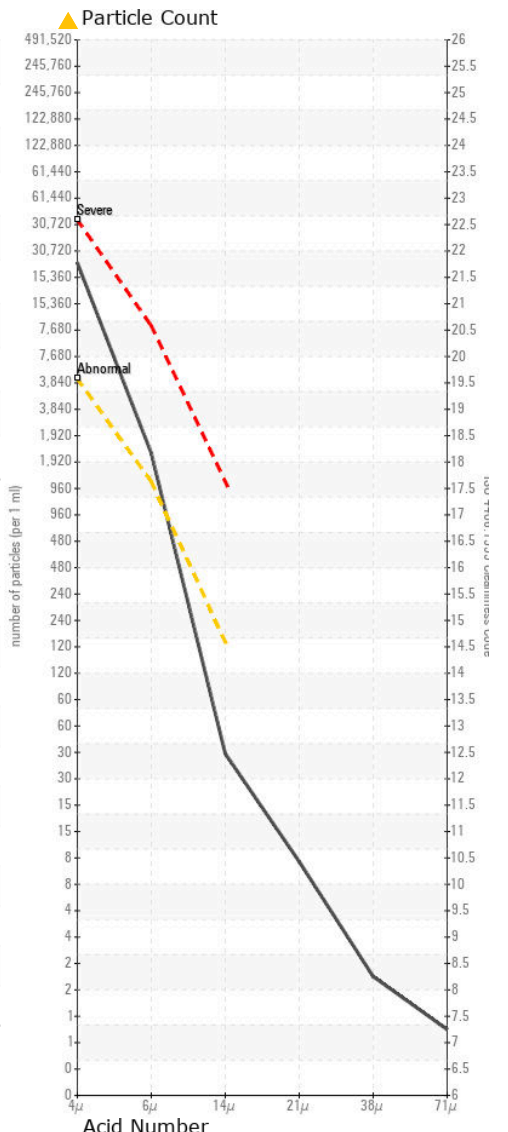
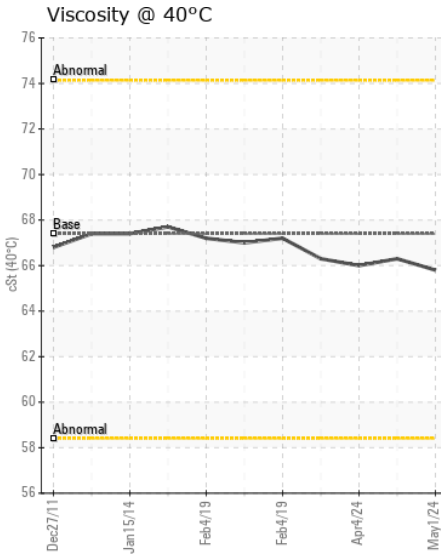
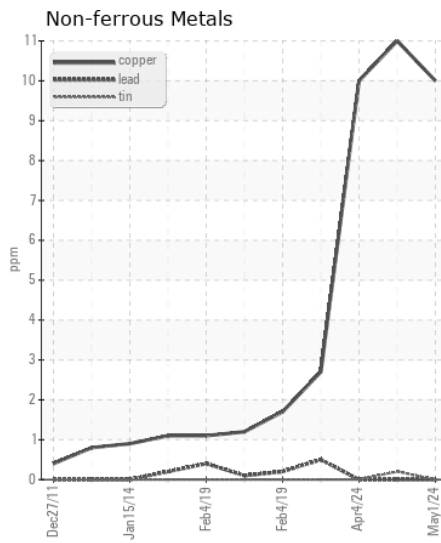
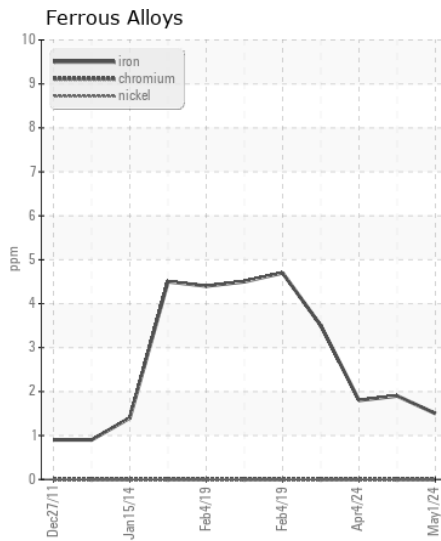
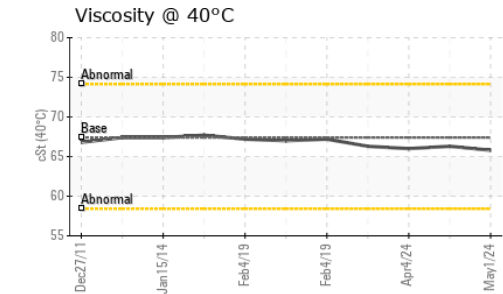
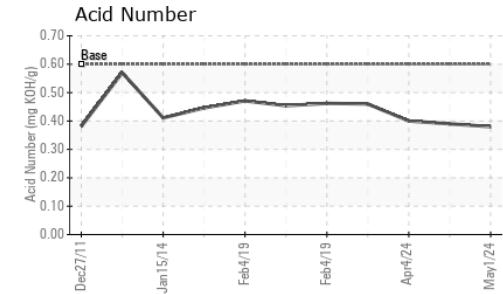
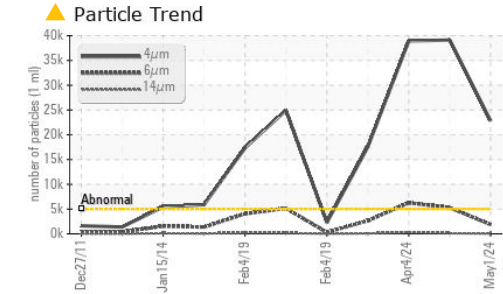
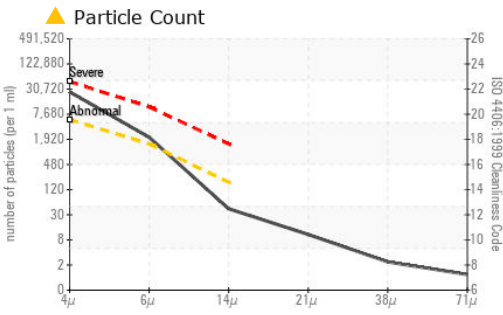
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185(m)	>15	0	0	0
Potassium	ppm	ASTM D5185(m)	>20	<1	0	1
Water		WC Method	>0.05	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>5000	▲ 22828	▲ 39124	▲ 38943
Particles >6µm		ASTM D7647	>1300	● 1886	▲ 5283	▲ 6265
Particles >14µm		ASTM D7647	>160	37	119	● 274
Particles >21µm		ASTM D7647	>40	9	25	● 78
Particles >38µm		ASTM D7647	>10	2	2	9
Particles >71µm		ASTM D7647	>3	1	1	1
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 22/18/12	▲ 22/20/14	▲ 22/20/15
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	VLITE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185(m)		2	0	<1
Boron	ppm	ASTM D5185(m)	0	<1	<1	<1
Barium	ppm	ASTM D5185(m)	0	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	0	0
Magnesium	ppm	ASTM D5185(m)	0	<1	0	<1
Calcium	ppm	ASTM D5185(m)	50	17	23	19
Phosphorus	ppm	ASTM D5185(m)	330	280	292	288
Zinc	ppm	ASTM D5185(m)	430	233	257	261
Sulfur	ppm	ASTM D5185(m)	760	519	542	540
Acid Number (AN)	mg KOH/g	ASTM D974*	0.60	0.38	0.39	0.40
Visc @ 40°C	cSt	ASTM D7279(m)	67.4	65.8	66.3	66.0



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0934399
Lab Number : 02632782
Unique Number : 5773935
Test Package : IND 2
Received : 02 May 2024
Tested : 03 May 2024
Diagnosed : 03 May 2024 - Wes Davis

SPECTRA ALUMINUM PRODUCTS INC.
 95 REAGENS INDUSTRIAL PKWY
 BRADFORD, ON
 CA L3Z 2A4
 Contact: Chris Mayr
 cmayr@spectraaluminum.com
 T: (905)778-8093
 F: (905)778-8054

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.