



OIL ANALYSIS REPORT

| | |
|-----------------|--------|
| WEAR | NORMAL |
| CONTAMINATION | SEVERE |
| FLUID CONDITION | NORMAL |

Area
1 White Oil/028 #1HTU/P Pump/202A Wash Water (N)
 Machine Id
N/A 28P202A (RECIP)
 Component
Pump
 Fluid
PETRO CANADA COMPRO COMPRESSOR OIL 150 (20 LTR)

RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

WEAR

All component wear rates are normal.

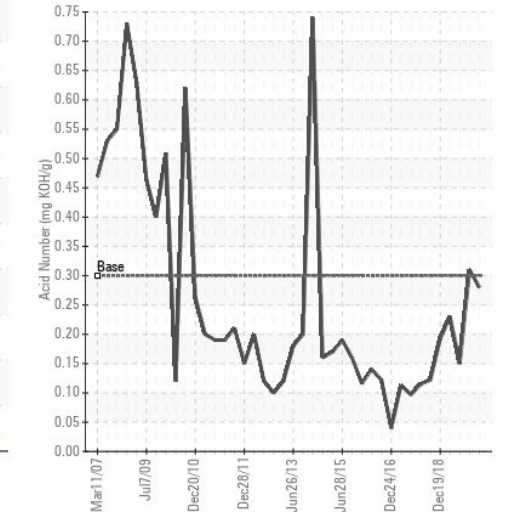
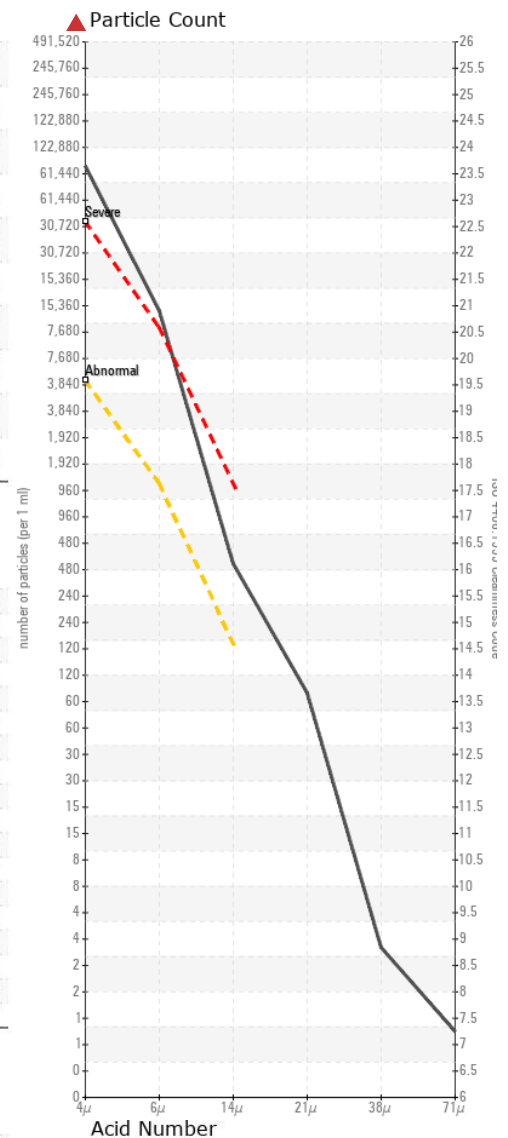
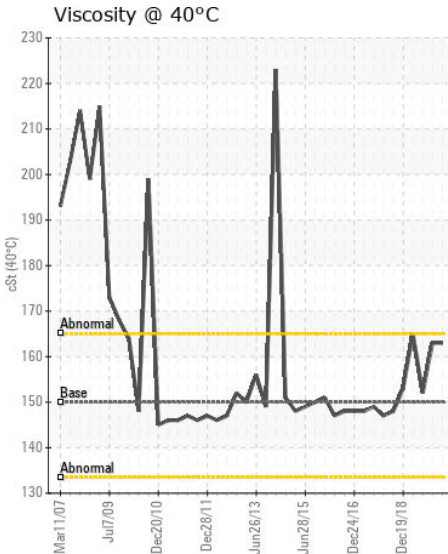
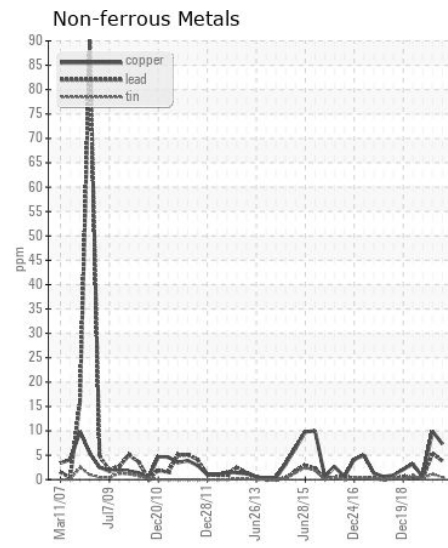
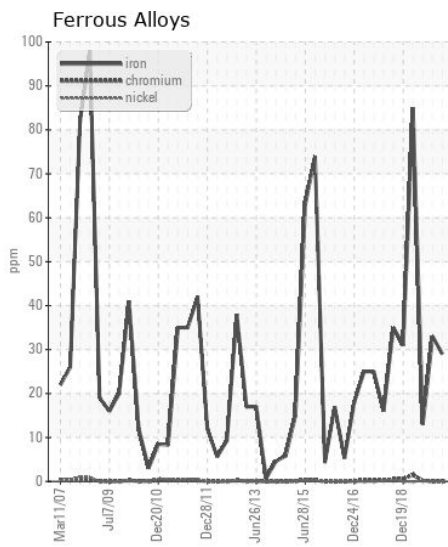
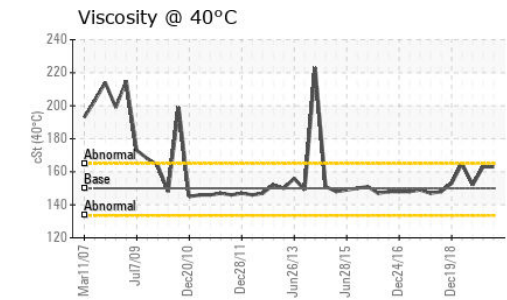
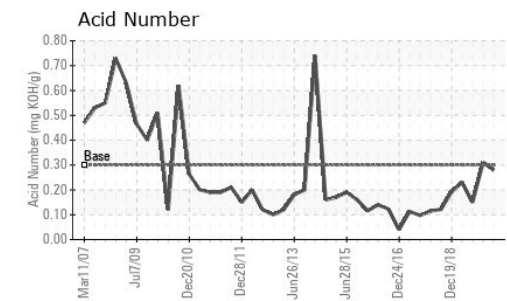
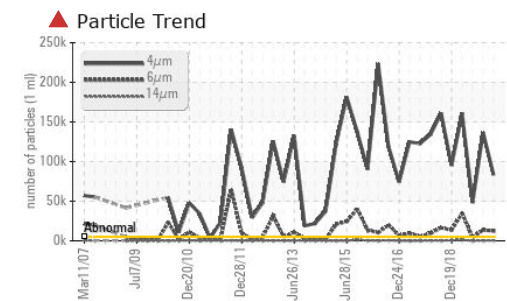
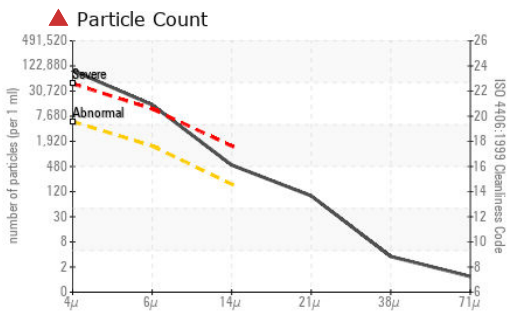
CONTAMINATION

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|------------------|----------|---------------|-----------|--------------------|-------------|-------------|
| Sample Number | | Client Info | | WC0883377 | WC0736684 | WC0296198 |
| Sample Date | | Client Info | | 29 Apr 2024 | 07 Dec 2022 | 29 Apr 2021 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Filter Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Filter Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | SEVERE | SEVERE | SEVERE |
| Iron | ppm | ASTM D5185(m) | >90 | 29 | 33 | 13 |
| Chromium | ppm | ASTM D5185(m) | >5 | 0 | 0 | <1 |
| Nickel | ppm | ASTM D5185(m) | >5 | 0 | 0 | <1 |
| Titanium | ppm | ASTM D5185(m) | >3 | 0 | <1 | 0 |
| Silver | ppm | ASTM D5185(m) | >3 | 0 | 0 | <1 |
| Aluminum | ppm | ASTM D5185(m) | >7 | <1 | <1 | <1 |
| Lead | ppm | ASTM D5185(m) | >12 | 4 | 5 | <1 |
| Copper | ppm | ASTM D5185(m) | >30 | 7 | 10 | <1 |
| Tin | ppm | ASTM D5185(m) | >9 | <1 | 1 | <1 |
| Vanadium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| White Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Silicon | ppm | ASTM D5185(m) | >60 | 2 | 3 | 1 |
| Potassium | ppm | ASTM D5185(m) | >20 | 4 | 0 | 0 |
| Water | | WC Method | >.1 | NEG | NEG | NEG |
| Particles >4µm | | ASTM D7647 | >5000 | ▲ 83028 | ▲ 136653 | ▲ 48182 |
| Particles >6µm | | ASTM D7647 | >1300 | ▲ 12488 | ▲ 13713 | ▲ 4340 |
| Particles >14µm | | ASTM D7647 | >160 | ▲ 456 | ▲ 327 | ● 172 |
| Particles >21µm | | ASTM D7647 | >40 | ▲ 84 | ● 70 | ● 32 |
| Particles >38µm | | ASTM D7647 | >10 | 3 | 2 | 0 |
| Particles >71µm | | ASTM D7647 | >3 | 1 | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | ▲ 24/21/16 | ▲ 24/21/16 | ▲ 23/19/15 |
| Silt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Debris | scalar | Visual* | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | Visual* | NONE | VLITE | VLITE | NONE |
| Appearance | scalar | Visual* | NORML | NORML | NORML | NORML |
| Odor | scalar | Visual* | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | Visual* | >.1 | NEG | .2% | NEG |
| Sodium | ppm | ASTM D5185(m) | | 2 | <1 | <1 |
| Boron | ppm | ASTM D5185(m) | 0 | 2 | 2 | 1 |
| Barium | ppm | ASTM D5185(m) | 0 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185(m) | 0 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185(m) | | <1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185(m) | 70 | 2 | 1 | 0 |
| Calcium | ppm | ASTM D5185(m) | 0 | 5 | 11 | <1 |
| Phosphorus | ppm | ASTM D5185(m) | 60 | 117 | 133 | 23 |
| Zinc | ppm | ASTM D5185(m) | 2 | 8 | 8 | <1 |
| Sulfur | ppm | ASTM D5185(m) | 5300 | 3352 | 3473 | 3150 |
| Acid Number (AN) | mg KOH/g | ASTM D974* | 0.3 | 0.28 | 0.31 | 0.15 |
| Visc @ 40°C | cSt | ASTM D7279(m) | 150 | 163 | 163 | 152 |



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0883377 **Received** : 02 May 2024
Lab Number : 02632783 **Tested** : 03 May 2024
Unique Number : 5773936 **Diagnosed** : 03 May 2024 - Wes Davis
Test Package : IND 2 (Additional Tests: TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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