



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area  
**Hydraulic System in Plant [413747079]**  
 Machine Id  
**1000029270 - Hock Cutter #2 - Maximo #6142**  
 Component  
**Hydraulic System**  
 Fluid  
**TOTAL FINA NEVASTANE FG AW 46 (10 GAL)**

## RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>WC0912747</b>	WC0899328	WC0881692
Sample Date		Client Info		<b>02 May 2024</b>	11 Mar 2024	24 Nov 2023
Machine Age	days	Client Info		<b>0</b>	0	0
Oil Age	days	Client Info		<b>0</b>	0	0
Filter Age	days	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>ABNORMAL</b>	SEVERE	ATTENTION

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>20	<b>2</b>	2	1
Chromium	ppm	ASTM D5185(m)	>20	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	<1
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185(m)	>20	<b>0</b>	<1	0
Lead	ppm	ASTM D5185(m)	>20	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185(m)	>20	<b>13</b>	14	14
Tin	ppm	ASTM D5185(m)	>20	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

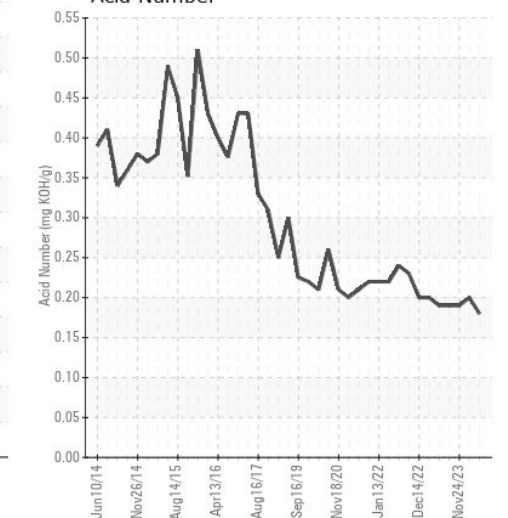
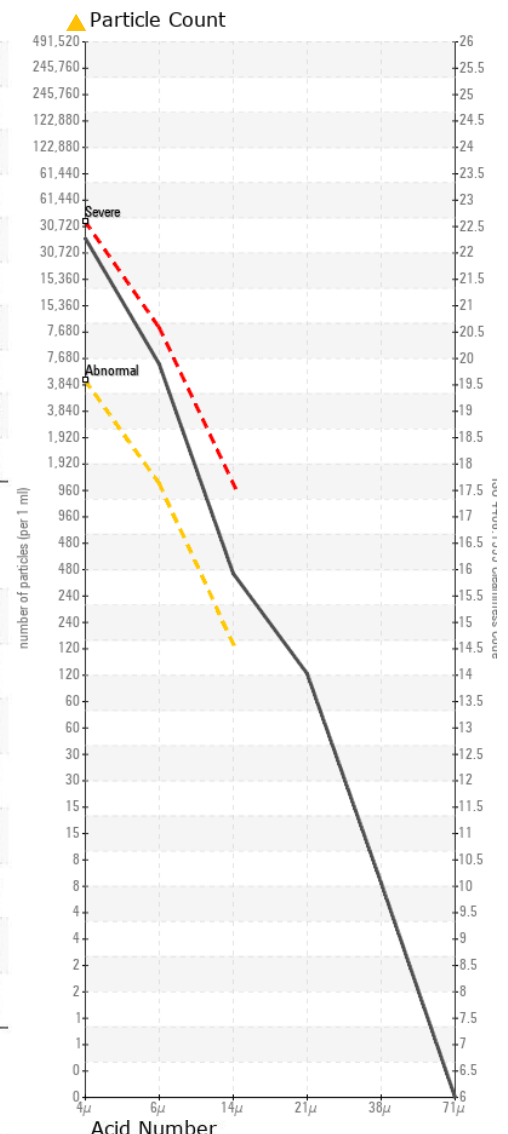
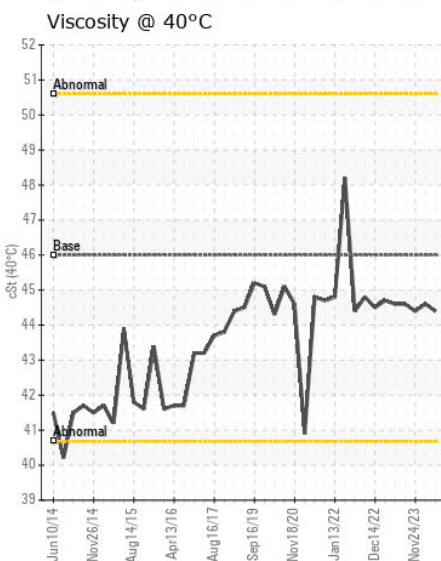
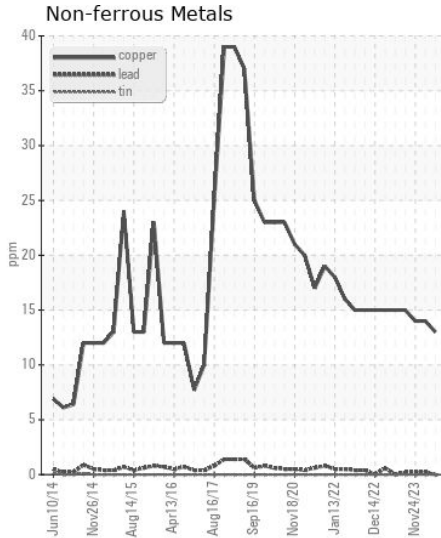
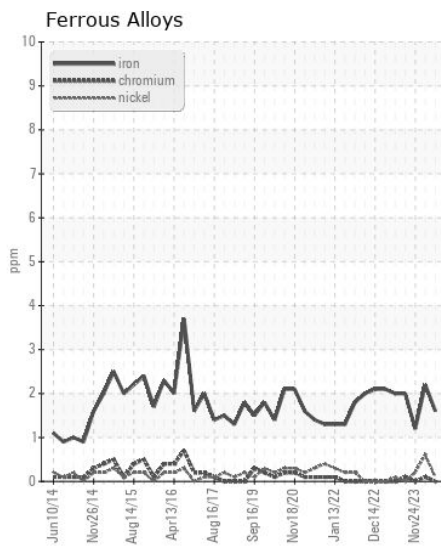
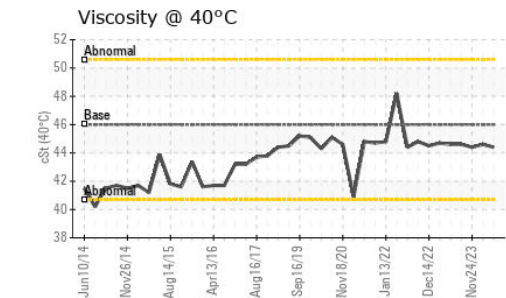
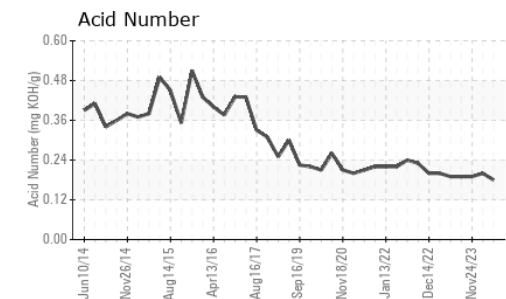
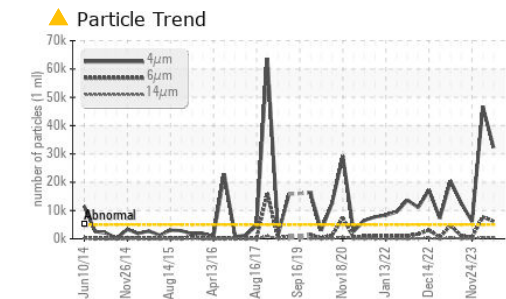
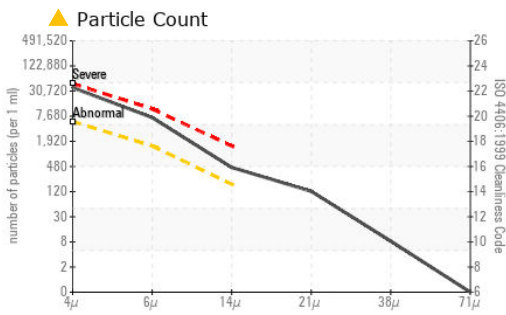
There is a moderate amount of particulates (2 to 100 microns in size) present in the oil.

Silicon	ppm	ASTM D5185(m)	>15	<b>&lt;1</b>	1	1
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	0
Water		WC Method	>0.05	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647	>5000	<b>▲ 32213</b>	▲ 46706	● 6116
Particles >6µm		ASTM D7647	>1300	<b>▲ 6203</b>	▲ 7738	539
Particles >14µm		ASTM D7647	>160	<b>▲ 401</b>	▲ 446	20
Particles >21µm		ASTM D7647	>40	<b>▲ 108</b>	▲ 128	6
Particles >38µm		ASTM D7647	>10	<b>7</b>	11	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	1	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>▲ 22/20/16</b>	▲ 23/20/16	● 20/16/11
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185(m)		<b>2</b>	<1	<1
Boron	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1
Barium	ppm	ASTM D5185(m)		<b>0</b>	0	<1
Molybdenum	ppm	ASTM D5185(m)		<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	0
Calcium	ppm	ASTM D5185(m)		<b>0</b>	<1	<1
Phosphorus	ppm	ASTM D5185(m)		<b>163</b>	158	152
Zinc	ppm	ASTM D5185(m)		<b>23</b>	23	20
Sulfur	ppm	ASTM D5185(m)		<b>743</b>	797	749
Acid Number (AN)	mg KOH/g	ASTM D974*		<b>0.18</b>	0.20	0.19
Visc @ 40°C	cSt	ASTM D7279(m)	46	<b>44.4</b>	44.6	44.4



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0912747  
**Lab Number** : 02633121  
**Unique Number** : 5774274  
**Test Package** : IND 2  
**Received** : 03 May 2024  
**Tested** : 06 May 2024  
**Diagnosed** : 06 May 2024 - Wes Davis

**Cargill Meat Solutions**  
 165 Dunlop Drive  
 Guelph, ON  
 CA N1L 1P4  
 Contact: Jakub Posluszny  
 jakub\_posluszny@cargill.com  
 T: (519)823-5200  
 F: (519)823-5893

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.