WEAR CONTAMINATION FLUID CONDITION

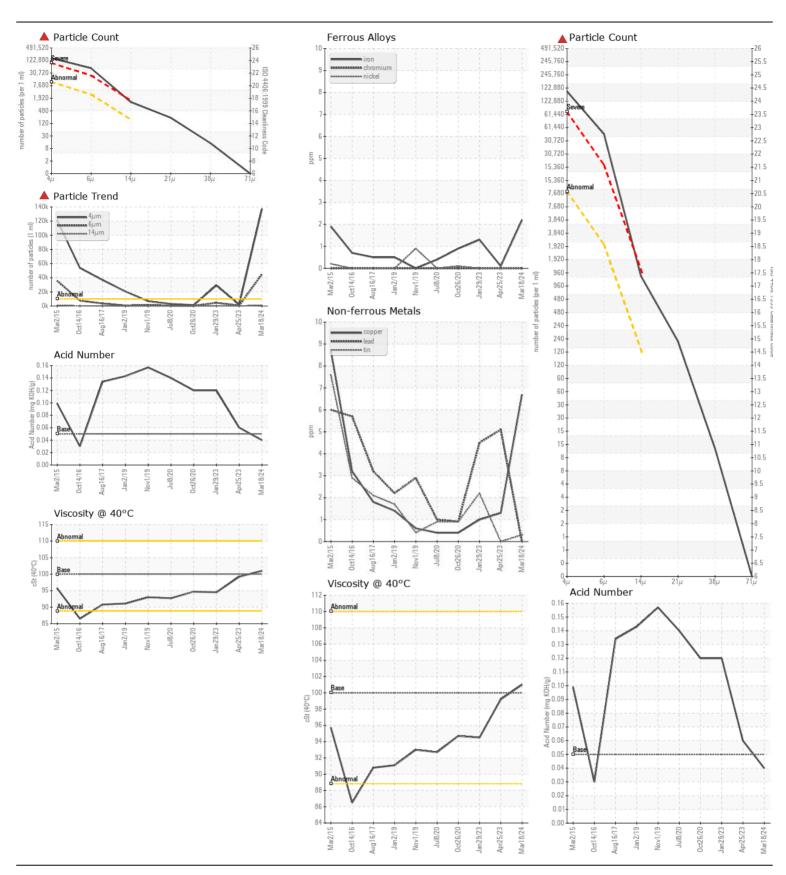
NORMAL SEVERE NORMAL

Machine Id

## **GFP3 - UNIT 8 TURBINE TAIL END BEARING (S/N 720328)**

Component
Opposite End Turbine Bearing

| RECOMMENDATION  | Test             | UOM      | Method        | Limit/Abn | Current           | History1     | History2         |
|---|------------------|----------|---------------|-----------|-------------------|--------------|------------------|
| TEOOMINE NOATION  | Sample Number    | 33111    | Client Info   | 071011    | WC0827920         | WC0701179    | WC0630828        |
| We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. ( Customer Sample Comment: Please ensure IND3 testing )   | Sample Date      |          | Client Info   |           | 18 Mar 2024       | 25 Apr 2023  | 29 Jan 2023      |
|   | Machine Age      | days     | Client Info   |           | 0                 | 0            | 0                |
|   | Oil Age          | days     | Client Info   |           | 0                 | 0            | 0                |
|   | Filter Age       | days     | Client Info   |           | 0                 | 0            | 0                |
|   | Oil Changed      |          | Client Info   |           | N/A               | N/A          | Changed          |
|   | Filter Changed   |          | Client Info   |           | N/A               | N/A          | Changed          |
|   | Sample Status    |          |               |           | SEVERE            | NORMAL       | ABNORMAL         |
| WEAR  | Iron             | ppm      | ASTM D5185(m) | >20       | 2                 | <1           | 1                |
| WEAT  | Chromium         | ppm      | ASTM D5185(m) |           | 0                 | 0            | 0                |
| All component wear rates are normal.  | Nickel           | ppm      | ASTM D5185(m) | >20       | 0                 | 0            | 0                |
|   | Titanium         | ppm      | ASTM D5185(m) | 7 = 0     | 0                 | 0            | 0                |
|   | Silver           | ppm      | ASTM D5185(m) |           | 0                 | 0            | 0                |
|   | Aluminum         | ppm      | ASTM D5185(m) | >20       | 0                 | 0            | 0                |
|   | Lead             | ppm      | ASTM D5185(m) | >20       | 0                 | 5            | 4                |
|   | Copper           | ppm      | ASTM D5185(m) | >20       | 7                 | 1            | 1                |
|   | Tin              | ppm      | ASTM D5185(m) | >20       | <1                | 0            | 2                |
|   | Vanadium         | ppm      | ASTM D5185(m) |           | 0                 | 0            | 0                |
|   | White Metal      | scalar   | Visual*       | NONE      | NONE              | NONE         | NONE             |
|   | Yellow Metal     | scalar   | Visual*       | NONE      | NONE              | NONE         | NONE             |
| CONTAMINATION   | Silicon          | ppm      | ASTM D5185(m) | >15       | 0                 | 0            | 0                |
| SSITTAMINATION  | Potassium        | ppm      | ASTM D5185(m) |           | 0                 | 0            | <1               |
| There is a high amount of particulates (2 to 100 microns in size) present in the oil.   | Water            |          | WC Method     |           | NEG               | NEG          | NEG              |
|   | Particles >4µm   |          | ASTM D7647    | >10000    | <b>137286</b>     | 2201         | <b>29233</b>     |
|   | Particles >6µm   |          | ASTM D7647    | >2500     | <b>44915</b>      | 531          | 4518             |
|   | Particles >14μm  |          | ASTM D7647    | >160      | <u> </u>          | 45           | 153              |
|   | Particles >21µm  |          | ASTM D7647    | >40       | <b>4</b> 198      | 11           | 30               |
|   | Particles >38μm  |          | ASTM D7647    | >10       | 12                | 1            | 2                |
|   | Particles >71μm  |          | ASTM D7647    | >3        | 0                 | 0            | 0                |
|   | Oil Cleanliness  |          | ISO 4406 (c)  | >20/18/14 | <b>4</b> 24/23/17 | 18/16/13     | <u>^</u> 22/19/1 |
|   | Silt             | scalar   | Visual*       | NONE      | NONE              | NONE         | NONE             |
|   | Debris           | scalar   | Visual*       | NONE      | VLITE             | NONE         | VLITE            |
|   | Sand/Dirt        | scalar   | Visual*       | NONE      | NONE              | NONE         | NONE             |
|   | Appearance       | scalar   | Visual*       | NORML     | NORML             | NORML        | NORMI            |
|   | Odor             | scalar   | Visual*       | NORML     | NORML             | NORML        | NORMI            |
|   | Emulsified Water | scalar   | Visual*       | >2        | NEG               | NEG          | NEG              |
| FLUID CONDITION   | Sodium           | ppm      | ASTM D5185(m) |           | 0                 | 0            | <1               |
| The Abbit of the Court of the Theory of the Court of the | Boron            | ppm      | ASTM D5185(m) |           | 0                 | 0            | <1               |
| The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.   | Barium           | ppm      | ASTM D5185(m) |           | 0                 | 0            | 0                |
|   | Molybdenum       | ppm      | ASTM D5185(m) |           | 0                 | 0            | 0                |
|   | Manganese        | ppm      | ASTM D5185(m) |           | 0                 | 0            | 0                |
|   | Magnesium        | ppm      | ASTM D5185(m) |           | <1                | 0            | 0                |
|   | Calcium          | ppm      | ASTM D5185(m) |           | 0                 | 0            | 0                |
|   | Phosphorus       | ppm      | ASTM D5185(m) |           | <1                | 1            | 3                |
|   | Zinc             | ppm      | ASTM D5185(m) |           | 6                 | 26           | <1               |
|   | Sulfur           | ppm      | ASTM D5185(m) |           | 80                | 56           | 823              |
|   | Acid Number (AN) | mg KOH/g | ASTM D974*    |           | 0.04              | 0.06<br>99.2 | 0.12<br>94.5     |
|   | Visc @ 40°C      | cSt      | ASTM D7279(m) |           | 101               |              |                  |





CALA ISO 17025:2017 Accredited

Laboratory

Laboratory Sample No. Lab Number

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : WC0827920 : 02633142

Unique Number : 5774295

Received : 03 May 2024 : 07 May 2024 **Tested** : 10 May 2024 - Kevin Marson Diagnosed Test Package : IND 2 ( Additional Tests: PrtCount, TAN Man )

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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