

WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION ABNORMAL



CATERPILLAR 980H 2231005

Hydraulic System

DIESEL ENGINE OIL SAE 15W40 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using MOB 2 test kits, this testkit includes Particle Count to determine the ISO cleanliness of the fluid.

WEAR

All component wear rates are normal.

CONTAMINATION

There is no indication of any contamination in the component(unconfirmed).

FLUID CONDITION

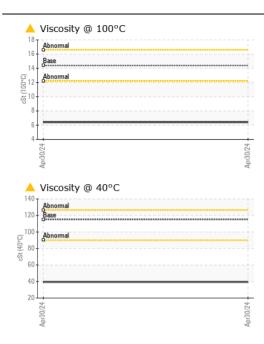
Viscosity of sample indicates oil is within SAE 70W80 range, advise investigate. The condition of the oil is acceptable for the time in service.

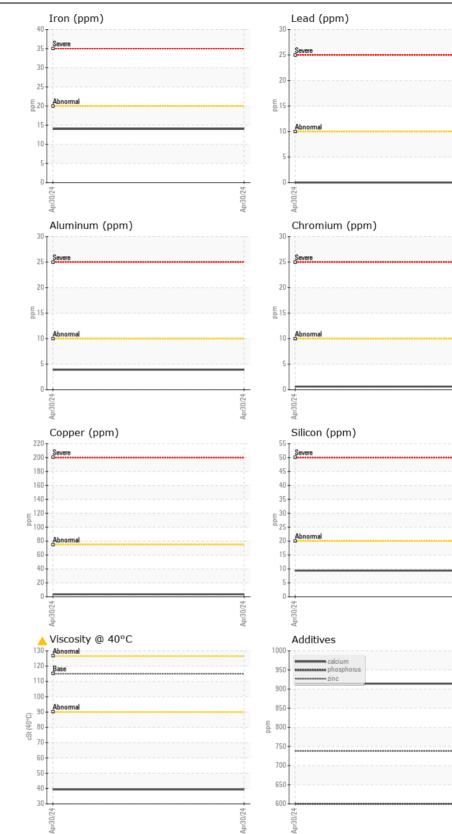
Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PC0088740		
Sample Date		Client Info		30 Apr 2024		
Machine Age	hrs	Client Info		21133		
Oil Age	hrs	Client Info		300		
Filter Age	hrs	Client Info		300		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Changed		
Sample Status				ABNORMAL		
Iron	ppm	ASTM D5185(m)	>20	14		
Chromium	ppm	ASTM D5185(m)	>10	<1		
Nickel	ppm	ASTM D5185(m)	>10	0		
Titanium	ppm	ASTM D5185(m)		<1		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>10	4		
Lead	ppm	ASTM D5185(m)	>10	0		
Copper	ppm	ASTM D5185(m)	>75	4		
Tin	ppm	ASTM D5185(m)	>10	0		
Vanadium	ppm	ASTM D5185(m)		0		
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Silicon	ppm	ASTM D5185(m)	>20	9		
Potassium	ppm	ASTM D5185(m)	>20	2		
Water	ppm	WC Method	>0.1	– NEG		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	VLITE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.1	NEG		
Sodium	ppm	ASTM D5185(m)	>158	2		
Boron	ppm	ASTM D5185(m)	250	21		
Barium	ppm	ASTM D5185(m)	10	0		
Molybdenum	ppm	ASTM D5185(m)	100	5		
Manganese	ppm	ASTM D5185(m)		<1		
Magnesium	ppm	ASTM D5185(m)	450	71		
Calcium	ppm	ASTM D5185(m)	3000	914		
Phosphorus	ppm	ASTM D5185(m)	1150	600		
	000	ASTM D5185(m)	1350	738		
Zinc	ppm	//orim.boroo(iii)				
Zinc Sulfur	ppm	ASTM D5185(m)	4250	3460		
			4250 115			
Sulfur	ppm	ASTM D5185(m)		3460		

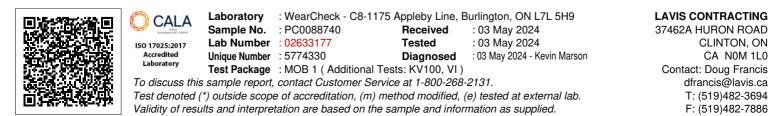
Viscosity Index (VI) Scale ASTM D2270* 126

Contact/Location: Doug Francis - LAVCLI

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