

WEAR SEVERE CONTAMINATION SEVERE FLUID CONDITION NORMAL



GFL218 Machine Id 833048 Component Hydraulic System

PETRO CANADA HYDREX MV 32 (--- GAL)

RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. An inspection for the source(s) of wear may be warranted at this time. Resample in 30-45 days to monitor this situation. Re-sampling is suggested to confirm test results prior to significant maintenance activities being performed. Please indicate that this is a resample on your Sample Information Form (SIF).

WEAR

Moderate concentration of visible metal present.

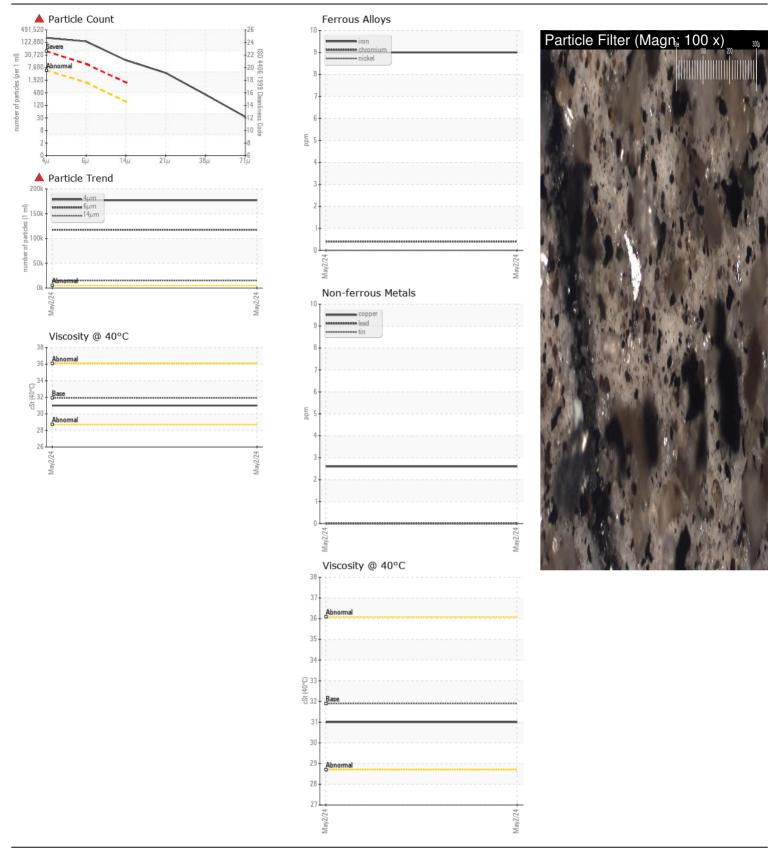
CONTAMINATION

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

FLUID CONDITION

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

	Test	UOM	Method	Limit/Abn	C	urrent	History1	History2
	Sample Number		Client Info		GF	L0120086		
	Sample Date		Client Info		02	May 2024		
	Machine Age	hrs	Client Info			17		
	Oil Age	hrs	Client Info		0			
	Filter Age	hrs	Client Info		0			
	Oil Changed		Client Info		N/	Ά		
	Filter Changed		Client Info		N/	Ά		
	Sample Status				SE	EVERE		
	·····							
	Iron	ppm	ASTM D5185(m)	>40		9		
	Chromium	ppm	ASTM D5185(m)	>5		<1		
	Nickel	ppm	ASTM D5185(m)	>2		0		
	Titanium	ppm	ASTM D5185(m)	>2		0		
	Silver	ppm	ASTM D5185(m)			0		
	Aluminum	ppm	ASTM D5185(m)	>8		2		
	Lead	ppm	ASTM D5185(m)	>5		0		
	Copper	ppm	ASTM D5185(m)	>20		3		
	Tin	ppm	ASTM D5185(m)	>2		0		
	Vanadium	ppm	ASTM D5185(m)			0		
	White Metal	scalar	Visual*	NONE		MODER		
	Yellow Metal	scalar	Visual*	NONE		NONE		
						•		
	Silicon	ppm	ASTM D5185(m)	>20		6		
	Potassium	ppm	ASTM D5185(m)	>20		4		
	Water		WC Method	>0.1		NEG		
	Particles >4µm		ASTM D7647	>5000		177063		
	Particles >6µm		ASTM D7647	>1300		117568		
	Particles >14µm		ASTM D7647	>160		15003		
	Particles >21µm		ASTM D7647	>40		3737		
	Particles >38µm		ASTM D7647	>10		349		
	Particles >71µm		ASTM D7647	>3		30		
	Oil Cleanliness		ISO 4406 (c)	>19/17/14		25/24/21		
	Silt	scalar	Visual*	NONE		NONE		
	Debris Sand/Dirt	scalar	Visual*	NONE		VLITE		
		scalar	Visual* Visual*	NONE		NONE NORML		
	Appearance Odor	scalar scalar	Visual*	NORML		NORML		
	Emulsified Water		Visual*	>0.1		NEG		
		Scalai	visual	20.1		NEG		
	Sodium	ppm	ASTM D5185(m)			5		
	Boron	ppm	ASTM D5185(m)	0		0		
	Barium	ppm	ASTM D5185(m)	0		0		
	Molybdenum	ppm	ASTM D5185(m)	0		0		
	Manganese	ppm	ASTM D5185(m)	1		0		
	Magnesium	ppm	ASTM D5185(m)	0		1		
	Calcium	ppm	ASTM D5185(m)	50		19		
	Phosphorus	ppm	ASTM D5185(m)	330		317		
	Zinc	ppm	ASTM D5185(m)	430		379		
	Sulfur	ppm	ASTM D5185(m)	760		729		
	Visc @ 40°C	cSt	ASTM D7279(m)	31.9		31.0		



GFL Environmental - 225 - COT(D2) Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CALA Sample No. Received :06 May 2024 20 Brydon Drive : GFL0120086 Lab Number : 02633527 Tested :07 May 2024 Etobicoke, ON ISO 17025:2017 Accredited Laboratory Unique Number : 5774680 : 07 May 2024 - Kevin Marson CA M9W 5R6 Diagnosed Test Package : MOB 1 (Additional Tests: Bottom, BottomAnalysis, FilterPatch, PrtCount, PrtFilterContact: Kim McCall To discuss this sample report, contact Customer Service at 1-800-268-2131. kmccall@gflenv.com Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Т: F: Validity of results and interpretation are based on the sample and information as supplied.