

#### CORROSION CONTAMINANTS **ABNORMAL** COOLANT CONDITION

NORMAL

NORMAL

## URBANCON DATA CENTER [276560] MTU 16301004443 Component Coolant

EXTENDED LIFE COOLANT (--- GAL)

## RECOMMENDATION

The coolant change at the time of sampling has been noted. Drain system and refill with 50/50 premix of manufacturer recommended coolant.

## CORROSION

All metal levels are normal indicating no corrosion in the cooling system.

### **CONTAMINANTS**

Hardness is elevated. Elevated hardness can allow scale formation that will reduce cooling system effectiveness.

# COOLANT CONDITION

The coolant is cloudy indicating either an overconcentration of coolant additives, or a mixing of incompatible coolant technologies. The nitrite level is acceptable.

Test		Mathaad	Linet/Alex		L Batam d	Ll'atam O
Test	UOIVI	Niethod	Limit/Apn	Current	HIStory	HIStory2
Sample Number		Client Info		WA0021256	WA0019692	
Sample Date		Client Info		09 Apr 2024	05 May 2023	
Machine Age	hrs	Client Info		218	72	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Changed	Changed	
Sample Status				ABNORMAL	SEVERE	
Iron	ppm	ASTM D5185(m)	>15	1	3	
Aluminum	ppm	ASTM D5185(m)	>10	<1	2	
Copper	ppm	ASTM D5185(m)	>10	1	3	
Lead	ppm	ASTM D5185(m)	>10	0	0	
Tin	ppm	ASTM D5185(m)	>10	0	0	
Silver	ppm	ASTM D5185(m)	>10	<1	0	
Zinc	ppm	ASTM D5185(m)	>10	4	<1	
Coloium			. 100	40	00	
Magaaaium	ррп		>100	12	4.4	
Magnesium	ppm	ASTM D5185(m)	>40			
Appearance	scalar	visual"	NORML	NORML	NORML	
	scalar	Visual*				
		visual	Clear			
Boiling Point	°C	WC Method*		108		
Specific Gravity		ASTM D1298*		1.075	1.075	
рН	Scale 0-14	ASTM D1287*	9.0	6.92	7.07	
Nitrites	ppm	Alcan Test Kit*		760	<b>4</b> 00	
Reserve Alkalinity	Scale 0-20	ASTM D1121*		1.4	<b>1</b> .6	
Percentage Glycol	%	ASTM D3321*	50	55.6	55.9	
Freezing Point	°C	ASTM D3321*	-40	-44	-47	
Carboxylate						
Silicon	ppm	ASTM D5185(m)		23	20	
Phosphorus	ppm	ASTM D5185(m)		7	4	
Boron	ppm	ASTM D5185(m)		14	16	
Molybdenum	ppm	ASTM D5185(m)		139	168	
Sodium	ppm	ASTM D5185(m)		5027	2875	
Potassium	ppm	ASTM D5185(m)		4701	2745	
Coolant Color		Visual*	Orange/R	Orange	Orange	







Contact/Location: David Gilkes - HARTOR Page 2 of 2