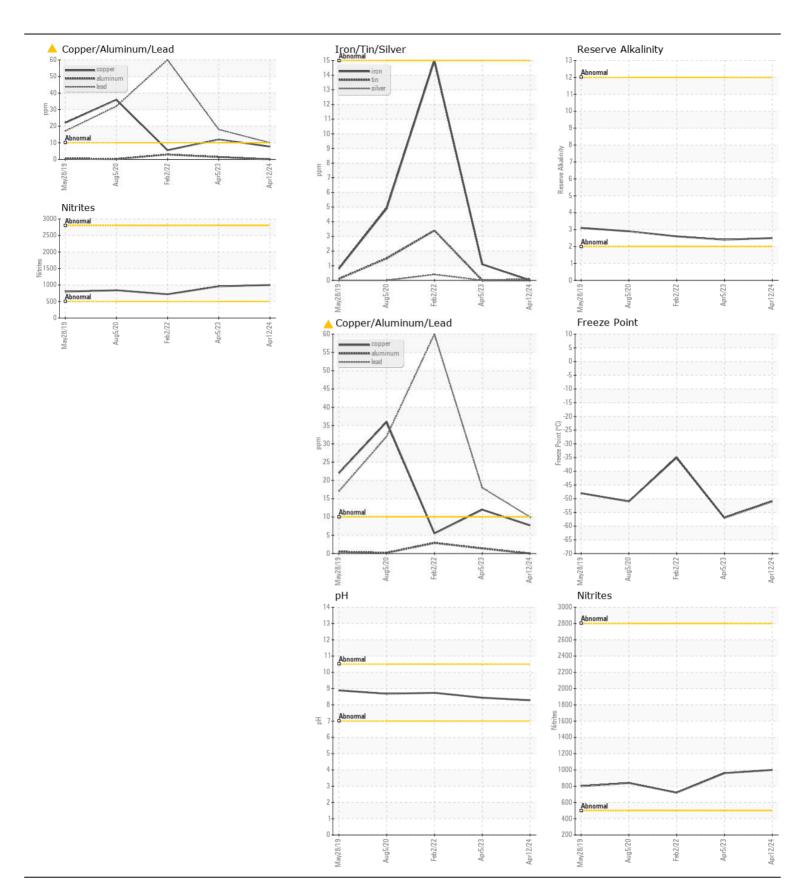
CORROSION CONTAMINANTS COOLANT CONDITION **MARGINAL NORMAL NORMAL**

Manifestal FRANKO HOME [275717]

PE3029D344002

Component Coolant

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The coolant change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Number	OOW	Client Info	LIIIIU/IOII	WA0021251	WA0019511	WA001749
	Sample Date		Client Info		12 Apr 2024	05 Apr 2023	02 Feb 202
	Machine Age	hrs	Client Info		491	474	0
	Oil Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Changed	Changed	Changed
	Sample Status				MARGINAL	ABNORMAL	
CORROSION	Iron	ppm	ASTM D5185(m)	>15	0	1	<u> </u>
The lead level is marginal.	Aluminum	ppm	ASTM D5185(m)	>10	0	1	3
	Copper	ppm	ASTM D5185(m)	>10	8	<u> </u>	6
	Lead	ppm	ASTM D5185(m)	>10	<u> </u>	<u> </u>	6 0
	Tin	ppm	ASTM D5185(m)	>10	0	0	3
	Silver	ppm	ASTM D5185(m)	>10	<1	0	<1
	Zinc	ppm	ASTM D5185(m)	>10	4	4	4
CONTAMINANTS	Calcium	ppm	ASTM D5185(m)	>100	5	6	4
There is no indication of any contamination in the coolant.	Magnesium	ppm	ASTM D5185(m)	>40	2	5	2
	Appearance	scalar	Visual*	NORML	NORML	NORML	NORM
	Odor	scalar	Visual*	NORML	NORML	NORML	NORM
	Coolant Appearance		Visual*	Clear	Cloudy	Clear	Very cl
COOLANT CONDITION	Boiling Point	°C	WC Method*		111		
The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.	Specific Gravity		ASTM D1298*		1.081	1.080	1.066
	рН	Scale 0-14	ASTM D1287*	9.0	8.28	8.44	8.74
	Nitrites	ppm	Alcan Test Kit*		1000	960	720
	Reserve Alkalinity	Scale 0-20	ASTM D1121*		2.5	2.4	2.6
	Percentage Glycol	%	ASTM D3321*	50	61.8	60.5	49.0
	Freezing Point	°C	ASTM D3321*	-40	-51	-57	-35
	Carboxylate						
	Silicon	ppm	ASTM D5185(m)		57	61	23
	Phosphorus	ppm	ASTM D5185(m)		8	3	10
	Boron	ppm	ASTM D5185(m)		63	56	40
	Molybdenum	ppm	ASTM D5185(m)		<1	2	10
	Sodium	ppm	ASTM D5185(m)		4744	3382	2090
	Potassium	ppm	ASTM D5185(m)		3683	2955	2059
	Coolant Color		Visual*	Orange/R	Orange	Red	Orange





ISO 17025:2017 Accredited Laboratory Laboratory: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9Sample No.: WA0021251Received: 06 May 2024

 17025:2017
 Lab Number
 : 02633684
 Tested
 : 06 May 2024

 ccredited
 Unique Number
 : 5774837
 Diagnosed
 : 07 May 2024 - Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Test Package: COOL (Additional Tests: GlycolType)

Validity of results and interpretation are based on the sample and information as supplied.

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