

## Machine Id PRESS #2 Component Hydraulic System Fluid PETRO CANADA HYDREX AW 68 (--- LTR)

## RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.



All component wear rates are normal.

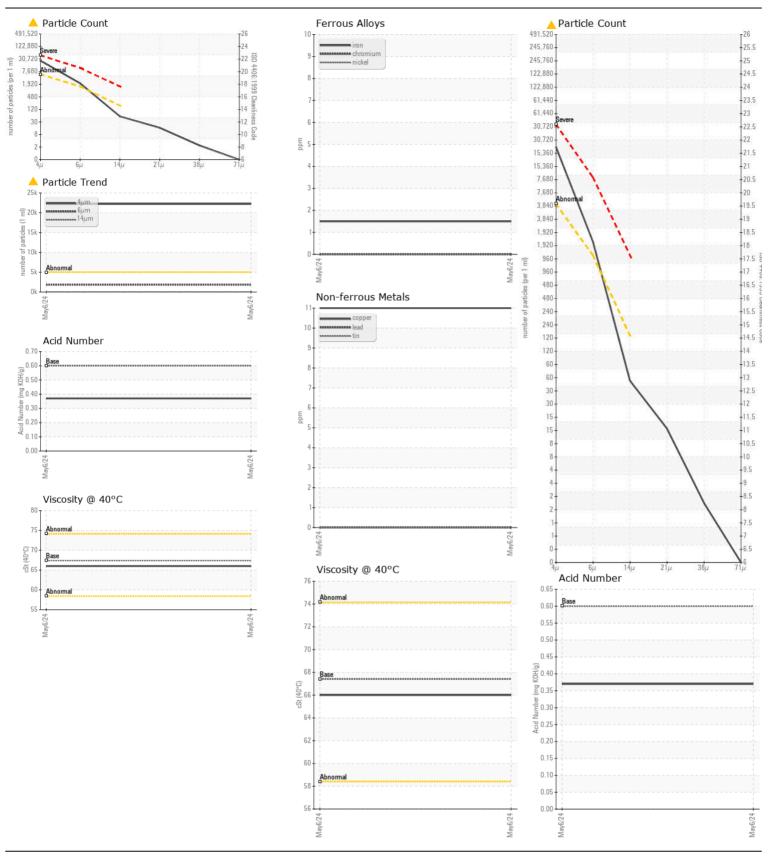
## CONTAMINATION

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

## FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0934400		
Sample Date		Client Info		06 May 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Filter Changed		Client Info		N/A		
Sample Status				ABNORMAL		
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Iron	ppm	ASTM D5185(m)	>20	2		
Chromium	ppm	ASTM D5185(m)	>20	0		
Nickel	ppm	ASTM D5185(m)	>20	0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>20	0		
Lead	ppm	ASTM D5185(m)	>20	0		
Copper	ppm	ASTM D5185(m)	>20	11		
Tin	ppm	ASTM D5185(m)	>20	0		
Vanadium	ppm	ASTM D5185(m)		0		
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Silicon	ppm	ASTM D5185(m)	>15	0		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Water		WC Method	>0.05	NEG		
Particles >4µm		ASTM D7647		<u> </u>		
Particles >6µm		ASTM D7647	>1300	<b>1853</b>		
Particles >14µm		ASTM D7647	>160	49		
Particles >21µm		ASTM D7647	>40	14		
Particles >38µm		ASTM D7647		2		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)		<u> </u>		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.05	NEG		
Sodium	nnm	ACTM DE10E(m)		.1		
Boron	ppm	ASTM D5185(m) ASTM D5185(m)	0	<1 0		
Barium	ppm	ASTM D5185(m) ASTM D5185(m)	0	0		
	ppm			0		
Molybdenum	ppm	ASTM D5185(m)				
Manganese Magnesium	ppm	ASTM D5185(m) ASTM D5185(m)	0	0		
Calcium	ppm	( )		17		
	ppm	ASTM D5185(m) ASTM D5185(m)	50 220			
Phosphorus Zinc	ppm	( )	330	282 242		
-	ppm	ASTM D5185(m)	430			
Sulfur	ppm	ASTM D5185(m)	760	517		
Acid Number (AN)	mg KOH/g	ASTM D974*	0.60	0.37		
Visc @ 40°C	cSt	ASTM D7279(m)	67.4	66.0		



SPECTRA ALUMINUM PRODUCTS INC. Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CALA Sample No. 95 REAGENS INDUSTRIAL PKWY : WC0934400 Received :07 May 2024 Lab Number :08 May 2024 BRADFORD, ON : 02633870 Tested ISO 17025:2017 Accredited Unique Number : 5775023 : 08 May 2024 - Wes Davis Diagnosed CA L3Z 2A4 Laboratory Test Package : IND 2 Contact: Chris Mayr To discuss this sample report, contact Customer Service at 1-800-268-2131. cmayr@spectraaluminum.com Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. T: (905)778-8093 F: (905)778-8054 Validity of results and interpretation are based on the sample and information as supplied.