

WEAR CONTAMINATION FLUID CONDITION

NORMAL NORMAL NORMAL

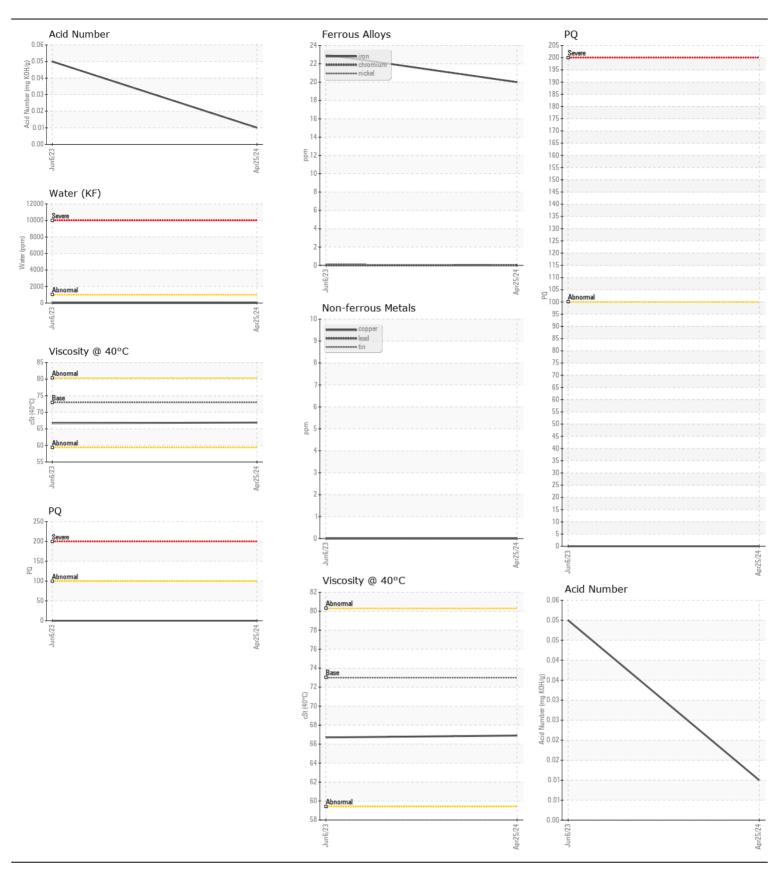


NATREL DON MILLS [4501246281]
Machine Id
FRICK FES C3 (S/N 10241E76369961)

Screw Compressor

FRICK COMPRESSOR OIL #3 (40 GAL)

FRICK COMPRESSOR OIL #3	(40 GAL)						
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		WC0924781	WC0817823	
Resample at the next service interval to monitor.	Sample Date		Client Info		25 Apr 2024	06 Jun 2023	
	Machine Age	hrs	Client Info		23579	21039	
	Oil Age	hrs	Client Info		23579	0	
	Filter Age	hrs	Client Info		3000	0	
	Oil Changed		Client Info		Filtered	N/A	
	Filter Changed		Client Info		Changed	N/A	
	Sample Status				NORMAL	ATTENTION	
WEAR	DO.		A OTM D0104*				
WEAR	PQ		ASTM D8184*	00	0	0	
All component wear rates are normal.	Iron	ppm	()	>60	20	23	
	Chromium	ppm	ASTM D5185(m)	>4	0	0	
	Nickel	ppm	ASTM D5185(m)		0	<1	
	Titanium	ppm	ASTM D5185(m)		0	0	
	Silver	ppm	ASTM D5185(m)	_	0	0	
	Aluminum	ppm	` '	>5	0	<1	
	Lead	ppm	ASTM D5185(m)		0	0	
	Copper	ppm	ASTM D5185(m) ASTM D5185(m)	>30	0	0	
	Vanadium	ppm	ASTM D5185(m)	>10	0	0	
		ppm	Visual*	NONE	-		
	White Metal	scalar		NONE	NONE	NONE NONE	
	Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>50	0	<1	
The water content is negligible. There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185(m)	>20	<1	<1	
	Water	%	ASTM D6304*	>0.1	0.001	0.001	
	ppm Water	ppm	ASTM D6304*	>1000	4	0.9	
	Silt	scalar	Visual*	NONE	NONE	NONE	
	Debris	scalar	Visual*	NONE	NONE	NONE	
	Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
	Appearance	scalar	Visual*	NORML	NORML	NORML	
	Odor	scalar	Visual*	NORML	NORML	AMMON	
	Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		0	0	
	Boron	ppm	ASTM D5185(m)		0	<1	
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185(m)		<1	0	
	Molybdenum	ppm	ASTM D5185(m)		0	0	
	Manganese	ppm	ASTM D5185(m)		0	<1	
	Magnesium	ppm	ASTM D5185(m)		<1	1	
	Calcium	ppm	ASTM D5185(m)		0	<1	
	Phosphorus	ppm	ASTM D5185(m)		0	<1	
	Zinc	ppm	ASTM D5185(m)		5	5	
	Sulfur	ppm	ASTM D5185(m)		37	46	
	Acid Number (AN)	mg KOH/g	ASTM D974*		0.01	0.05	
	Visc @ 40°C	cSt	ASTM D7279(m)	73	66.9	66.7	
		300		. 0	(3.0)	00.7	





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

Lab Number : 02633880

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : WC0924781

Unique Number : 5775033

Received **Tested** Diagnosed

: 07 May 2024 : 08 May 2024

: 08 May 2024 - Wes Davis

Test Package : IND 2 (Additional Tests: KF)

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

CIMCO Refrigeration

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