WEAR CONTAMINATION **FLUID CONDITION**

NORMAL NORMAL NORMAL

Machine Id

G1
Component
Diesel Engine

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor. Please specify the component make and model with your next sample.	Sample Number		Client Info		CU0023023		
	Sample Date		Client Info		30 Apr 2024		
	Machine Age	hrs	Client Info		2373		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				NORMAL		
WEAR	Iron	ppm	ASTM D5185(m)	>100	20		
VEAIT	Chromium	ppm	ASTM D5185(m)		<1		
All component wear rates are normal.	Nickel	ppm	ASTM D5185(m)		0		
	Titanium	ppm	ASTM D5185(m)	24	0		
	Silver	ppm	ASTM D5185(m)	>3	0		
	Aluminum	ppm	ASTM D5185(m)		2		
	Lead	ppm	ASTM D5185(m)	>40	0		
	Copper	ppm	ASTM D5185(m)	>330	3		
	Tin	ppm	ASTM D5185(m)	>15	0		
	Vanadium	ppm	ASTM D5185(m)		0		
	White Metal	scalar	Visual*	NONE	VLITE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
CONTAMINATION	Ciliaan		ACTM DE10E(m)	. 05			
CONTAMINATION	Silicon	ppm	ASTM D5185(m)		2 <1		
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185(m)	>20			
	Fuel Water		WC Method	>5	<1.0 NEG		
			WC Method	>0.2	NEG		
	Glycol Soot %	%	ASTM D7844*	. 2	0		
	Nitration	Abs/cm	ASTM D7644*	>20	12.0		
	Sulfation	Abs/.1mm	ASTM D7024 ASTM D7415*		23.9		
	Silt	scalar	Visual*	NONE	NONE		
	Debris	scalar	Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	NONE		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Emulsified Water		Visual*	>0.2	NEG		
ELLID CONDITION	Sodium	nnm	ASTM D5185(m)		Δ		
FLUID CONDITION	Boron	ppm	ASTM D5185(m)		4 45		
The condition of the oil is acceptable for the time in service.	Barium	ppm	ASTM D5185(m)		0		
	Molybdenum	ppm	ASTM D5185(m)		67		
	Manganese	ppm	ASTM D5185(m)		<1		
	Magnesium	ppm	ASTM D5185(m)		1151		
	Calcium	ppm	ASTM D5185(m)		926		
	Phosphorus	ppm	ASTM D5185(m)		952		
	Zinc	ppm	ASTM D5185(m)		1246		
	Sulfur	ppm	ASTM D5185(m)		2603		
	Oxidation	Abs/.1mm	ASTM D7414*	>25	26.7		
	Visc @ 100°C	cSt	ASTM D7279(m)	_	14.6		





CALA ISO 17025:2017 Accredited

Laboratory

Laboratory Sample No.

Lab Number : 02634474

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CUMMINS CANADA ULC - GENERATOR DIVISION : CU0023023

Unique Number : 5775627 Test Package : MOB 1 (Additional Tests: Visual)

Received **Tested** Diagnosed

: 10 May 2024 : 10 May 2024

: 10 May 2024 - Kevin Marson

7175 PACIFIC CIRCLE MISSISSAUGA, ON CA L5T 2A5 Contact: Elisia Johnson

elisia.johnson@cummins.com T: (905)795-0050 F: (905)795-9252

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.