

WEARNORMALCONTAMINATIONNORMALFLUID CONDITIONNORMAL

[4501246281] Machine Id FES FES #5 (S/N MK3E054)

Screw Compressor

REFRIG COMP OIL ISO 68 (50 GAL)

RECOMMENDATION

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) REFRIG COMP OIL ISO 68. Please confirm.

-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
			7																					
	V	ľ		Ξ	7	4	Ν	F	1															
					÷.																			

All component wear rates are normal.

CONTAMINATION

The water content is negligible. There is no indication of any contamination in the oil.

FLU		

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0924790		
Sample Date		Client Info		10 May 2024		
Machine Age	hrs	Client Info		388		
Oil Age	hrs	Client Info		388		
Filter Age	hrs	Client Info		100		
Oil Changed		Client Info		Filtered		
Filter Changed		Client Info		Not Changd		
Sample Status				NORMAL		
PQ		ASTM D8184*		0		
	222		. 60	0		
Iron	ppm	ASTM D5185(m)	>60			
Chromium	ppm	ASTM D5185(m)	>4	0		
Nickel	ppm	ASTM D5185(m)		0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)	-	0		
Aluminum	ppm	ASTM D5185(m)	>5	0		
Lead	ppm	ASTM D5185(m)	>10	0		
Copper	ppm	ASTM D5185(m)	>30	<1		
Tin	ppm	ASTM D5185(m)	>15	0		
Vanadium	ppm	ASTM D5185(m)	NONE	0		
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Silicon	ppm	ASTM D5185(m)	>50	4		
Potassium	ppm	ASTM D5185(m)	>20	0		
Water	%	ASTM D6304*	>0.1	0.00		
ppm Water	ppm	ASTM D6304*	>1000	0		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE			
Appearance				NONE		
rippeurunee	scalar	Visual*	NORML	NONE HAZY		
Odor	scalar scalar	Visual* Visual*	-	-		
• •			NORML	HAZY		
Odor Emulsified Water	scalar scalar	Visual* Visual*	NORML NORML	HAZY AMMON NEG		
Odor Emulsified Water Sodium	scalar scalar ppm	Visual* Visual* ASTM D5185(m)	NORML NORML >0.1	HAZY AMMON NEG 0		
Odor Emulsified Water Sodium Boron	scalar scalar ppm ppm	Visual* Visual* ASTM D5185(m) ASTM D5185(m)	NORML NORML >0.1	HAZY AMMON NEG 0	 	
Odor Emulsified Water Sodium Boron Barium	scalar scalar ppm ppm ppm	Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	NORML NORML >0.1 5 5	HAZY AMMON NEG 0 0 0	 	
Odor Emulsified Water Sodium Boron Barium Molybdenum	scalar scalar ppm ppm ppm ppm	Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	NORML NORML >0.1	HAZY AMMON NEG 0 0 0 0 0		
Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	scalar scalar ppm ppm ppm ppm ppm	Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	NORML NORML >0.1 5 5 5 5	HAZY AMMON NEG 0 0 0 0 0 0		
Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium	scalar scalar ppm ppm ppm ppm ppm	Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	NORML NORML >0.1 5 5 5 5 5	HAZY AMMON NEG 0 0 0 0 0 0 0 2		
Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	scalar scalar ppm ppm ppm ppm ppm ppm	Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	NORML NORML >0.1 5 5 5 5 5 5 12	HAZY AMMON NEG 0 0 0 0 0 0 0 2 1 <1		
Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	scalar scalar ppm ppm ppm ppm ppm ppm ppm	Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	NORML NORML >0.1 5 5 5 5 12 12	HAZY AMMON NEG 0 0 0 0 0 0 2 1 <1 <1		
Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	scalar scalar ppm ppm ppm ppm ppm ppm ppm	Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	NORML >0.1 5 5 5 5 5 12 12 12 12	HAZY AMMON NEG 0 0 0 0 0 0 2 1 <1 <1 <1 <1		
Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm	Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	NORML >0.1 5 5 5 5 12 12 12 12 12 12 12	HAZY AMMON NEG 0 0 0 0 0 0 0 1 <1 <1 <1 <1 <1 9		
Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	scalar scalar ppm ppm ppm ppm ppm ppm ppm	Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	NORML >0.1 5 5 5 5 5 12 12 12 12	HAZY AMMON NEG 0 0 0 0 0 0 2 1 <1 <1 <1 <1		



