WEAR CONTAMINATION FLUID CONDITION

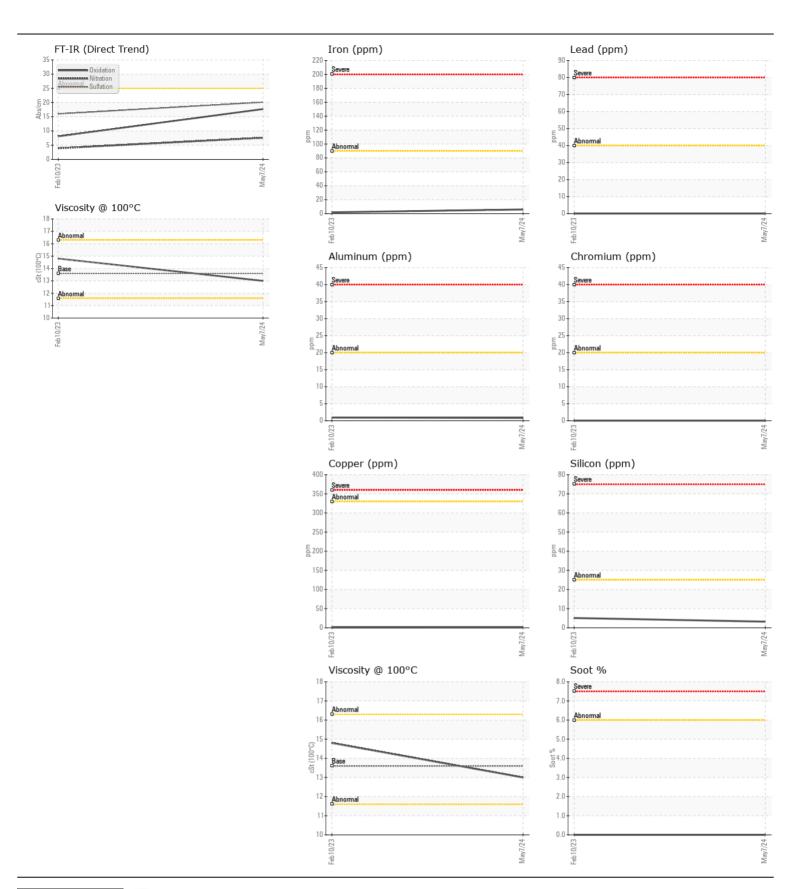
NORMAL NORMAL

BEANFIELD TECH [154966]

46456745

Diesel Engine

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		CU0023266	CU0020825	
	Sample Date		Client Info		07 May 2024	10 Feb 2023	
	Machine Age	hrs	Client Info		493	319	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				NORMAL	NORMAL	
VEAR	Iron	ppm	ASTM D5185(m)	>90	6	2	
Metal levels are typical for a new component breaking in.	Chromium	ppm	ASTM D5185(m)	>20	0	0	
	Nickel	ppm	ASTM D5185(m)	>2	0	<1	
	Titanium	ppm	ASTM D5185(m)	>2	0	<1	
	Silver	ppm	ASTM D5185(m)	>2	0	<1	
	Aluminum	ppm	ASTM D5185(m)	>20	<1	<1	
	Lead	ppm	ASTM D5185(m)	>40	0	0	
	Copper	ppm	ASTM D5185(m)	>330	<1	<1	
	Tin	ppm	ASTM D5185(m)	>15	0	0	
	Vanadium	ppm	ASTM D5185(m)		0	0	
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	<b>&gt;</b> 25	3	5	
	Potassium	ppm	ASTM D5185(m)		<1	<1	
There is no indication of any contamination in the oil.	Fuel	ррш	WC Method		<1.0	<1.0	
	Water		WC Method		NEG	NEG	
	Glycol		WC Method	7 0.2	NEG	NEG	
	Soot %	%	ASTM D7844*	>6	0	0	
	Nitration	Abs/cm	ASTM D7624*	>20	7.6	3.9	
	Sulfation	Abs/.1mm	ASTM D7415*	>30	20.1	16.0	
	Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	
LUID CONDITION	Sodium	ppm	ASTM D5185(m)		3	2	
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185(m)	39	28	2	
	Barium	ppm	ASTM D5185(m)	1	0	0	
	Molybdenum	ppm	ASTM D5185(m)	49	43	42	
	Manganese	ppm	ASTM D5185(m)	1	<1	<1	
	Magnesium	ppm	ASTM D5185(m)	616	739	667	
	Calcium	ppm	ASTM D5185(m)		1195	1490	
	Phosphorus	ppm	ASTM D5185(m)		736	1073	
	Zinc	ppm	ASTM D5185(m)		865	1138	
	Sulfur	ppm	ASTM D5185(m)		2033	2918	
	Oxidation	Abs/.1mm	ASTM D7414*		17.7	8.1	
	Visc @ 100°C	cSt	ASTM D7279(m)	13.6	13.0	14.8	





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

Lab Number : 02635217

: CU0023266 Unique Number : 5776370 Test Package : MOB 1

Received Tested Diagnosed

: 14 May 2024 : 14 May 2024

: 14 May 2024 - Wes Davis

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CUMMINS CANADA ULC - GENERATOR DIVISION 7175 PACIFIC CIRCLE MISSISSAUGA, ON CA L5T 2A5 Contact: Elisia Johnson

elisia.johnson@cummins.com T: (905)795-0050

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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