



OIL ANALYSIS REPORT

WEAR	ABNORMAL
CONTAMINATION	ATTENTION
FLUID CONDITION	NORMAL

Machine Id
VIKCERS MATALCO MELTER HOLDER
 Component
Hydraulic System
 Fluid
QUAKER CHEMICAL QUINTOLUBRIC 888-46 (--- GAL)

RECOMMENDATION

The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0858891	WC0776098	PP
Sample Date		Client Info		09 May 2024	02 Feb 2023	24 Oct 2022
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	6
Filter Age	mths	Client Info		7	4	6
Oil Changed		Client Info		N/A	N/A	Filtered
Filter Changed		Client Info		Changed	Changed	Changed
Sample Status				ABNORMAL	SEVERE	SEVERE

WEAR

Iron ppm levels are abnormal. Chromium ppm levels are noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

PQ		ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m)	>20	▲ 37	20	20
Chromium	ppm	ASTM D5185(m)	>20	● 19	11	15
Nickel	ppm	ASTM D5185(m)	>20	0	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	<1	0	<1
Lead	ppm	ASTM D5185(m)	>20	0	<1	<1
Copper	ppm	ASTM D5185(m)	>20	<1	2	<1
Tin	ppm	ASTM D5185(m)	>20	212	186	176
Vanadium	ppm	ASTM D5185(m)		0	0	0
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE

CONTAMINATION

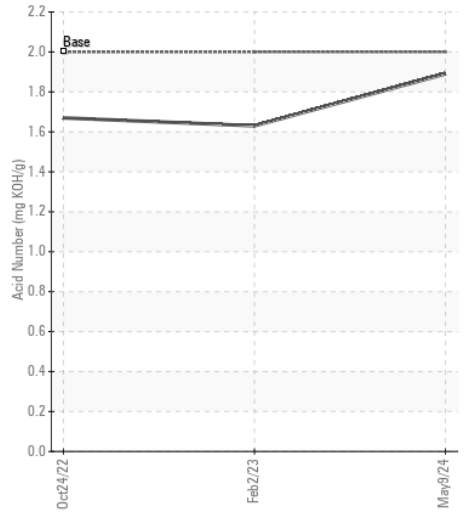
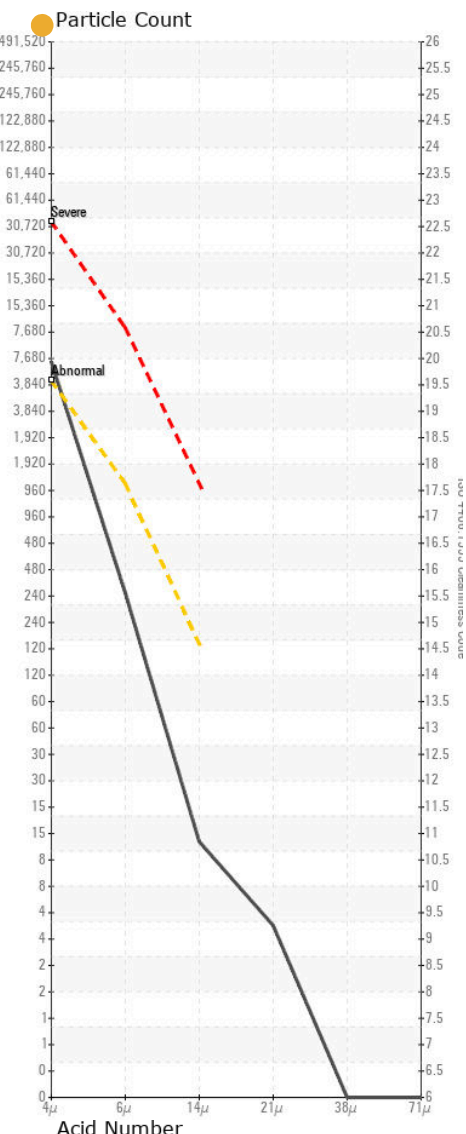
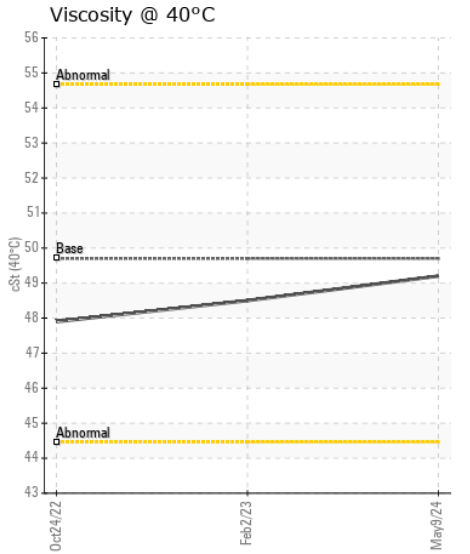
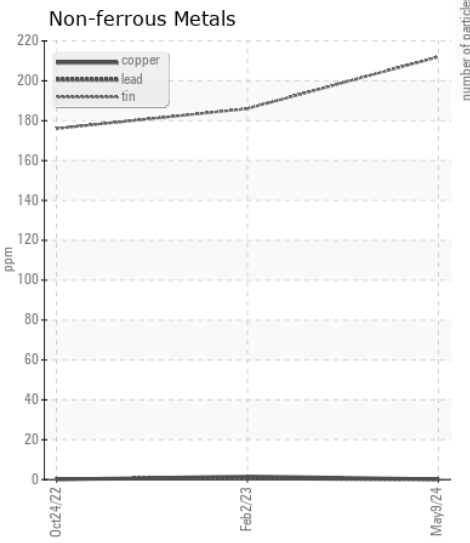
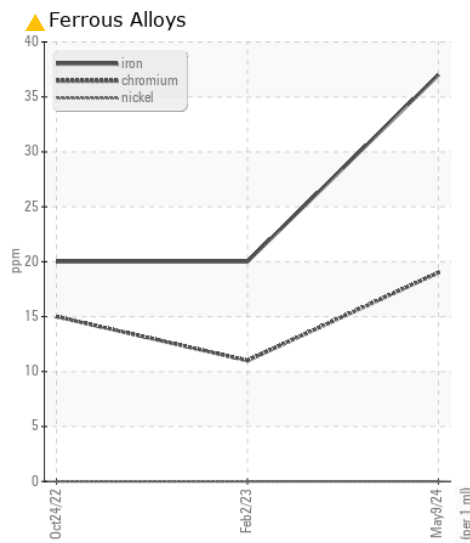
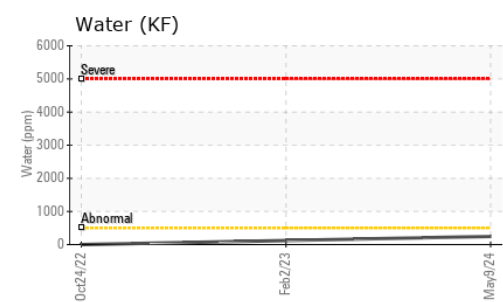
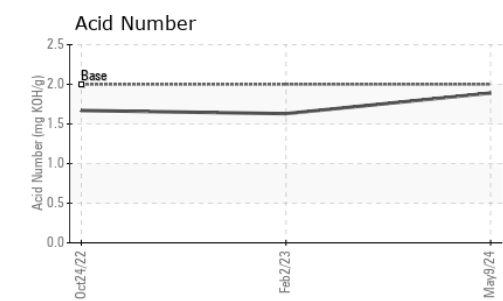
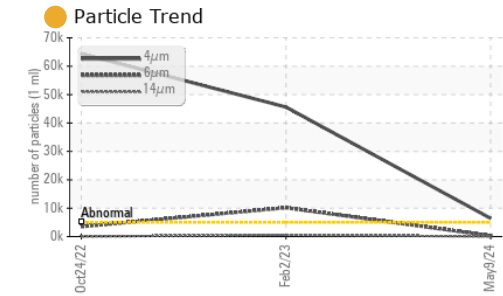
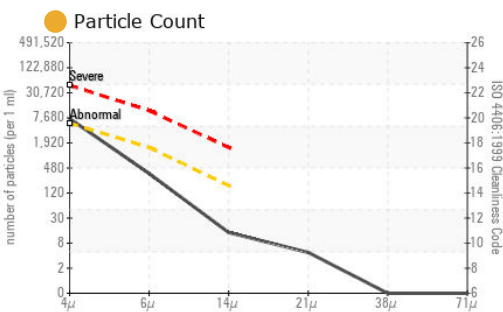
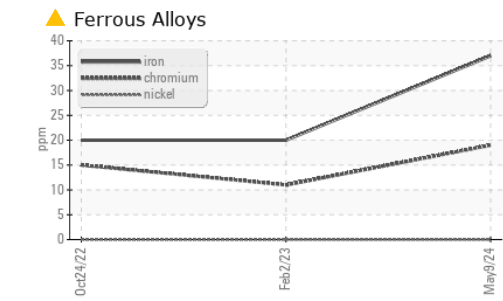
There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185(m)	>15	2	3	5
Potassium	ppm	ASTM D5185(m)	>20	<1	0	<1
Water	%	ASTM D6304*	>0.05	0.024	0.012	---
ppm Water	ppm	ASTM D6304*	>500	247	122.5	---
Particles >4µm		ASTM D7647	>5000	● 6408	▲ 45621	▲ 64361
Particles >6µm		ASTM D7647	>1300	311	▲ 10166	▲ 3486
Particles >14µm		ASTM D7647	>160	12	▲ 579	9
Particles >21µm		ASTM D7647	>40	4	▲ 180	3
Particles >38µm		ASTM D7647	>10	0	12	0
Particles >71µm		ASTM D7647	>3	0	5	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	● 20/15/11	▲ 23/21/16	▲ 23/19/10
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Sodium	ppm	ASTM D5185(m)		4	4	4
Boron	ppm	ASTM D5185(m)		<1	<1	<1
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		<1	<1	<1
Magnesium	ppm	ASTM D5185(m)		<1	<1	0
Calcium	ppm	ASTM D5185(m)		6	7	10
Phosphorus	ppm	ASTM D5185(m)		126	147	155
Zinc	ppm	ASTM D5185(m)		51	64	73
Sulfur	ppm	ASTM D5185(m)		489	528	546
Acid Number (AN)	mg KOH/g	ASTM D974*	2.0	1.89	1.63	1.67
Visc @ 40°C	cSt	ASTM D7279(m)	49.7	49.2	48.5	47.9



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0858891 **Received** : 14 May 2024
Lab Number : 02635280 **Tested** : 15 May 2024
Unique Number : 5776433 **Diagnosed** : 15 May 2024 - Kevin Marson
Test Package : IND 2 (Additional Tests: KF, PQ)

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To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.