WEAR CONTAMINATION **FLUID CONDITION**

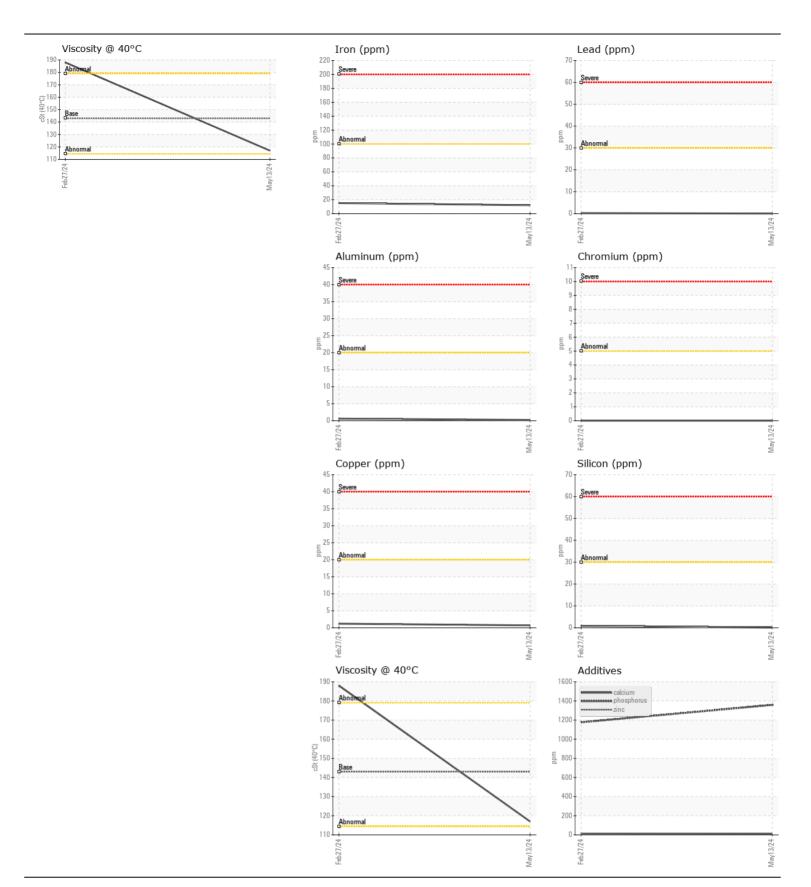
NORMAL NORMAL NORMAL



Machine Id LIEBHERR LH40C 155775-1527

Splitter Box

GEAR OIL SAE 80W90 (GAL))						
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		LH0289730	LH0270544	
	Sample Date		Client Info		13 May 2024	27 Feb 2024	
	Machine Age	hrs	Client Info		1026	447	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		N/A	N/A	
	Sample Status				NORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185(m)	>100	12	15	
All component wear rates are normal.	Chromium	ppm	ASTM D5185(m)	>5	0	0	
	Nickel	ppm	ASTM D5185(m)		0	<1	
	Titanium	ppm	ASTM D5185(m)		0	0	
	Silver	ppm	ASTM D5185(m)		0	0	
	Aluminum	ppm	ASTM D5185(m)	>20	<1	<1	
	Lead	ppm	ASTM D5185(m)	>30	0	<1	
	Copper	ppm	ASTM D5185(m)	>20	<1	1	
	Tin	ppm	ASTM D5185(m)	>10	0	0	
	Vanadium	ppm	ASTM D5185(m)		0	0	
	White Metal	scalar	Visual*	NONE	NONE	NONE	
	Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
CONTAMINATION	Silicon	nnm	ASTM D5185(m)	- 20	.4	<1	
	Potassium	ppm	ASTM D5185(III) ASTM D5185(m)	>30	<1 <1	<1	
There is no indication of any contamination in the oil.	Water	ppm	WC Method	>0.1	NEG	NEG	
	Silt	scalar	Visual*	NONE	NONE	NONE	
	Debris	scalar	Visual*	NONE	VLITE	NONE	
	Sand/Dirt	scalar	Visual*	NONE	NONE	VLITE	
	Appearance	scalar	Visual*	NORML	NORML	NORML	
	Odor	scalar	Visual*	NORML	NORML	NORML	
	Emulsified Water		Visual*	>0.1	NEG	NEG	
FLUID CONDITION	010		AOTM DE40E()	470			
	Sodium	ppm	ASTM D5185(m)		100	3	
The condition of the oil is acceptable for the time in service.	Boron Barium	ppm	ASTM D5185(m) ASTM D5185(m)	200	199	1	
	Molybdenum	ppm	ASTM D5185(III) ASTM D5185(m)		<1 0	0	
	Manganese	ppm	ASTM D5185(m)	12	<1	<1	
	Magnesium	ppm	ASTM D5185(III) ASTM D5185(m)	12	2	1	
	Calcium	ppm	ASTM D5185(m)	150	12	9	
	Phosphorus	ppm	ASTM D5185(m)	1650	1358	1176	
	Zinc	ppm	ASTM D5185(m)	125	16	12	
	Sulfur	ppm	ASTM D5185(m)	22500	22704	20250	
	Visc @ 40°C	cSt	ASTM D7279(m)		117	188	
D DELIGHE (HOALING) 00000000 (O 0.00/10/000 (OT.0.) D		001					





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Lab Number : 02635373 Unique Number : 5776526

: LH0289730 Test Package : MOB 1

Received : 14 May 2024 **Tested** : 14 May 2024 Diagnosed

: 14 May 2024 - Wes Davis

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

BEN-MET STEEL & METAL INC.

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