



# COOLANT REPORT

CORROSION	<b>NORMAL</b>
CONTAMINANTS	<b>NORMAL</b>
COOLANT CONDITION	<b>NORMAL</b>

Area  
**BEANFIELD TECH [154966]**

Machine Id  
**46456745**

Component  
**Coolant**

Fluid  
**EXTENDED LIFE COOLANT (--- GAL)**

## RECOMMENDATION

The fluid is suitable for further service. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>CU0023314</b>	CU0019494	---
Sample Date		Client Info		<b>07 May 2024</b>	10 Feb 2023	---
Machine Age	hrs	Client Info		<b>493</b>	319	---
Oil Age	hrs	Client Info		<b>0</b>	0	---
Oil Changed		Client Info		<b>Changed</b>	Not Changd	---
Sample Status				<b>NORMAL</b>	NORMAL	---

## CORROSION

All metal levels are normal indicating no corrosion in the cooling system.

Iron	ppm	ASTM D5185(m)	>15	<b>&lt;1</b>	2	---
Aluminum	ppm	ASTM D5185(m)	>10	<b>&lt;1</b>	3	---
Copper	ppm	ASTM D5185(m)	>10	<b>&lt;1</b>	2	---
Lead	ppm	ASTM D5185(m)	>10	<b>0</b>	<1	---
Tin	ppm	ASTM D5185(m)	>10	<b>0</b>	0	---
Silver	ppm	ASTM D5185(m)	>10	<b>&lt;1</b>	0	---
Zinc	ppm	ASTM D5185(m)	>10	<b>2</b>	3	---

## CONTAMINANTS

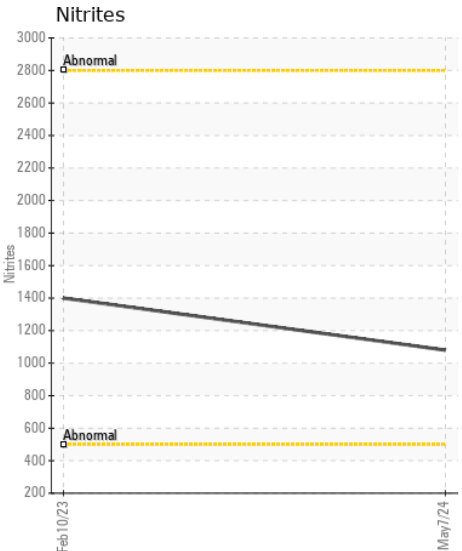
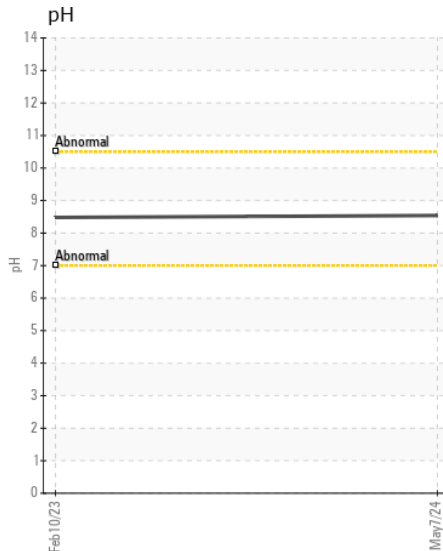
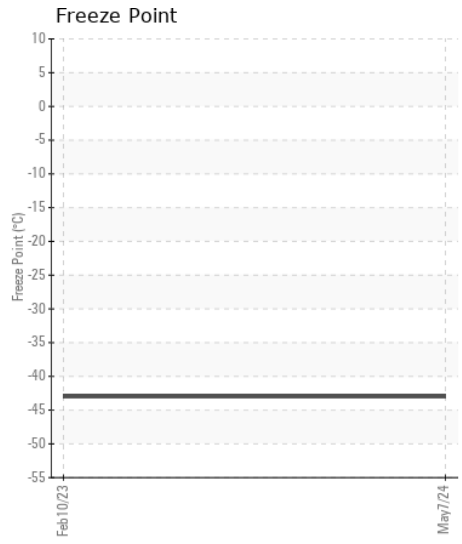
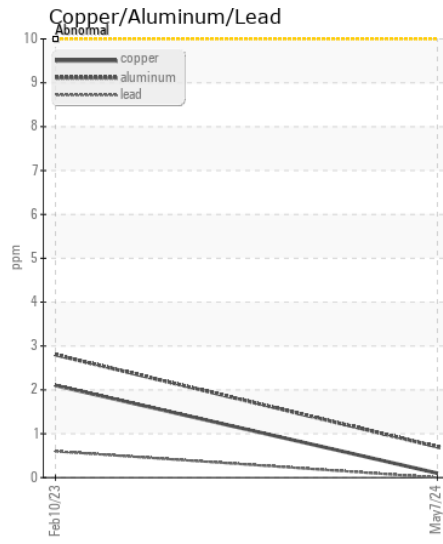
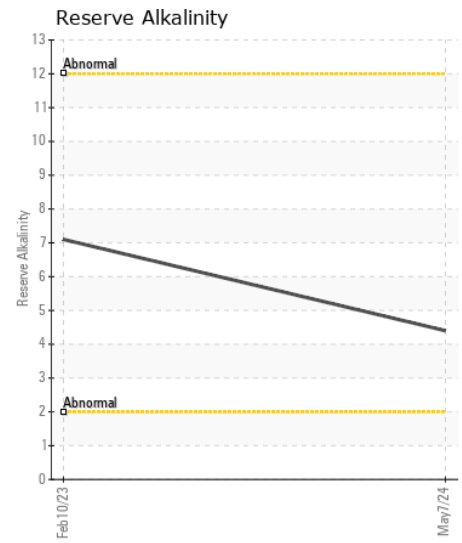
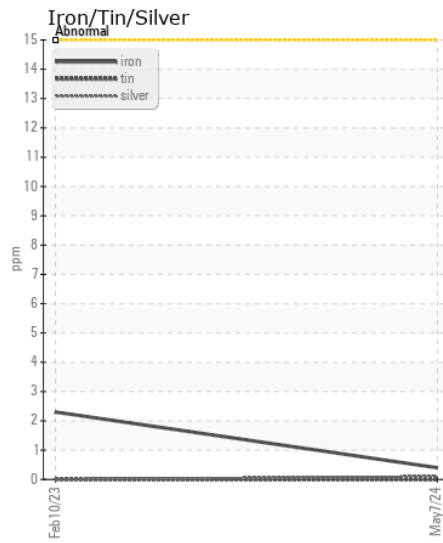
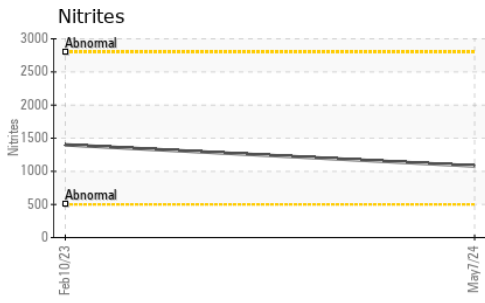
There is no indication of any contamination in the coolant.

Calcium	ppm	ASTM D5185(m)	>100	<b>3</b>	4	---
Magnesium	ppm	ASTM D5185(m)	>40	<b>2</b>	2	---
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	---
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	---
Coolant Appearance		Visual*	Clear	<b>Clear</b>	Clear	---

## COOLANT CONDITION

The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.

Boiling Point	°C	WC Method*		<b>108</b>	---	---
Specific Gravity		ASTM D1298*		<b>1.073</b>	1.072	---
pH	Scale 0-14	ASTM D1287*	9.0	<b>8.54</b>	8.48	---
Nitrites	ppm	Alcan Test Kit*		<b>1080</b>	1400	---
Reserve Alkalinity	Scale 0-20	ASTM D1121*		<b>4.4</b>	7.1	---
Percentage Glycol	%	ASTM D3321*	50	<b>54.3</b>	53.7	---
Freezing Point	°C	ASTM D3321*	-40	<b>-43</b>	-43	---
Carboxylate				<b>---</b>	---	---
Silicon	ppm	ASTM D5185(m)		<b>27</b>	34	---
Phosphorus	ppm	ASTM D5185(m)		<b>100</b>	115	---
Boron	ppm	ASTM D5185(m)		<b>80</b>	100	---
Molybdenum	ppm	ASTM D5185(m)		<b>199</b>	244	---
Sodium	ppm	ASTM D5185(m)		<b>3702</b>	2494	---
Potassium	ppm	ASTM D5185(m)		<b>523</b>	606	---
Coolant Color		Visual*	Orange/R	<b>Orange</b>	Red	---



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : CU0023314  
**Lab Number** : 02635428  
**Unique Number** : 5776581  
**Test Package** : COOL ( Additional Tests: GlycolType )

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To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.