

# WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION ABNORMAL



**CATERPILLAR 24-370** 

Left Conveyor

SAE 80W90 (--- GAL)

## RECOMMENDATION

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. The fluid was specified as (GENERIC) SAE 80W90, however, a fluid match indicates that this fluid is SAE 80W140 Gear Oil. Please confirm the oil type and grade on your next sample.

#### **WEAR**

All component wear rates are normal.

### CONTAMINATION

There is no indication of any contamination in the oil.

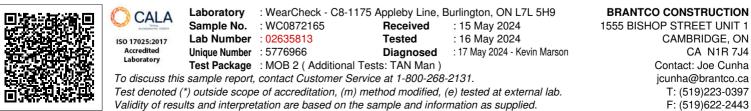
## **FLUID CONDITION**

Viscosity of sample indicates oil is within SAE 80W140 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0872165		
Sample Date		Client Info		14 May 2024		
Machine Age	hrs	Client Info		50		
Oil Age	hrs	Client Info		50		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		N/A		
Sample Status				ABNORMAL		
Iron	ppm	ASTM D5185(m)	>150	33		
Chromium	ppm	ASTM D5185(m)	>10	<1		
Nickel	ppm	ASTM D5185(m)	>10	0		
Titanium	ppm	ASTM D5185(m)		14		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>25	8		
Lead	ppm	ASTM D5185(m)	>100	0		
Copper	ppm	ASTM D5185(m)	>50	<1		
Tin	ppm	ASTM D5185(m)	>10	0		
Vanadium	ppm	ASTM D5185(m)		0		
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
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Silicon	ppm	ASTM D5185(m)	>50	3		
Potassium	ppm	ASTM D5185(m)	>20	1		
Water		WC Method	>0.1	NEG		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	VLITE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.1	NEG		
Sodium	ppm	ASTM D5185(m)	>50	49		
Boron	ppm	ASTM D5185(m)	200	108		
Barium	ppm	ASTM D5185(m)	0	2		
Molybdenum	ppm	ASTM D5185(m)	0	0		
Manganese	ppm	ASTM D5185(m)		3		
Magnesium	ppm	ASTM D5185(m)	0	2		
Calcium	ppm	ASTM D5185(m)	20	- 268		
Phosphorus	ppm	ASTM D5185(m)	1000	838		
Zinc	ppm	ASTM D5185(m)	20	9		
	ppm	ASTM D5185(m)	22000	19305		
Sulfur						
Sulfur Acid Number (AN)		( )				
Sulfur Acid Number (AN) Visc @ 40°C	mg KOH/g cSt	ASTM D974* ASTM D7279(m)	135	1.35		

Contact/Location: Joe Cunha - BRA155CAM





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Contact/Location: Joe Cunha - BRA155CAM Page 2 of 2