

WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION ABNORMAL

Machine Id CATE Componen Left A SAF 8

CATERPILLAR 24-370

Left Auger

SAE 80W90 (--- GAL)

RECOMMENDATION

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. The fluid was specified as (GENERIC) SAE 80W90, however, a fluid match indicates that this fluid is SAE 80W140 Gear Oil. Please confirm the oil type and grade on your next sample.

WEAR

All component wear rates are normal.

CONTAMINATION

There is no indication of any contamination in the oil.

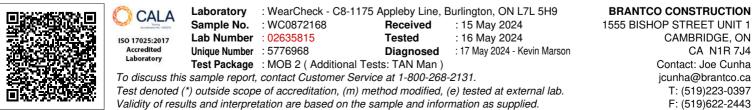
FLUID CONDITION

Viscosity of sample indicates oil is within SAE 80W140 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0872168		
Sample Date		Client Info		14 May 2024		
Machine Age	hrs	Client Info		50		
Oil Age	hrs	Client Info		50		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		N/A		
Sample Status				ABNORMAL		
Iron	ppm	ASTM D5185(m)	>200	19		
Chromium	ppm	ASTM D5185(m)	>10	<1		
Nickel	ppm	ASTM D5185(m)	>10	0		
Titanium	ppm	ASTM D5185(m)		7		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)		7		
Lead	ppm	ASTM D5185(m)		0		
Copper	ppm	ASTM D5185(m)		<1		
Tin	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Silicon	ppm	ASTM D5185(m)		2		
Potassium		ASTM D5185(m)	>20	<u>د</u> <1		
Water	ppm	WC Method	>0.2	NEG		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	VLITE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*				
				NEG		
		••••••	>0.2	NEG		
Sodium	ppm	ASTM D5185(m)		NEG 28		
Sodium Boron						
-	ppm	ASTM D5185(m)	>50	28		
Boron	ppm ppm	ASTM D5185(m) ASTM D5185(m)	>50 200	28 42		
Boron Barium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>50 200 0	28 42 2		
Boron Barium Molybdenum	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>50 200 0	28 42 2 0		
Boron Barium Molybdenum Manganese	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>50 200 0 0	28 42 2 0 3		
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>50 200 0 0	28 42 2 0 3 2		
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>50 200 0 0 0 20	28 42 2 0 3 2 157		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>50 200 0 0 0 0 20 1000	28 42 2 0 3 2 157 780		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>50 200 0 0 0 20 20 1000 20	28 42 2 0 3 2 157 780 9		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>50 200 0 0 0 20 20 1000 20	28 42 2 0 3 2 157 780 9 18933		

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