

WEAR SEVERE CONTAMINATION SEVERE FLUID CONDITION ATTENTION

Machine Id **108283231** Component **Diesel Engine** Fluid **{not provided} (--- GAL)**

RECOMMENDATION

We advise that you check for the source of the coolant leak. We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. We recommend that you drain the oil from the component if this has not already been done. We advise that you flush the component thoroughly before re-filling with oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

WEAR

Iron ppm levels are severe. PQ levels are severe. Nickel and chromium ppm levels are abnormal. Aluminum ppm levels are noted. Cylinder, crank, or cam shaft wear is indicated. Ring wear is indicated. Exhaust valve wear is indicated. The very high ferrous density (PQ) index indicates that severe wear is occurring.

CONTAMINATION

Test for glycol is positive. There is a light concentration of glycol present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component.

FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0942552		
Sample Date		Client Info		15 May 2024		
Machine Age	hrs	Client Info		50		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Not Changd		
Sample Status				SEVERE		
PQ		ASTM D8184*		4 2477		
Iron	ppm	ASTM D5185(m)	>100	1663		
Chromium	ppm	ASTM D5185(m)	>20	A 80		
Nickel	ppm	ASTM D5185(m)	>4	A 26		
Titanium	ppm	ASTM D5185(m)		7		
Silver	ppm	ASTM D5185(m)	>3	0		
Aluminum	ppm	ASTM D5185(m)	>20	186		
Lead	ppm	ASTM D5185(m)	>40	3		
Copper	ppm	ASTM D5185(m)	>330	45		
Tin	ppm	ASTM D5185(m)	>15	5		
Vanadium	ppm	ASTM D5185(m)		<1		
Silicon	ppm	ASTM D5185(m)	>25	473		
Potassium	ppm	ASTM D5185(m)	>20	▲ 59		
Fuel		WC Method	>5	<1.0		
Water		WC Method	>0.2	NEG		
Glycol	%	ASTM D7922*		0.011		
Soot %	%	ASTM D7844*	>3	1.1		
Nitration	Abs/cm	ASTM D7624*	>20	9.6		
Sulfation	Abs/.1mm	ASTM D7415*	>30	29.2		
Emulsified Water	scalar	Visual*	>0.2	NEG		
Sodium	ppm	ASTM D5185(m)		9 34		
Boron	ppm	ASTM D5185(m)		138		
Barium	ppm	ASTM D5185(m)		1		
Molybdenum	ppm	ASTM D5185(m)		17		
Manganese	ppm	ASTM D5185(m)		15		
Magnesium	ppm	ASTM D5185(m)		260		
Calcium	ppm	ASTM D5185(m)		2643		
Phosphorus	ppm	ASTM D5185(m)		1081		
Zinc	ppm	ASTM D5185(m)		1224		
Sulfur	ppm	ASTM D5185(m)		2722		
Oxidation	Abs/.1mm	ASTM D7414*	>25	21.1		
Base Number (BN)	mg KOH/g	ASTM D2896*		13.39		
Visc @ 100°C	cSt	ASTM D7279(m)		15.1		

Contact/Location: Service Manager - GEN134NOR



