IND II

WEAR CHECK

OIL ANALYSIS REPORT

WEAR	ABNORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	ABNORMAL

Area
Starchhouse
Machine Id
paramax L-51-5MG-03 Mixer for Wet Starch Mixing Box
Component
Gear Reducer
Fluid
PETRO CANADA ENDURATEX EP 150 (--- GAL)

RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

WEAR

Iron ppm levels are abnormal. A sharp increase in the iron level is noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

CONTAMINATION

There is no indication of any contamination in the oil.

FLUID CONDITION

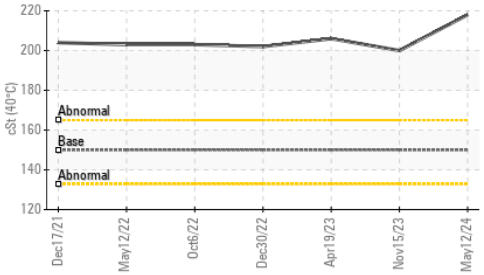
Viscosity of sample indicates oil is within ISO 220 range, advise investigate. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0872193	WC0872194	WC0755982
Sample Date		Client Info		12 May 2024	15 Nov 2023	19 Apr 2023
Machine Age	yrs	Client Info		2	2	2
Oil Age	yrs	Client Info		0	2	2
Filter Age	yrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	NORMAL
PQ		ASTM D8184*		23	0	0
Iron	ppm	ASTM D5185(m)	>150	▲ 149	61	40
Chromium	ppm	ASTM D5185(m)	>10	<1	<1	0
Nickel	ppm	ASTM D5185(m)	>10	<1	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	<1	0
Aluminum	ppm	ASTM D5185(m)	>25	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>100	0	<1	0
Copper	ppm	ASTM D5185(m)	>50	1	2	2
Tin	ppm	ASTM D5185(m)	>10	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185(m)	>50	6	13	14
Potassium	ppm	ASTM D5185(m)	>20	1	0	<1
Water		WC Method	>0.1	NEG	NEG	NEG
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG
Sodium	ppm	ASTM D5185(m)		3	<1	0
Boron	ppm	ASTM D5185(m)	55	29	6	7
Barium	ppm	ASTM D5185(m)	0	1	1	<1
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)	0	2	<1	<1
Magnesium	ppm	ASTM D5185(m)	2	2	1	<1
Calcium	ppm	ASTM D5185(m)	6	9	8	7
Phosphorus	ppm	ASTM D5185(m)	250	228	222	261
Zinc	ppm	ASTM D5185(m)	3	21	20	18
Sulfur	ppm	ASTM D5185(m)	7500	6779	12136	12348
Acid Number (AN)	mg KOH/g	ASTM D974*	0.5	0.47	0.35	0.32
Visc @ 40°C	cSt	ASTM D7279(m)	150.0	▲ 218	200	206

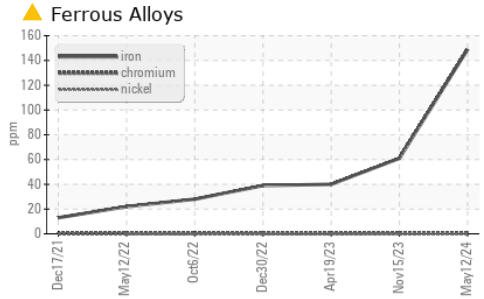
Report Id: INGLON [WCAMIS] 02636182 (Generated: 05/27/2024 10:41:51) Rev: 1

Submitted By: Mike O'neil

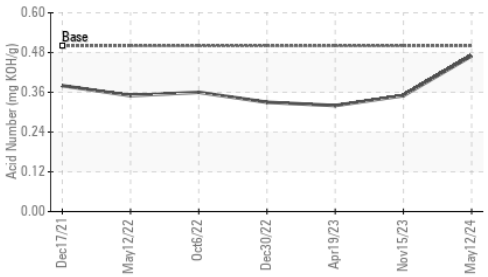
Viscosity @ 40°C



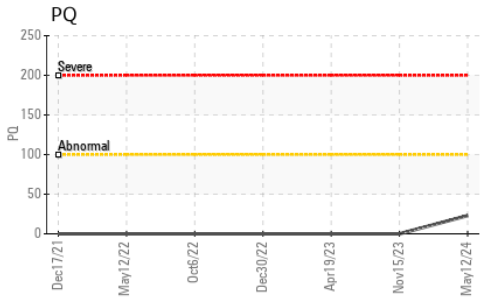
Ferrous Alloys



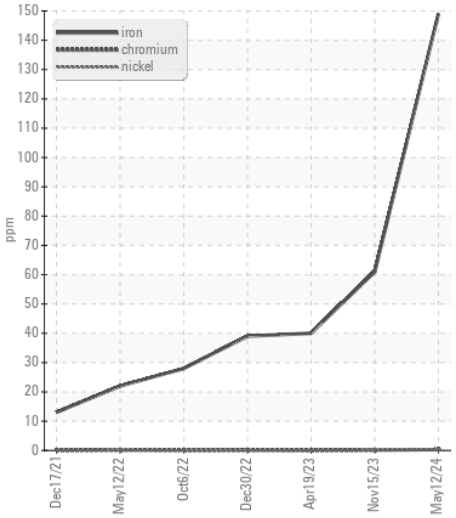
Acid Number



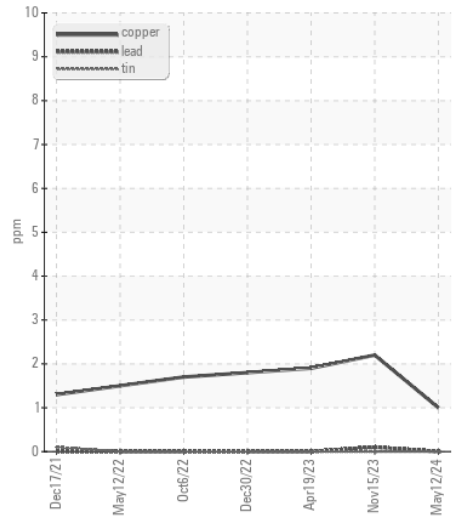
PQ



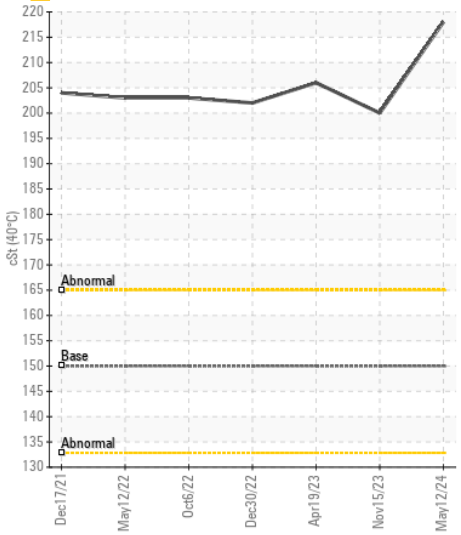
Ferrous Alloys



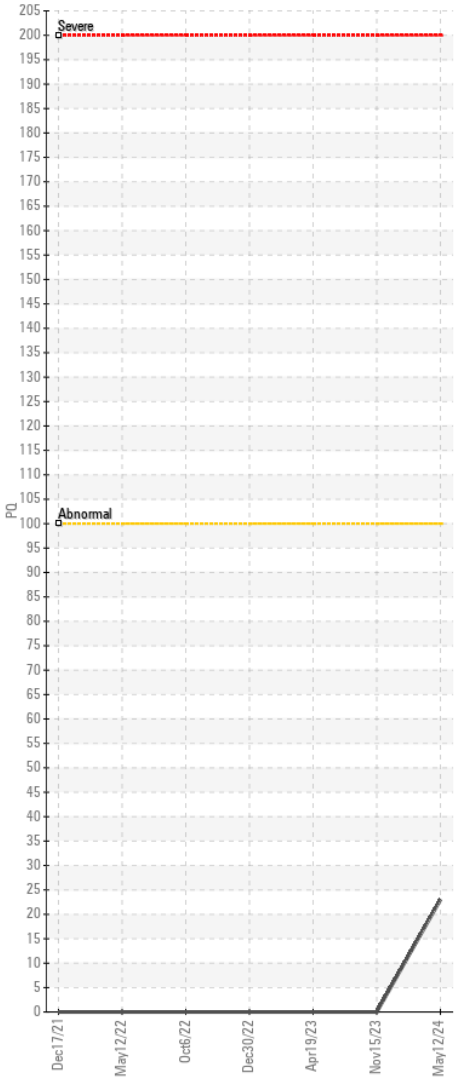
Non-ferrous Metals



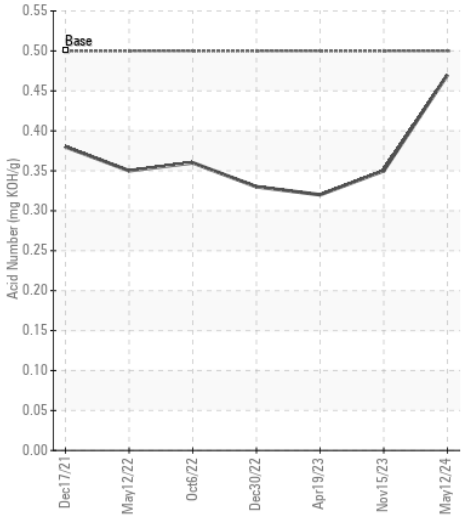
Viscosity @ 40°C



PQ



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0872193 **Received** : 16 May 2024
Lab Number : 02636182 **Tested** : 21 May 2024
Unique Number : 5785344 **Diagnosed** : 21 May 2024 - Kevin Marson
Test Package : IND 2 (Additional Tests: TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

Ingredion Canada Corporation
1100 Green Valley Road
London, ON
CA N6N 1E3
Contact: Mike O'neil
mike.oneil@ingredion.com
T: (226)979-7229
F: (519)680-4416