

# CORROSION ABNORMAL CONTAMINANTS ABNORMAL COOLANT CONDITION NORMAL

#### TTR CHERRY [275720] Machine Id CAT 00C44KNCD00435 25KW at 240V Component Coolant Fluid DETROIT DIESEL POWER COOL PLUS (--- GAL)

#### RECOMMENDATION

The coolant change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

CO	RR	OS	ON
00		00	

Aluminum ppm levels are abnormal. The high metal levels indicate corrosion in the system.

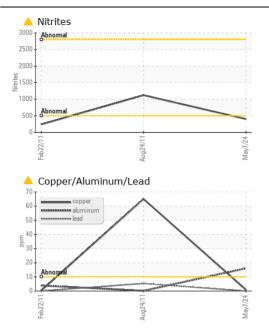
### **CONTAMINANTS**

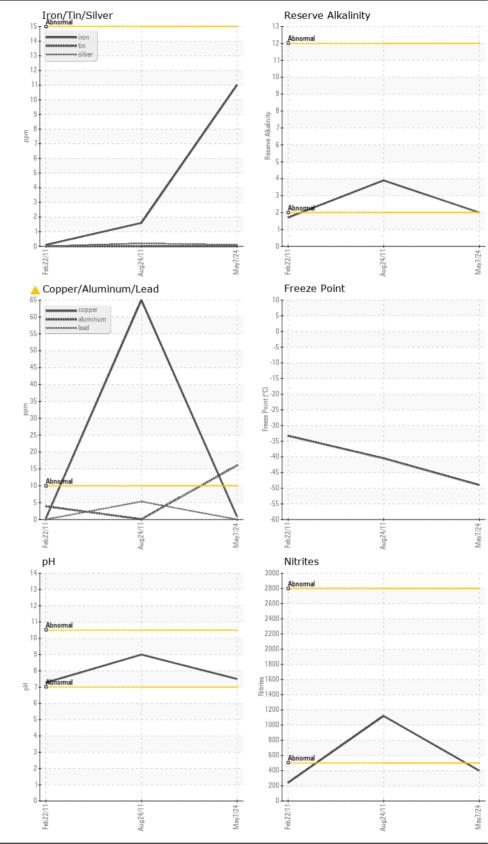
There is no indication of any contamination in the component(unconfirmed).

## **COOLANT CONDITION**

The coolant is cloudy indicating either an overconcentration of coolant additives, or a mixing of incompatible coolant technologies. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.

/						
Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WA0020693	WA0000025	HD0003212
Sample Date		Client Info		07 May 2024	24 Aug 2011	22 Feb 2011
Machine Age	hrs	Client Info		0	249	89
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				ABNORMAL	ABNORMAL	NORMAL
Iron	ppm	ASTM D5185(m)	>15	11	2	<1
Aluminum		ASTM D5185(m)	>10	▲ 16	<1	4
	ppm	ASTM D5185(m)	>10	<1	< 1 <b>6</b> 5	<1
Copper Lead	ppm	ASTM D5185(m)		0	5	0
Tin	ppm		>10	0	0	0
	ppm	ASTM D5185(m)	>10			
Silver	ppm	ASTM D5185(m)	>10	<1	<1	0
Zinc	ppm	ASTM D5185(m)	>10	2	12	6
Calcium	ppm	ASTM D5185(m)	>100	4	2	1
Magnesium	ppm	ASTM D5185(m)	>40	3	2	6
Appearance	scalar	Visual*	NORML	🔺 HAZY	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Coolant Appearance		Visual*	Clear	🔺 Cloudy	Clear	Clear
Boiling Point	°C	WC Method*		109		
Specific Gravity		ASTM D1298*		1.078	1.070	1.064
рН	Scale 0-14	ASTM D1287*	9.0	7.50	9.00	7.27
Nitrites	ppm	Alcan Test Kit*	0	400	1120	240
Reserve Alkalinity	Scale 0-20	ASTM D1121*		2.0	3.9	1.7
Percentage Glycol	%	ASTM D3321*	50	59.0	52.0	47.0
Freezing Point	°C	ASTM D3321*	-40	-49	-40.5	-33.3
Carboxylate						
Silicon	ppm	ASTM D5185(m)		31	12	10
Phosphorus	ppm	ASTM D5185(m)	0	7	11	6
Boron	ppm	ASTM D5185(m)		169	230	8
Molybdenum	ppm	ASTM D5185(m)		10	2	554
Sodium	ppm	ASTM D5185(m)		2524	1555	3960
Potassium	ppm	ASTM D5185(m)		724	748	83
Coolant Color		Visual*	Red	Orange	Green	Red
				$\sim$ $\sim$		





Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CALA Sample No. Received : WA0020693 : 16 May 2024 g Lab Number : 02636219 Tested : 17 May 2024 ISO 17025:2017 Accredited Laboratory Unique Number : 5785381 : 21 May 2024 - Kevin Marson Diagnosed Test Package : COOL (Additional Tests: GlycolType) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Wajax Power Systems 10 Diesel Drive Toronto, ON CA M8W 2T8 Contact: David Gilkes dgilkes@wajax.com T: (416)259-3281 F: (416)251-6191

Contact/Location: David Gilkes - HARTOR Page 2 of 2