CORROSION CONTAMINANTS COOLANT CONDITION

NORMAL NORMAL NORMAL

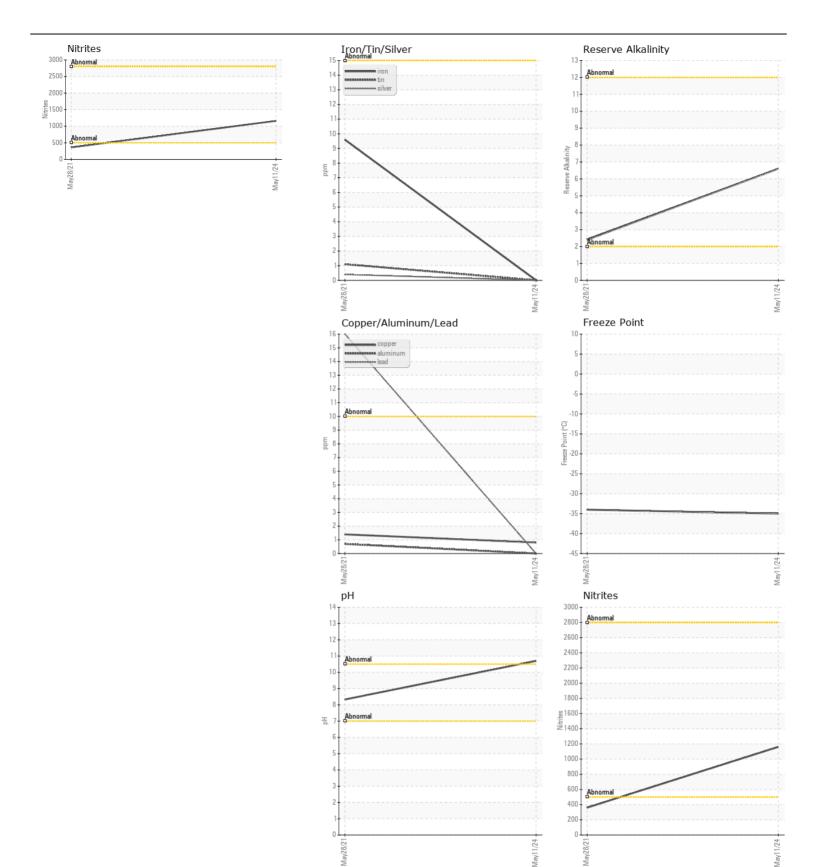
WELLINGTON BUILDING [163565]

7A42773

Component Coolant

FLEETGUARD ES COMPLEAT (--- GAL)

Sample Number Client Info Client Info Client Info 11 May 2024 28 May 2021 12 May 2024	FLEETGUARD ES COMPLEAT (GAL)							
Sample Date Client Info 11 May 2024 28 May 2021 100	RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Date Client Info 11May 2024 28 May 2021		Sample Number		Client Info		CU0021113	CU0017935	
Oil Age hrs Client Info O Changed Not Chang		Sample Date		Client Info		11 May 2024	28 May 2021	
Oil Changed Client Info Changed Not		Machine Age	hrs	Client Info		142	100	
CORROSION Iron ppm ASTM DS185/m >15 0 10 -		Oil Age	hrs	Client Info		0	0	
Iron		Oil Changed		Client Info		Changed	Not Changd	
All metal levels are normal indicating no corrosion in the cooling system. Copper ppm ASTM D5185/m 01 0 0 1 1 1 1 1 1		Sample Status				NORMAL	ABNORMAL	
Copper	CORROSION	Iron	ppm	ASTM D5185(m)	>15	0	10	
Copper ppm ASTM D5185 m >10 <1 1 -		Aluminum	ppm	ASTM D5185(m)	>10	0	<1	
Tin		Copper	ppm	ASTM D5185(m)	>10	<1	1	
Silver ppm ASTM D5185(m) >10 0 <1 3 3 5		Lead	ppm	ASTM D5185(m)	>10	0	1 6	
CONTAMINANTS Calcium ppm ASTM D5185(m) >10 <1 3 3 5		Tin	ppm	ASTM D5185(m)	>10	0	1	
Calcium ppm ASTM D5185(m) >100 <1 8		Silver	ppm	ASTM D5185(m)	>10	0	<1	
Magnesium ppm ASTM D5185(m) >40 <1 2 - Appearance scalar Visual* NORML N		Zinc	ppm	ASTM D5185(m)	>10	<1	3	
Appearance Scalar Visual* NORML NORM	CONTAMINANTS	Calcium	ppm	ASTM D5185(m)	>100	<1	8	
Odor Scalar Visual* NORML NORML Cloudy	There is no indication of any contamination in the coolant.	Magnesium	ppm	ASTM D5185(m)	>40	<1	2	
Coolant Appearance Visual* Clear Cloudy		Appearance	scalar	Visual*	NORML	NORML	NORML	
Boiling Point °C WC Method* 107		Odor	scalar	Visual*	NORML	NORML	NORML	
The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. Specific Gravity ASTM D1298* 1.07 1.065 1.		Coolant Appearance		Visual*	Clear	Clear	Cloudy	
acceptable limits. The reserve alkalinity of this fluid is acceptable. pH	COOLANT CONDITION	Boiling Point	°C	WC Method*		107		
Nitrites ppm Alcan Test Kit* 1160 360 - Reserve Alkalinity Scale 0-20 ASTM D1121* 5.0 6.6 2.4 - Percentage Glycol % ASTM D3321* 48.0 48.0 - Freezing Point °C ASTM D3321* -37 -35 -34 - Carboxylate Silicon ppm ASTM D5185(m) 63 83 - Phosphorus ppm ASTM D5185(m) 534 75 - Boron ppm ASTM D5185(m) 58 -		Specific Gravity		ASTM D1298*	1.07	1.065	1.065	
Reserve Alkalinity Scale 0-20 ASTM D1121* 5.0 6.6 2.4 Percentage Glycol % ASTM D3321* 48.0 48.0 Freezing Point °C ASTM D3321* -37 -35 -34 Carboxylate -		рН	Scale 0-14	ASTM D1287*	10.5	10.7	8.33	
Percentage Glycol % ASTM D3321* 48.0 48.0 Freezing Point °C ASTM D3321* -37 -35 -34 Carboxylate Silicon ppm ASTM D5185(m) 63 83 Phosphorus ppm ASTM D5185(m) 534 75 Boron ppm ASTM D5185(m) 219 58		Nitrites	ppm	Alcan Test Kit*		1160	360	
Freezing Point °C ASTM D3321* -37 -35 -34 - Carboxylate - Silicon ppm ASTM D5185(m) 63 83 - Phosphorus ppm ASTM D5185(m) 534 75 - Boron ppm ASTM D5185(m) 219 58 -		Reserve Alkalinity	Scale 0-20	ASTM D1121*	5.0	6.6	2.4	
Carboxylate <th< th=""><th></th><th></th><th></th><th></th><th></th><th>48.0</th><th></th></th<>							48.0	
Silicon ppm ASTM D5185(m) 63 83 - Phosphorus ppm ASTM D5185(m) 534 75 - Boron ppm ASTM D5185(m) 219 58 -		_	°C	ASTM D3321*	-37	-35	-34	
Phosphorus ppm ASTM D5185(m) 534 75 - Boron ppm ASTM D5185(m) 219 58 -		•						
Boron ppm ASTM D5185(m) 219 58 -			ppm					
Molybdenum ppm ASTM D5185(m) 375 2								
2								
Sodium ppm ASTM D5185(m) 777 1262 -								
pp			ppm					
Coolant Color Visual* Blue Orange		Coolant Color		Visual*	Blue	Blue	Orange	





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : CU0021113 Lab Number : 02636443 Unique Number : 5785605

Received **Tested**

: 17 May 2024 : 21 May 2024 - Kevin Marson Diagnosed

: 17 May 2024

Test Package: COOL (Additional Tests: GlycolType)

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

CUMMINS EASTERN CANADA LP

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Contact: Cindy Harrison cindy.harrison@cummins.com T: (613)736-1146

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