



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area

[13976219]

Machine Id

CAHE-HPU518110 DRILLING HPU UNIT

Component

1 Hydraulic System

Fluid

MOBIL DTE EXCEL ISO 32 (--- GAL)

RECOMMENDATION

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PP	PP	PP
Sample Date		Client Info		27 Apr 2024	12 Apr 2024	06 Jan 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>20	<1	<1	<1
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	0	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	0	0	0
Lead	ppm	ASTM D5185(m)	>20	0	0	0
Copper	ppm	ASTM D5185(m)	>20	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE

CONTAMINATION

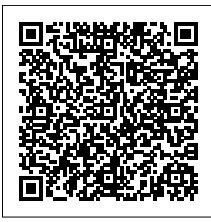
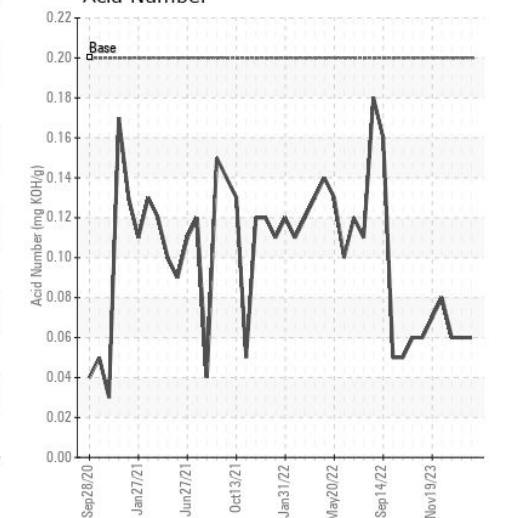
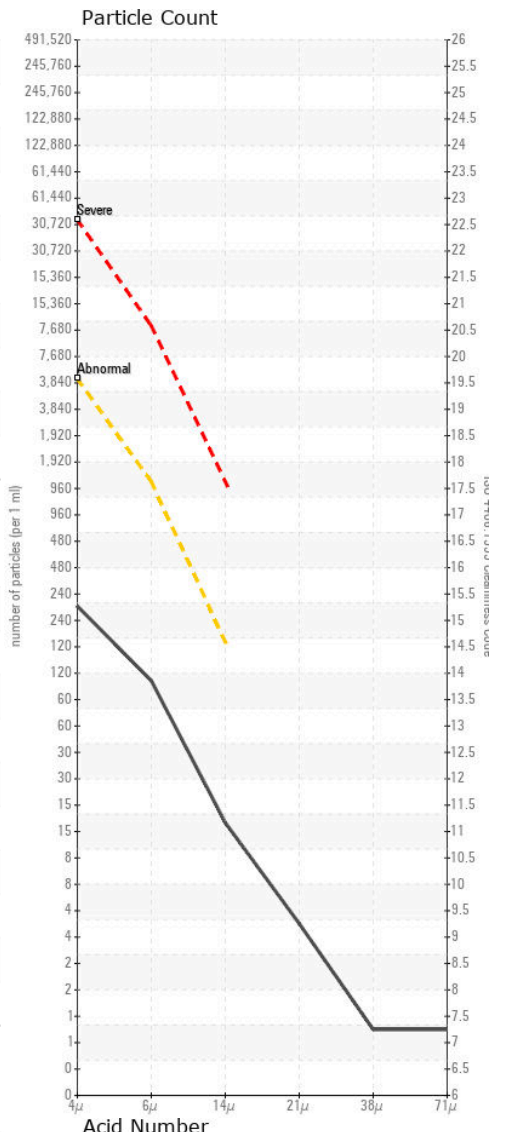
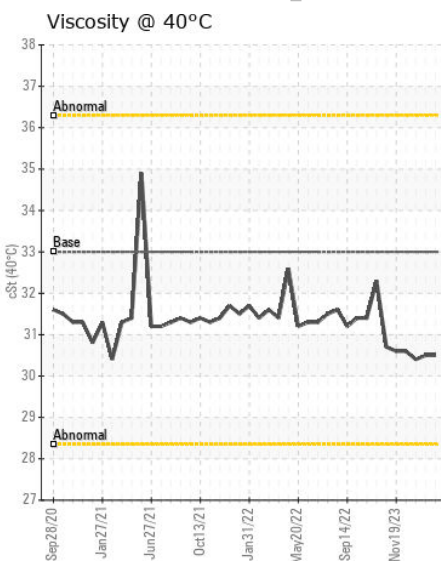
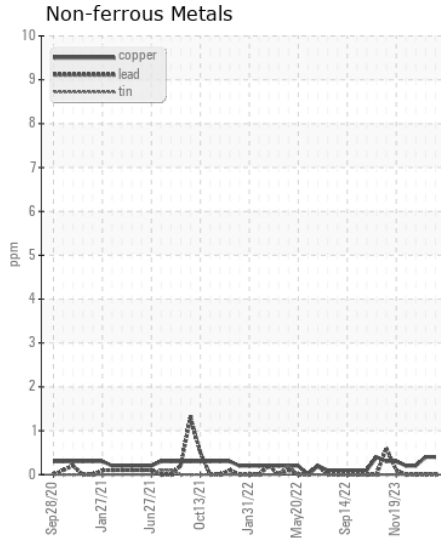
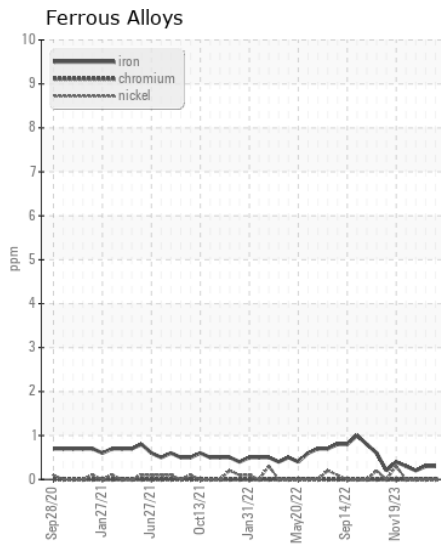
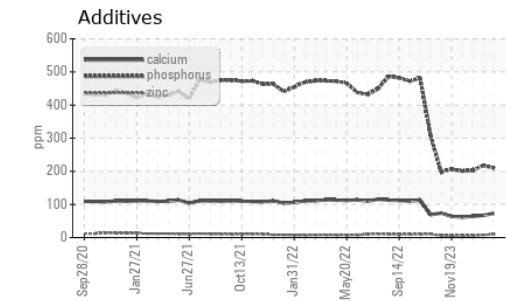
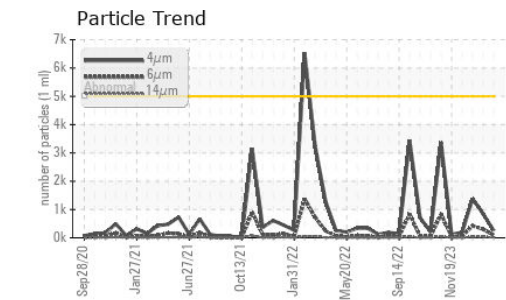
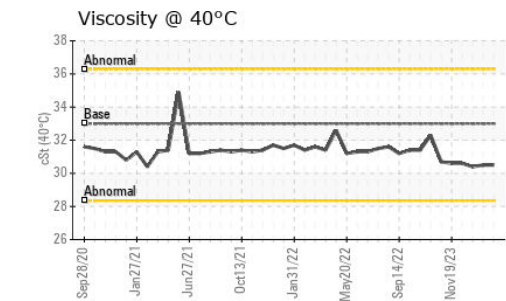
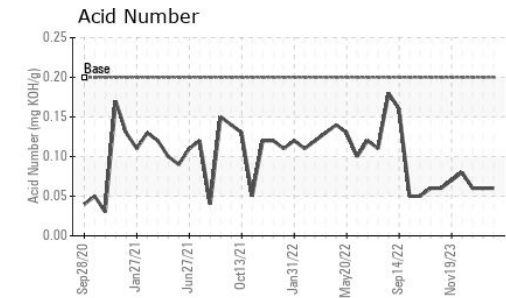
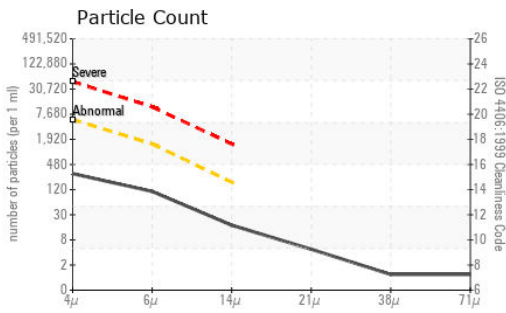
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185(m)	>15	2	3	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	0
Water		WC Method	>0.05	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>5000	255	848	1378
Particles >6µm		ASTM D7647	>1300	96	305	420
Particles >14µm		ASTM D7647	>160	15	31	38
Particles >21µm		ASTM D7647	>40	4	7	12
Particles >38µm		ASTM D7647	>10	1	1	1
Particles >71µm		ASTM D7647	>3	1	0	1
Oil Cleanliness		ISO 4406 (c)	>19/17/14	15/14/11	17/15/12	18/16/12
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG

FLUID CONDITION

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185(m)		<1	<1	0
Boron	ppm	ASTM D5185(m)		0	<1	<1
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		1	0	<1
Calcium	ppm	ASTM D5185(m)		73	67	64
Phosphorus	ppm	ASTM D5185(m)		210	218	202
Zinc	ppm	ASTM D5185(m)		10	8	6
Sulfur	ppm	ASTM D5185(m)		728	745	691
Acid Number (AN)	mg KOH/g	ASTM D974*	.2	0.06	0.06	0.06
Visc @ 40°C	cSt	ASTM D7279(m)	33.0	30.5	30.5	30.4



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PP
Lab Number : 02636627
Unique Number : 5785789
Test Package : MAR 2
Received : 21 May 2024
Tested : 22 May 2024
Diagnosed : 22 May 2024 - Kevin Marson

KCA Deutag Drilling Canada Inc.
 Suite 201, 45 Hebron Way
 St. John's, NL
 CA A1A 0P9
 Contact: Reg Costello
 Hebron.MaintSuperintendent@kcaeutag.com
 T: (709)778-6228
 F: (709)730-1834

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.