WEAR CONTAMINATION FLUID CONDITION

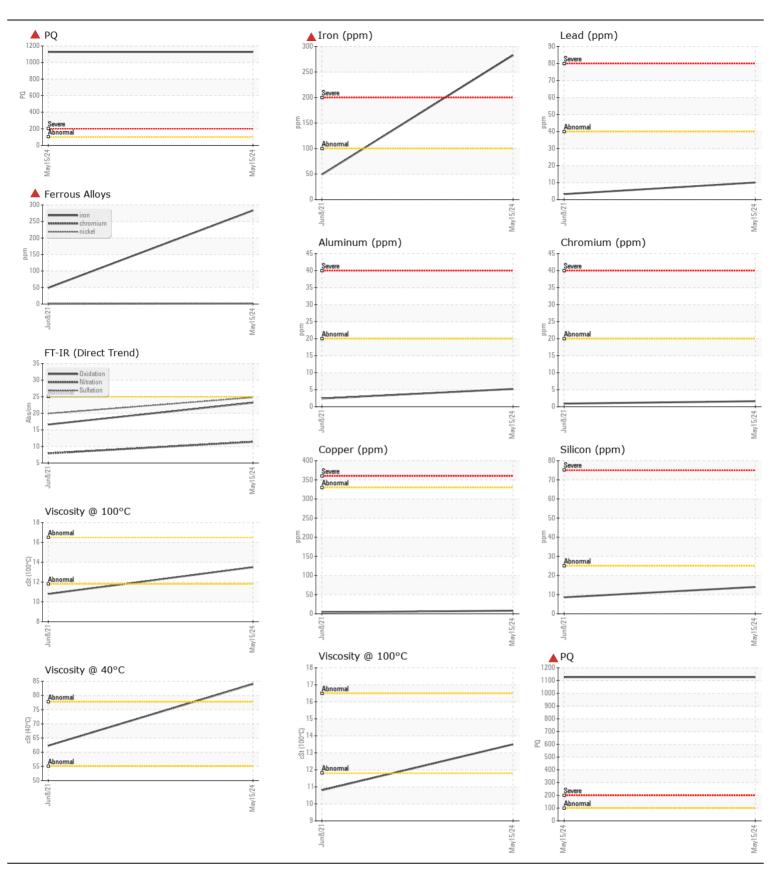
SEVERE NORMAL NORMAL

Machine Id

## **INTERNATIONAL 01-30**

Diesel Engine

DECOMMENDATION -	<b>-</b> .				(_ \		
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.	Sample Number		Client Info		PC0083274	PC0017696	
	Sample Date	Luces	Client Info		15 May 2024	08 Jun 2021	
	Machine Age	kms	Client Info		379892	9650	
	Oil Age	kms	Client Info		18097	0	
	Filter Age	kms	Client Info		18097	0 Changed	
	Oil Changed Filter Changed		Client Info		Changed	Changed Changed	
	Sample Status		Client inio		Changed SEVERE	NORMAL	
	Sample Status				SEVERE	INONIVIAL	
WEAR	PQ		ASTM D8184*		<b>1127</b>		
	Iron	ppm	ASTM D5185(m)	>100	<b>283</b>	49	
Iron ppm levels are severe. PQ levels are severe. Cylinder, crank, or cam shaft wear is indicated. The very high ferrous density (PQ) index indicates that severe wear is occurring.	Chromium	ppm	ASTM D5185(m)	>20	2	<1	
	Nickel	ppm	ASTM D5185(m)	>4	3	1	
	Titanium	ppm	ASTM D5185(m)		0	0	
	Silver	ppm	ASTM D5185(m)	>3	0	0	
	Aluminum	ppm	ASTM D5185(m)	>20	5	2	
	Lead	ppm	ASTM D5185(m)	>40	10	3	
	Copper	ppm	ASTM D5185(m)	>330	8	4	
	Tin	ppm	ASTM D5185(m)	>15	1	<1	
	Vanadium	ppm	ASTM D5185(m)		0	0	
	White Metal	scalar	Visual*	NONE	VLITE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
	O		10TH DE (05/ )				
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>25	14	9	
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185(m)	>20	<1	<1	
	Fuel		WC Method	>2.0	<1.0	0.7	
	Water Glycol		WC Method	>0.2	NEG	NEG NEG	
	Soot %	%	ASTM D7844*	. 2	NEG	0.6	
	Nitration	Abs/cm	ASTM D7644*	>20	1.1 11.4	7.9	
	Sulfation	Abs/.1mm	ASTM D7624 ASTM D7415*	>30	24.8	19.9	
	Silt	scalar	Visual*	NONE	VLITE	19.9	
	Debris		Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	NONE		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Emulsified Water			>0.2	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)	>20	5	3	
	Boron	ppm	ASTM D5185(m)		40	17	
The oil is no longer serviceable as a result of the abnormal and/or severe wear.	Barium	ppm	ASTM D5185(m)		0	0	
	Molybdenum	ppm	ASTM D5185(m)		52	49	
	Manganese	ppm	ASTM D5185(m)		2	<1	
	Magnesium	ppm	ASTM D5185(m)		839	754	
	Calcium	ppm	ASTM D5185(m)		1394	1436	
	Phosphorus	ppm	ASTM D5185(m)		1043	1094	
	Zinc	ppm	ASTM D5185(m)		1282	1247	
	Sulfur	ppm	ASTM D5185(m)		2814	2820	
	Oxidation	Abs/.1mm	ASTM D7414*	>25	23.2	16.6	
	Visc @ 40°C	cSt	ASTM D7279(m)		84.0	62.3	
	Visc @ 100°C	cSt	ASTM D7279(m)		13.5	10.8	





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : 02636903

: PC0083274 Unique Number : 5786065

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

Received **Tested** Diagnosed

: 22 May 2024 : 22 May 2024

: 22 May 2024 - Kevin Marson Test Package : MOB 1 ( Additional Tests: KV40, PQ, VI, Visual )

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