



Machine Id CATERPILLAR 2XR02303

Left Diesel Engine

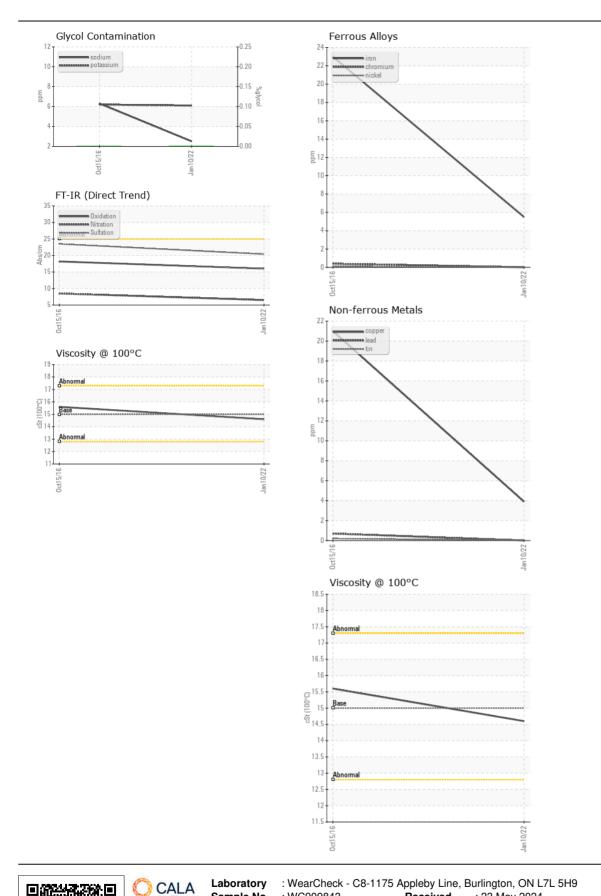
SHELL ROTELLA T4 15W40 (27 LTR)

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RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		WC909843	WC991503	
	Sample Date		Client Info		10 Jan 2022	15 Oct 2016	
	Machine Age	hrs	Client Info		1497	1240	
	Oil Age	hrs	Client Info		70	75	
	Filter Age	hrs	Client Info		0	75	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		N/A	N/A	
	Sample Status				NORMAL	NORMAL	
WEAR	Iron			× 100	c	23	
WEAR	Iron Chromium	ppm	ASTM D5185(m) ASTM D5185(m)	>100	6 0	<1	
All component wear rates are normal.	Nickel	ppm	ASTM D5185(m) ASTM D5185(m)	>20	0	<1	
	Titanium	ppm	ASTM D5185(m)	>2	0	0	
	Silver	ppm	ASTM D5185(m) ASTM D5185(m)		0	<1	
	Aluminum	ppm	ASTM D5185(m)		<1	2	
	Lead	ppm ppm	ASTM D5185(m) ASTM D5185(m)	>25 >40	0	<1	
	Copper	ppm	ASTM D5185(m)	>330	4	21	
	Tin	ppm	ASTM D5185(m) ASTM D5185(m)		0	<1	
	Vanadium	ppm	ASTM D5185(m)	210	0	0	
	White Metal	scalar	Visual*	NONE	NONE	VLITE	
	Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>25	<1	4	
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185(m)	>20	6	6	
	Fuel		WC Method	>5	<1.0	<1.0	
	Water		WC Method	>0.2	NEG	NEG	
	Glycol	%	ASTM D7922*		0.0	0.0	
	Soot %	%	ASTM D7844*	>3	0	0.1	
	Nitration	Abs/cm	ASTM D7624*	>20	6.5	8.5	
	Sulfation	Abs/.1mm			20.4	23.5	
	Silt	scalar	Visual*	NONE	NONE	NONE	
	Debris	scalar	Visual*	NONE	NONE	NONE	
	Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
	Appearance	scalar	Visual*	NORML	NORML	NORML	
	Odor	scalar	Visual*	NORML	NORML	NORML	
	Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		2	6	
	Boron	ppm	ASTM D5185(m)		- 154	30	
The condition of the oil is acceptable for the time in service.	Barium	ppm	ASTM D5185(m)		0	<1	
	Molybdenum	ppm	ASTM D5185(m)		0	<1	
	Manganese	ppm	ASTM D5185(m)		0	<1	
	Magnesium	ppm	ASTM D5185(m)		11	11	
	Calcium	ppm	ASTM D5185(m)		1947	2460	
	Phosphorus	ppm	ASTM D5185(m)		866	1005	
	Zinc	ppm	ASTM D5185(m)		1033	1248	
	Sulfur	ppm	ASTM D5185(m)		2637	3390	
	Oxidation	Abs/.1mm	ASTM D7414*	>25	16.0	18.2	
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Visc @ 100°C cSt ASTM D7279(m) 15

15.6

14.6



BRADY METCALFE

Sample No. : WC909843 Received : 23 May 2024 : 24 May 2024 Lab Number : 02637121 Tested ISO 17025:2017 Accredited Laboratory Diagnosed Unique Number : 5786283 : 24 May 2024 - Wes Davis Test Package : MAR 1 (Additional Tests: Glycol) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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