

WEAR **ABNORMAL** CONTAMINATION **ABNORMAL** FLUID CONDITION NORMAL

Machine Id EX0356 **Center Swing Drive**

PETRO CANADA TRAXON XL SYN BLEND 80W140 (7 LTR)

RECOMMENDATION

We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. (Customer Sample Comment: Might contain 85W140)

WEAR

Iron ppm levels are abnormal. A sharp increase in the iron level is noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

CONTAMINATION

There is a moderate concentration of water present in the oil.

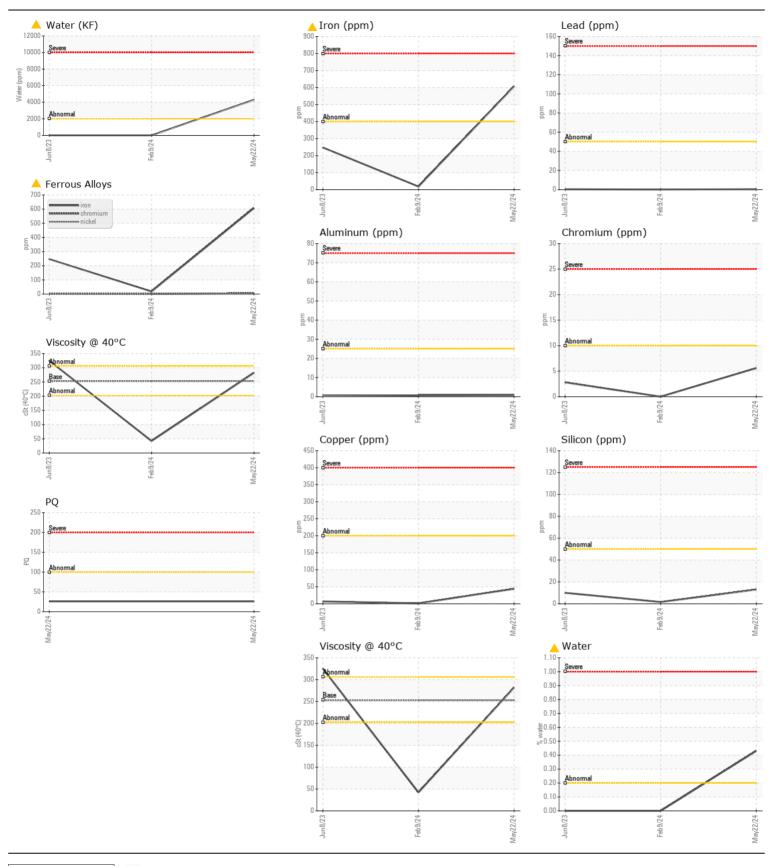
FLUID CONDITION

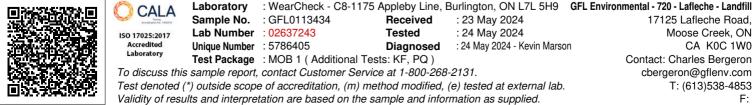
The oil is no longer serviceable as a result of the abnormal and/or severe wear.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		GFL0113434	GFL0092328	GFL0056445
Sample Date		Client Info		22 May 2024	09 Feb 2024	08 Jun 2023
Machine Age	hrs	Client Info		5728	5123	3797
Oil Age	hrs	Client Info		1500	1326	2000
Filter Age	hrs	Client Info		1500	500	0
Oil Changed		Client Info		Not Changd	Not Changd	Changed
Filter Changed		Client Info		N/A	Changed	N/A
Sample Status				ABNORMAL	ABNORMAL	NORMAL
PQ		ASTM D8184*		06		
Iron	nnm	ASTM D6184 ASTM D5185(m)	>400	26 ▲ 607	18	247
Chromium	ppm	ASTM D5185(m)	>400	6	0	3
Nickel	ppm	ASTM D5185(m)		0 <1	<1	<1
Titanium	ppm ppm	ASTM D5185(m)	>10	0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum		ASTM D5185(m)	>25	۰ <1	<1	<1
Lead	ppm ppm	ASTM D5185(m)	>50	<1	0	<1
Copper	ppm	ASTM D5185(m)	>200	44	1	7
Tin	ppm	ASTM D5185(m)	>10	0	0	0
Vanadium	ppm	ASTM D5185(m)	210	0	0	0
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185(m)	>50	13	2	10
Potassium	ppm	ASTM D5185(m)	>20	<1	1	0
Water	%	ASTM D6304*	>0.2	0.430		
ppm Water	ppm	ASTM D6304*	>2000	4 303		
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	VLITE	NONE
Appearance	scalar	Visual*	NORML		NORML	NORML
Odor	scalar	Visual*	NORML		NORML NEG	NORML
Emulsified Water	scalar	Visual*	>0.2	.2%	NEG	NEG
Sodium	ppm	ASTM D5185(m)		<1	<1	0
Boron	ppm	ASTM D5185(m)	246	144	2	198
Barium	ppm	ASTM D5185(m)	1	<1	0	0
Molybdenum	ppm	ASTM D5185(m)		0	0	<1
Manganese	ppm	ASTM D5185(m)		7	0	3
Magnesium	ppm	ASTM D5185(m)	1	<1	4	<1
Calcium	ppm	ASTM D5185(m)	2	6	9	0
Phosphorus	ppm	ASTM D5185(m)	976	1016	259	1248
Zinc	ppm	ASTM D5185(m)	3	41	165	6
Sulfur	ppm	ASTM D5185(m)	15600	19428	6726	22573

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Submitted By: Charles Bergeron





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