CORROSION CONTAMINANTS COOLANT CONDITION

NORMAL NORMAL NORMAL

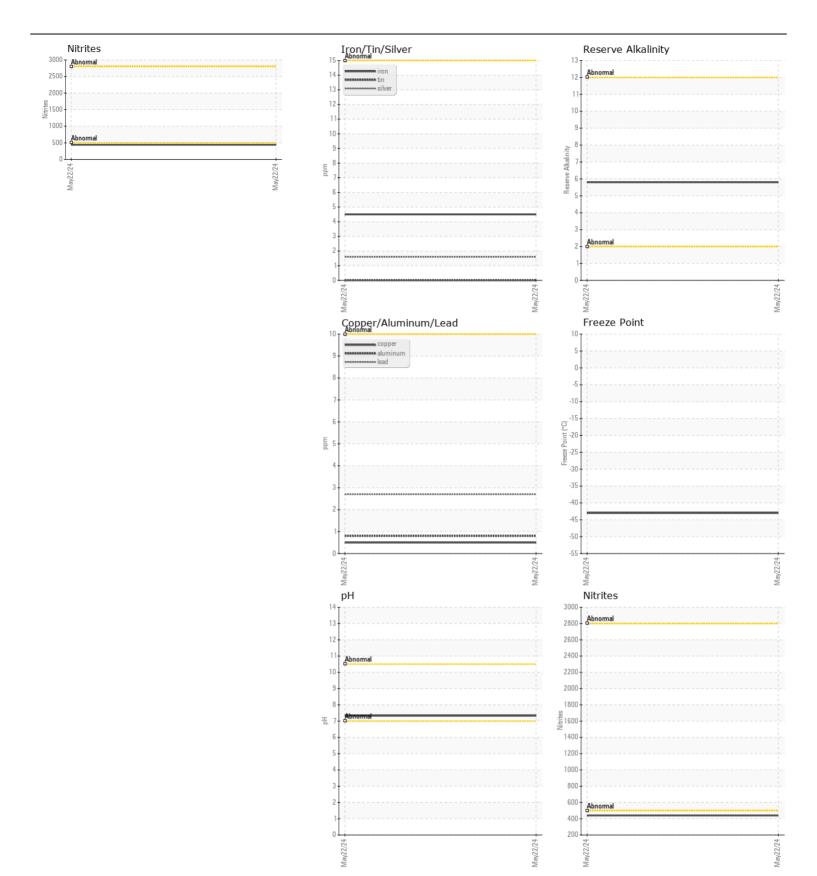
Machine Id

EX0356

Component Coolant

HYBRID (HOAT) COOLANT (25 LTR)

HYBRID (HOAT) COOLANT (25 LTR)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The fluid is suitable for further service. Resample at the next service interval to monitor. (Customer Sample Comment: Unknown coolant type)	Sample Number		Client Info		GFL0113433		
	Sample Date		Client Info		22 May 2024		
3F-7	Machine Age	hrs	Client Info		5728		
	Oil Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Sample Status				NORMAL		
CORROSION	Iron	ppm	ASTM D5185(m)	>15	4		
All metal levels are normal indicating no corrosion in the cooling system.	Aluminum	ppm	ASTM D5185(m)		- <1		
	Copper	ppm	ASTM D5185(m)	>10	<1		
	Lead	ppm	ASTM D5185(m)	>10	3		
	Tin	ppm		>10	0		
	Silver	ppm	ASTM D5185(m)	>10	2		
	Zinc	ppm	ASTM D5185(m)	>10	6		
CONTAMINANTS	Calcium	ppm	ASTM D5185(m)	>100	10		
There is no indication of any contamination in the coolant.	Magnesium	ppm	ASTM D5185(m)	>40	3		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Coolant Appearance		Visual*	Clear	Clear		
COOLANT CONDITION							
The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.	Boiling Point	°C	WC Method*		108		
	Specific Gravity	Casla 0 44	ASTM D1298*		1.073		
	pH	Scale 0-14	ASTM D1287*		7.33		
	Nitrites Reserve Alkalinity	ppm Scale 0-20	Alcan Test Kit* ASTM D1121*		440 5.8		
	Percentage Glycol		ASTM D3321*		54.2		
	Freezing Point		ASTM D3321*		-43		
	Carboxylate		NOTHI BOOLT				
	Silicon	ppm	ASTM D5185(m)		13		
	Phosphorus	ppm	ASTM D5185(m)		449		
	Boron	ppm	ASTM D5185(m)		12		
	Molybdenum	ppm	ASTM D5185(m)		21		
	Sodium	ppm	ASTM D5185(m)		3147		
	Potassium	ppm	ASTM D5185(m)		5053		
	Coolant Color		Visual*		Green		





CALA ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 GFL Environmental - 720 - Lafleche - Landfill Sample No.

: GFL0113433 Lab Number : 02637306 Unique Number : 5786468

Received **Tested Test Package**: COOL (Additional Tests: GlycolType)

Validity of results and interpretation are based on the sample and information as supplied.

: 27 May 2024 Diagnosed

: 27 May 2024 - Kevin Marson

: 23 May 2024

17125 Lafleche Road, Moose Creek, ON CA K0C 1W0 Contact: Charles Bergeron cbergeron@gflenv.com T: (613)538-4853 F:

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.