WEAR CONTAMINATION FLUID CONDITION

SEVERE

ABNORMAL

ABNORMAL

Machine Id

INTERNATIONAL 823033

Diesel Engine

RECOMMENDATION	Toot	LIONA	Mother	Limit/Alex	Cumarat	Lliotomid	Lliotarr
	Test	UOM	Method Client Info	Limit/Abn	Current	History1 GFL0071125	History2
Check for low coolant level. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. No other corrective action is recommended at this time.	Sample Number				GFL0122275		
	Sample Date	hro	Client Info		16 May 2024 15542	06 Mar 2023 15094	
	Machine Age	hrs	Client Info		282	0	
	Oil Age	hrs			282	0	
	Filter Age Oil Changed	hrs	Client Info			N/A	
	Filter Changed				Changed		
	Sample Status		Client Info		Changed SEVERE	N/A SEVERE	
	Sample Status				SEVERE	SEVERE	
WEAR	PQ		ASTM D8184*		18	27	
Aluminum ppm levels are severe. Iron ppm levels are abnormal. Cylinder, crank, or cam shaft wear is indicated. Piston wear is indicated.	Iron	ppm	ASTM D5185(m)	>100	<u> </u>	▲ 223	
	Chromium	ppm	ASTM D5185(m)	>20	4	6	
	Nickel	ppm	ASTM D5185(m)	>4	1	2	
	Titanium	ppm	ASTM D5185(m)		0	<1	
	Silver	ppm	ASTM D5185(m)	>3	0	0	
	Aluminum	ppm	ASTM D5185(m)	>20	▲ 83	▲ 118	
	Lead	ppm	ASTM D5185(m)	>40	<1	2	
	Copper	ppm	ASTM D5185(m)	>330	6	9	
	Tin	ppm	ASTM D5185(m)	>15	0	1	
	Vanadium	ppm	ASTM D5185(m)		0	0	
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>25	10	17	
Light fuel dilution occurring. Water treatment chemicals present, indicating slow coolant leak. Test for glycol is negative. No other contaminants were detected in the oil.	Potassium	ppm	ASTM D5185(m)	>20	<u></u> 51	<u>^</u> 29	
	Fuel	%	ASTM D7593*	>2.0	1.6	<u> </u>	
	Water		WC Method	>0.2	NEG	NEG	
	Glycol	%	ASTM D7922*		0.0	▲ 0.01	
	Soot %	%	ASTM D7844*	>3	0.9	2.2	
	Nitration	Abs/cm	ASTM D7624*	>20	10.7	15.1	
	Sulfation	Abs/.1mm	ASTM D7415*	>30	21.0	27.0	
	Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		259	119	
Viscosity of sample indicates oil is within SAE 30 range, advise investigate. The oil is no longer serviceable as a result of the abnormal and/or severe wear. The condition of the oil is acceptable for the time in service (see recommendation).	Boron	ppm	ASTM D5185(m)	0	6	3	
	Barium	ppm	ASTM D5185(m)	0	0	0	
	Molybdenum	ppm	ASTM D5185(m)	60	82	73	
	Manganese	ppm	ASTM D5185(m)	0	2	3	
	Magnesium	ppm	ASTM D5185(m)	1010	998	1012	
	Calcium	ppm	ASTM D5185(m)	1070	1110	1173	
	Phosphorus	ppm	ASTM D5185(m)	1150	1037	1140	
	Zinc	ppm	ASTM D5185(m)	1270	1221	1263	
	Sulfur	ppm	ASTM D5185(m)	2060	2619	2691	
	0 ' 1 ''	A1 / 4	AOTA D7444	0.5		00.4	

Oxidation

Visc @ 100°C cSt

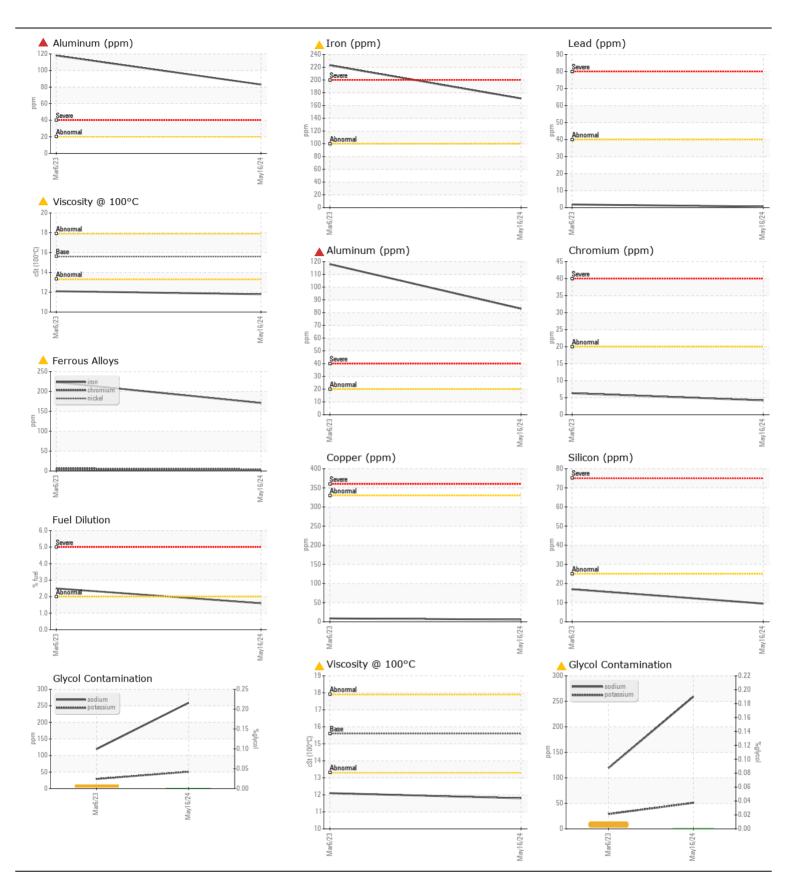
ASTM D7279(m) 15.6

20.4

12.1

16.0

11.8





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 GFL Environmental - 987 - Charlottetown

: GFL0122275 : 02637362 Unique Number : 5786524

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

Received : 24 May 2024 **Tested** Diagnosed

: 27 May 2024 Test Package: MOB 1 (Additional Tests: FuelDilution, Glycol, PercentFuel, PQ)

: 27 May 2024 - Kevin Marson To discuss this sample report, contact Customer Service at 1-800-268-2131.

CA C1A 7N5 Contact: Vicki Metcalfe vmetcalfe@gflenv.com T: (782)377-5918 F: (506)453-9490

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Charlottetown, PE