



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
CUMMINS 231
 Component
Rear Diesel Engine
 Fluid
ESSO XD-3 EXTRA 15W40 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0866626	WC0889061	WC0889143
Sample Date		Client Info		23 May 2024	04 Apr 2024	14 Feb 2024
Machine Age	kms	Client Info		0	0	0
Oil Age	kms	Client Info		9568	9454	9658
Filter Age	kms	Client Info		9568	9454	9658
Oil Changed		Client Info		Changed	Changed	Changed
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>90	10	11	8
Chromium	ppm	ASTM D5185(m)	>20	0	0	<1
Nickel	ppm	ASTM D5185(m)	>2	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	>2	0	0	0
Silver	ppm	ASTM D5185(m)	>2	0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	2	2	2
Lead	ppm	ASTM D5185(m)	>40	0	0	0
Copper	ppm	ASTM D5185(m)	>330	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>15	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---

CONTAMINATION

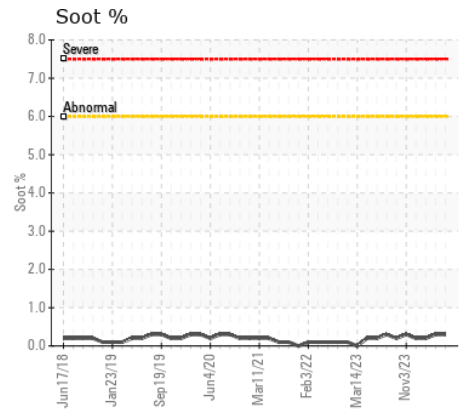
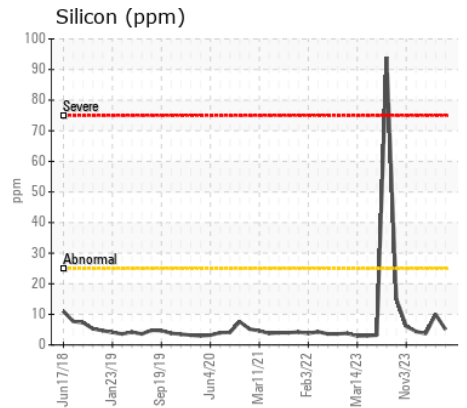
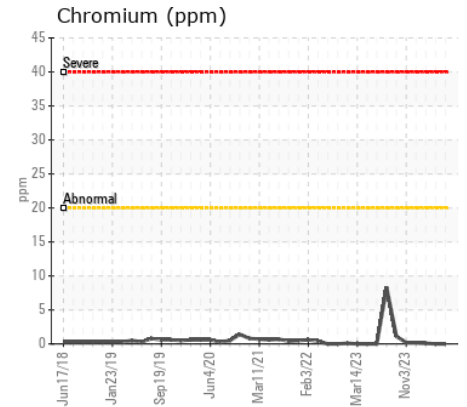
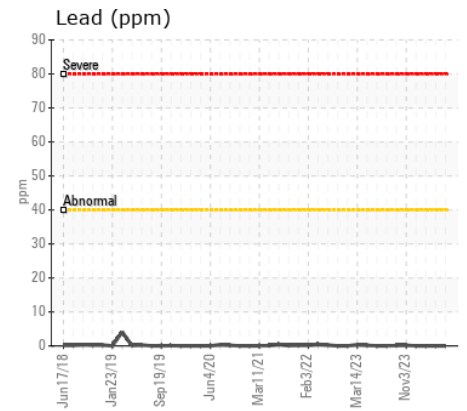
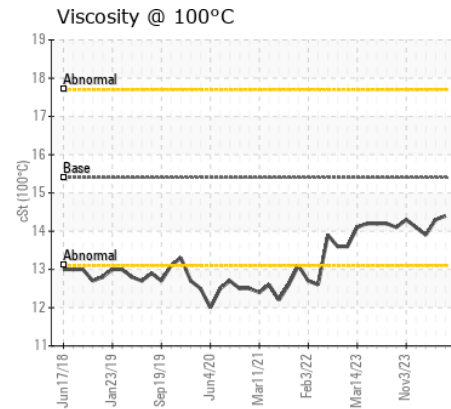
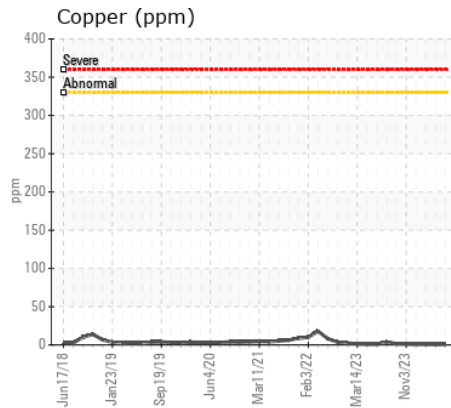
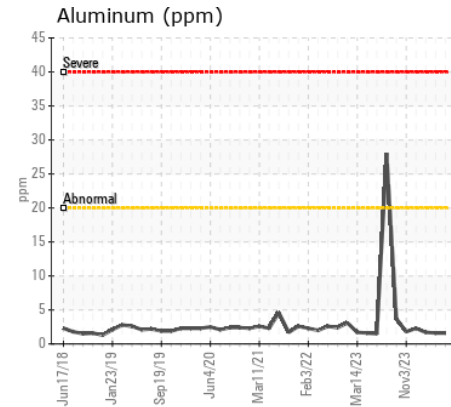
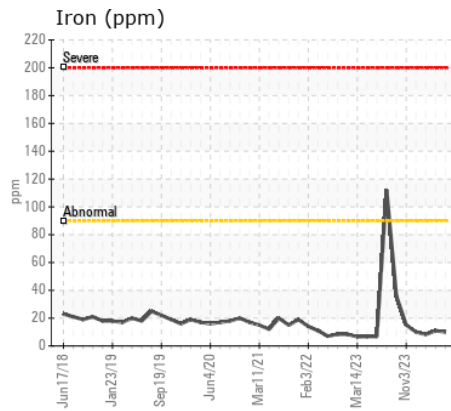
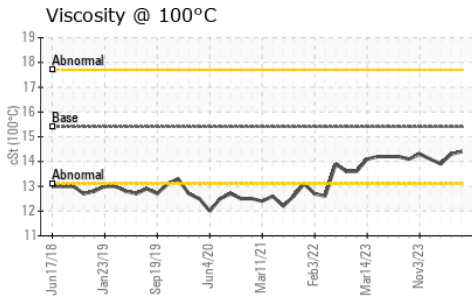
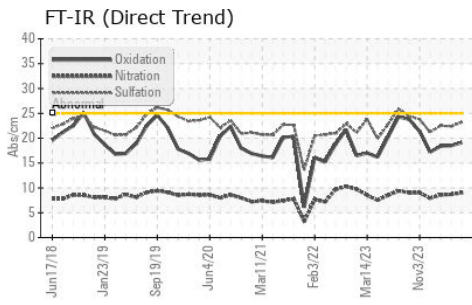
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185(m)	>25	5	10	4
Potassium	ppm	ASTM D5185(m)	>20	6	6	5
Fuel		WC Method	>3.0	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
Soot %	%	ASTM D7844*	>6	0.3	0.3	0.2
Nitration	Abs/cm	ASTM D7624*	>20	9.0	8.7	8.6
Sulfation	Abs/.1mm	ASTM D7415*	>30	23.2	22.4	22.5
Silt	scalar	Visual*	NONE	NONE	---	---
Debris	scalar	Visual*	NONE	VLITE	---	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185(m)	>192	2	2	2
Boron	ppm	ASTM D5185(m)		98	115	103
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		0	<1	1
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		13	17	20
Calcium	ppm	ASTM D5185(m)	3780	2239	2236	2169
Phosphorus	ppm	ASTM D5185(m)	1370	950	960	931
Zinc	ppm	ASTM D5185(m)	1500	1152	1171	1114
Sulfur	ppm	ASTM D5185(m)	3800	2790	2869	2967
Oxidation	Abs/.1mm	ASTM D7414*	>25	19.1	18.5	18.4
Visc @ 100°C	cSt	ASTM D7279(m)	15.4	14.4	14.3	13.9



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0866626
Lab Number : 02638810
Unique Number : 5787972
Test Package : MOB 1 (Additional Tests: Visual)

Received : 30 May 2024
Tested : 30 May 2024
Diagnosed : 30 May 2024 - Wes Davis

CITY OF THUNDER BAY
 AUTO MAINTENANCE STORES, 570 FORT WILLIAM ROAD
 THUNDER BAY, ON
 CA P7B 2Z8
 Contact: Sean Malcolm
 sean.malcolm@thunderbay.ca
 T: (807)684-2716
 F: (807)344-0237

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.