WEAR CONTAMINATION **FLUID CONDITION**

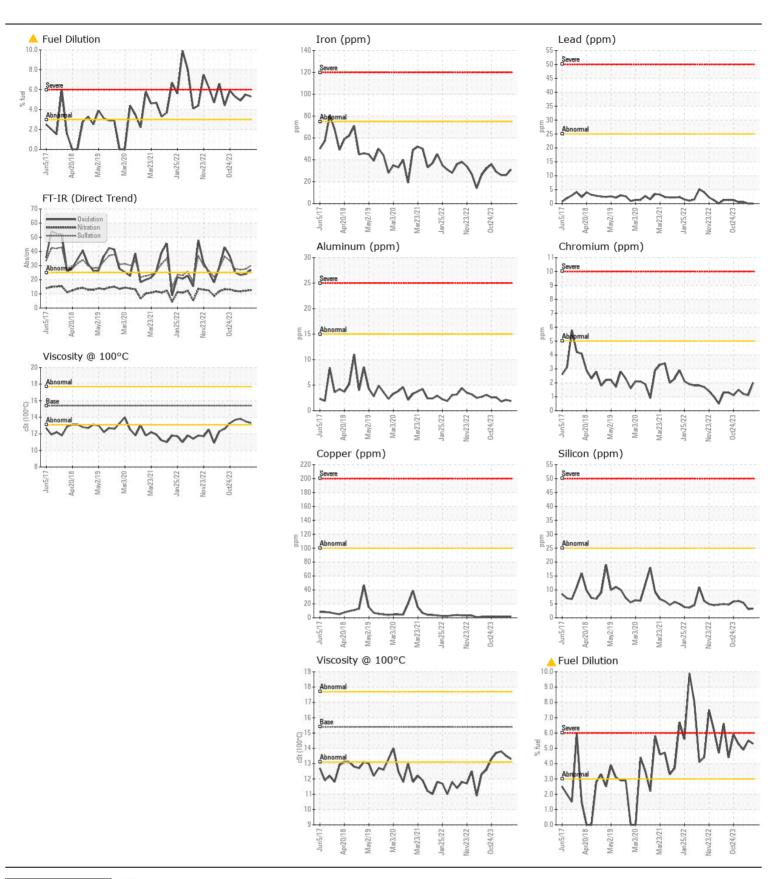
NORMAL ABNORMAL NORMAL

Machine Id

CUMMINS 161

Component
Rear Diesel Engine

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		WC0866540	WC0889055	WC0889138
The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.	Sample Date		Client Info		27 May 2024	03 Apr 2024	07 Feb 2024
	Machine Age	kms	Client Info		0	0	0
	Oil Age	kms	Client Info		9912	9918	9258
	Filter Age	kms	Client Info		9912	9918	9258
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		N/A	N/A	N/A
	Sample Status				ABNORMAL	ABNORMAL	ABNORMA
WEAR	Iron	ppm	ASTM D5185(m)	>75	31	26	26
All component wear rates are normal.	Chromium	ppm	ASTM D5185(m)	>5	2	1	1
	Nickel	ppm	ASTM D5185(m)	>4	<1	0	<1
	Titanium	ppm	ASTM D5185(m)	>2	0	0	0
	Silver	ppm	ASTM D5185(m)	>2	0	0	0
	Aluminum	ppm	ASTM D5185(m)	>15	2	2	2
	Lead	ppm	ASTM D5185(m)	>25	0	0	<1
	Copper	ppm	ASTM D5185(m)	>100	1	1	1
	Tin	ppm	ASTM D5185(m)	>4	0	0	0
	Vanadium	ppm	ASTM D5185(m)		0	0	0
	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>25	3	3	5
There is a moderate amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.	Potassium	ppm	ASTM D5185(m)	>20	6	7	6
	Fuel	%	ASTM D7593*	>3.0	▲ 5.3	<u></u> 5.5	<u>4.9</u>
	Water		WC Method	>0.2	NEG	NEG	NEG
	Glycol		WC Method	-	NEG	NEG	NEG
	Soot %	%	ASTM D7844*		1.7	1.5	1.3
	Nitration	Abs/cm	ASTM D7624*	>20	12.7	12.2	11.8
	Sulfation Silt	Abs/.1mm	ASTM D7415*	>30	30.0 NONE	27.5	27.1
	Debris	scalar	Visual* Visual*	NONE	VLITE		
	Sand/Dirt	scalar scalar	Visual*	NONE	NONE		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor		Visual*	NORML	NORML	NORML	NORM
	Emulsified Water			>0.2	NEG	NEG	NEG
FLUID CONDITION							
	Sodium	ppm	ASTM D5185(m)	>192	2	2	2
The oil is no longer serviceable due to the presence of contaminants.	Boron	ppm	ASTM D5185(m)		58	72	75
	Barium	ppm	ASTM D5185(m)		0	0	0
	Molybdenum Manganese	ppm	ASTM D5185(m) ASTM D5185(m)		0 <1	0	0
	Magnesium	ppm	ASTM D5185(m)		14	17	21
	Calcium	ppm	ASTM D5185(m)	3780	2335	2281	2272
	Phosphorus	ppm	ASTM D5185(m)		973	956	974
	Zinc	ppm	ASTM D5185(m)	1500	1168	1185	1155
	Sulfur	ppm	ASTM D5185(m)	3800	2758	2779	2963
	Oxidation	Abs/.1mm	ASTM D7414*	>25	26.9	24.0	23.3
			ASTM D7279(m)		l .		13.8





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : 02638811

Unique Number : 5787973

: WC0866540 Received **Tested** Diagnosed

: 31 May 2024 - Kevin Marson Test Package: MOB 1 (Additional Tests: PercentFuel, Visual) To discuss this sample report, contact Customer Service at 1-800-268-2131.

: 30 May 2024

: 31 May 2024

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

CITY OF THUNDER BAY

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