

#### Machine Id **17C01H07#03 TUGGER GEARBOX** Component **Starboard Gearbox** Fluid **PETRO CANADA TRAXON 75W90 SYNTHETIC (3 LTR)**

## RECOMMENDATION

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

### WEAR

All component wear rates are normal.

### CONTAMINATION

There is a moderate concentration of water present in the oil. Abnormal water content and sodium(Na) level indicate possible sea water contamination.

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# FLUID CONDITION

The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

(3 L I N)						
Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0839664		
Sample Date		Client Info		26 May 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		150		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Filter Changed		Client Info		None		
Sample Status				ABNORMAL		
PQ		ASTM D8184*		0		
Iron	ppm	ASTM D5185(m)	>150	32		
Chromium	ppm	ASTM D5185(m)	>10	0		
Nickel	ppm	ASTM D5185(m)	>10	0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>5	0		
Lead	ppm	ASTM D5185(m)	>65	0		
Copper	ppm	ASTM D5185(m)	>80	2		
Tin	ppm	ASTM D5185(m)	>8	0		
Vanadium	ppm	ASTM D5185(m)		0		
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Silicon	 maa	ASTM D5185(m)	>20	0		
Silicon	ppm pom	ASTM D5185(m) ASTM D5185(m)				
	ppm ppm %	ASTM D5185(m) ASTM D5185(m) ASTM D6304*	>20 >20 >0.2	0		
Silicon Potassium Water	ppm %	ASTM D5185(m)	>20 >0.2	0 1		
Silicon Potassium	ppm	ASTM D5185(m) ASTM D6304*	>20	0 1 ▲ 0.204		
Silicon Potassium Water ppm Water	ppm % ppm	ASTM D5185(m) ASTM D6304* ASTM D6304*	>20 >0.2 >2000	0 1 ▲ 0.204 ▲ 2044		
Silicon Potassium Water ppm Water Silt	ppm % ppm scalar	ASTM D5185(m) ASTM D6304* ASTM D6304* Visual*	>20 >0.2 >2000 NONE	0 1 0.204 2044 NONE	 	  
Silicon Potassium Water ppm Water Silt Debris	ppm % ppm scalar scalar	ASTM D5185(m) ASTM D6304* ASTM D6304* Visual* Visual*	>20 >0.2 >2000 NONE NONE	0 1 0.204 2044 NONE NONE	 	  
Silicon Potassium Water ppm Water Silt Debris Sand/Dirt	ppm % ppm scalar scalar scalar	ASTM D5185(m) ASTM D6304* ASTM D6304* Visual* Visual* Visual*	>20 >0.2 >2000 NONE NONE NONE	0 1 0.204 2044 NONE NONE NONE	   	   
Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance	ppm % ppm scalar scalar scalar scalar	ASTM D5185(m) ASTM D6304* ASTM D6304* Visual* Visual* Visual* Visual*	>20 >0.2 >2000 NONE NONE NONE	0 1 0.204 2044 NONE NONE NONE	    	
Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water	ppm % ppm scalar scalar scalar scalar scalar scalar	ASTM D5185(m) ASTM D6304* ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual*	>20 >0.2 >2000 NONE NONE NONE NORML	0 1 2044 NONE NONE NONE HAZY NORML NEG		
Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium	ppm % ppm scalar scalar scalar scalar scalar scalar scalar	ASTM D5185(m) ASTM D6304* ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual*	>20 >0.2 >2000 NONE NONE NORML NORML >0.2	0 1 0.204 2044 NONE NONE NONE HAZY NORML NEG		
Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron	ppm % ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185(m) ASTM D6304* ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m)	>20 >0.2 >2000 NONE NONE NORML NORML >0.2	0 1 0.204 2044 NONE NONE NONE HAZY NORML NEG 19 193		
Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	ppm % ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185(m) ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m)	>20 >0.2 >2000 NONE NONE NORML NORML >0.2	0 1 0.204 2044 NONE NONE NONE HAZY NORML NEG 19 193 0		
Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum	ppm % ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185(m) ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >0.2 >2000 NONE NONE NORML NORML >0.2	0 1 0.204 2044 NONE NONE NONE HAZY NORML NEG 19 193 0 0		
Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	ppm % ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >0.2 >2000 NONE NONE NORML >0.2 328 1	0 1 2044 NONE NONE NONE HAZY NORML NEG 19 193 0 0 2		
Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium	ppm % ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >0.2 >2000 NONE NONE NORML NORML >0.2 328 1	0 1 2044 NONE NONE NONE HAZY NORML NEG 19 193 0 0 2 193 5		
Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	ppm % scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >0.2 >2000 NONE NONE NORML >0.2 328 1 328 1 1 7	0 1 0.204 2044 NONE NONE NONE 19 193 0 193 0 193 0 193 6 5 5 6		
Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	ppm % ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >0.2 >2000 NONE NONE NORML >0.2 328 1 328 1 7 1145	0 1 0.204 2044 NONE NONE NONE HAZY NORML NEG 19 193 0 0 2 0 2 193 193 0 193 193 0 193 193 0 193 193 193 0 193 193 193 193 193 193 193 193 193 193		
Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm % scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >0.2 >2000 NONE NONE NORML >0.2 328 1 328 1 1 7 1145 3	0 1 0.204 2044 NONE NONE NONE 19 193 0 193 0 2 193 0 3 0 4 193 0 193 193 0 193 193 0 193 193 0 193 193 0 193 193 0 193 193 193 193 193 193 193 193 193 193		
Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm % scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >0.2 >2000 NONE NONE NORML >0.2 328 1 328 1 1 7 1145 3 11909	0 1 0.204 2044 NONE NONE NONE 19 193 0 193 0 2 193 0 193 193 0 193 0 1349 9 22813		
Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm % scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >0.2 >2000 NONE NONE NORML >0.2 328 1 328 1 1 7 1145 3	0 1 0.204 2044 NONE NONE NONE 19 193 0 193 0 2 193 0 3 0 4 193 0 193 193 0 193 193 0 193 193 0 193 193 0 193 193 0 193 193 193 193 193 193 193 193 193 193		



