

Machine Id **17C01H07#03 TUGGER GEARBOX** Component **Starboard Gearbox** Fluid **PETRO CANADA TRAXON 75W90 SYNTHETIC (3 LTR)**

RECOMMENDATION

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

WEAR

All component wear rates are normal.

CONTAMINATION

There is a moderate concentration of water present in the oil. Abnormal water content and sodium(Na) level indicate possible sea water contamination.

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FLUID CONDITION

The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

| (3 L I N) | | | | | | |
|---|--|---|---|--|------------------|--------------|
| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
| Sample Number | | Client Info | | WC0839664 | | |
| Sample Date | | Client Info | | 26 May 2024 | | |
| Machine Age | hrs | Client Info | | 0 | | |
| Oil Age | hrs | Client Info | | 150 | | |
| Filter Age | hrs | Client Info | | 0 | | |
| Oil Changed | | Client Info | | N/A | | |
| Filter Changed | | Client Info | | None | | |
| Sample Status | | | | ABNORMAL | | |
| | | | | | | |
| PQ | | ASTM D8184* | | 0 | | |
| Iron | ppm | ASTM D5185(m) | >150 | 32 | | |
| Chromium | ppm | ASTM D5185(m) | >10 | 0 | | |
| Nickel | ppm | ASTM D5185(m) | >10 | 0 | | |
| Titanium | ppm | ASTM D5185(m) | | 0 | | |
| Silver | ppm | ASTM D5185(m) | | 0 | | |
| Aluminum | ppm | ASTM D5185(m) | >5 | 0 | | |
| Lead | ppm | ASTM D5185(m) | >65 | 0 | | |
| Copper | ppm | ASTM D5185(m) | >80 | 2 | | |
| Tin | ppm | ASTM D5185(m) | >8 | 0 | | |
| Vanadium | ppm | ASTM D5185(m) | | 0 | | |
| White Metal | scalar | Visual* | NONE | NONE | | |
| Yellow Metal | scalar | Visual* | NONE | NONE | | |
| | | | | | | |
| Silicon | maa | ASTM D5185(m) | >20 | 0 | | |
| Silicon | ppm pom | ASTM D5185(m) ASTM D5185(m) | | | | |
| | ppm ppm % | ASTM D5185(m) ASTM D5185(m) ASTM D6304* | >20 >20 >0.2 | 0 | | |
| Silicon Potassium Water | ppm % | ASTM D5185(m) | >20 >0.2 | 0 1 | | |
| Silicon Potassium | ppm | ASTM D5185(m) ASTM D6304* | >20 | 0 1 ▲ 0.204 | | |
| Silicon Potassium Water ppm Water | ppm % ppm | ASTM D5185(m) ASTM D6304* ASTM D6304* | >20 >0.2 >2000 | 0 1 ▲ 0.204 ▲ 2044 | | |
| Silicon Potassium Water ppm Water Silt | ppm % ppm scalar | ASTM D5185(m) ASTM D6304* ASTM D6304* Visual* | >20 >0.2 >2000 NONE | 0 1 0.204 2044 NONE | | |
| Silicon Potassium Water ppm Water Silt Debris | ppm % ppm scalar scalar | ASTM D5185(m) ASTM D6304* ASTM D6304* Visual* Visual* | >20 >0.2 >2000 NONE NONE | 0 1 0.204 2044 NONE NONE | | |
| Silicon Potassium Water ppm Water Silt Debris Sand/Dirt | ppm % ppm scalar scalar scalar | ASTM D5185(m) ASTM D6304* ASTM D6304* Visual* Visual* Visual* | >20 >0.2 >2000 NONE NONE NONE | 0 1 0.204 2044 NONE NONE NONE | | |
| Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance | ppm % ppm scalar scalar scalar scalar | ASTM D5185(m) ASTM D6304* ASTM D6304* Visual* Visual* Visual* Visual* | >20 >0.2 >2000 NONE NONE NONE | 0 1 0.204 2044 NONE NONE NONE | | |
| Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water | ppm % ppm scalar scalar scalar scalar scalar scalar | ASTM D5185(m) ASTM D6304* ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual* | >20 >0.2 >2000 NONE NONE NONE NORML | 0 1 2044 NONE NONE NONE HAZY NORML NEG | | |
| Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium | ppm % ppm scalar scalar scalar scalar scalar scalar scalar | ASTM D5185(m) ASTM D6304* ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual* | >20 >0.2 >2000 NONE NONE NORML NORML >0.2 | 0 1 0.204 2044 NONE NONE NONE HAZY NORML NEG | | |
| Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron | ppm % ppm scalar scalar scalar scalar scalar scalar ppm ppm | ASTM D5185(m) ASTM D6304* ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) | >20 >0.2 >2000 NONE NONE NORML NORML >0.2 | 0 1 0.204 2044 NONE NONE NONE HAZY NORML NEG 19 193 | | |
| Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium | ppm % ppm scalar scalar scalar scalar scalar scalar ppm ppm | ASTM D5185(m) ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) | >20 >0.2 >2000 NONE NONE NORML NORML >0.2 | 0 1 0.204 2044 NONE NONE NONE HAZY NORML NEG 19 193 0 | | |
| Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum | ppm % ppm scalar scalar scalar scalar scalar scalar ppm ppm | ASTM D5185(m) ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | >20 >0.2 >2000 NONE NONE NORML NORML >0.2 | 0 1 0.204 2044 NONE NONE NONE HAZY NORML NEG 19 193 0 0 | | |
| Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese | ppm % ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm | ASTM D5185(m) ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | >20 >0.2 >2000 NONE NONE NORML >0.2 328 1 | 0 1 2044 NONE NONE NONE HAZY NORML NEG 19 193 0 0 2 | | |
| Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium | ppm % ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm | ASTM D5185(m) ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | >20 >0.2 >2000 NONE NONE NORML NORML >0.2 328 1 | 0 1 2044 NONE NONE NONE HAZY NORML NEG 19 193 0 0 2 193 5 | | |
| Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium | ppm % scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm | ASTM D5185(m) ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | >20 >0.2 >2000 NONE NONE NORML >0.2 328 1 328 1 1 7 | 0 1 0.204 2044 NONE NONE NONE 19 193 0 193 0 193 0 193 6 5 5 6 | | |
| Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium | ppm % ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm | ASTM D5185(m) ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | >20 >0.2 >2000 NONE NONE NORML >0.2 328 1 328 1 7 1145 | 0 1 0.204 2044 NONE NONE NONE HAZY NORML NEG 19 193 0 0 2 0 2 193 193 0 193 193 0 193 193 0 193 193 193 0 193 193 193 193 193 193 193 193 193 193 | | |
| Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc | ppm % scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm | ASTM D5185(m) ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | >20 >0.2 >2000 NONE NONE NORML >0.2 328 1 328 1 1 7 1145 3 | 0 1 0.204 2044 NONE NONE NONE 19 193 0 193 0 2 193 0 3 0 4 193 0 193 193 0 193 193 0 193 193 0 193 193 0 193 193 0 193 193 193 193 193 193 193 193 193 193 | | |
| Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur | ppm % scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185(m) ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | >20 >0.2 >2000 NONE NONE NORML >0.2 328 1 328 1 1 7 1145 3 11909 | 0 1 0.204 2044 NONE NONE NONE 19 193 0 193 0 2 193 0 193 193 0 193 0 1349 9 22813 | | |
| Silicon Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc | ppm % scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm | ASTM D5185(m) ASTM D6304* Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | >20 >0.2 >2000 NONE NONE NORML >0.2 328 1 328 1 1 7 1145 3 | 0 1 0.204 2044 NONE NONE NONE 19 193 0 193 0 2 193 0 3 0 4 193 0 193 193 0 193 193 0 193 193 0 193 193 0 193 193 0 193 193 193 193 193 193 193 193 193 193 | | |



