

#### Machine Id **NO UNIT WC0941336** Component **Pump** Fluid **COMP OIL (POE) ISO 220 (--- GAL)**

## RECOMMENDATION

We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) COMP OIL (POE) ISO 220. Please confirm. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### **WEAR**

Aluminum ppm levels are severe.

# CONTAMINATION

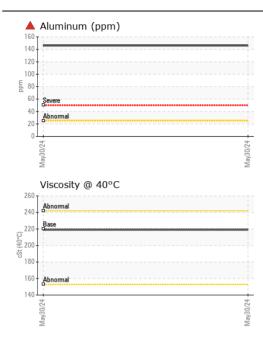
Free water present.

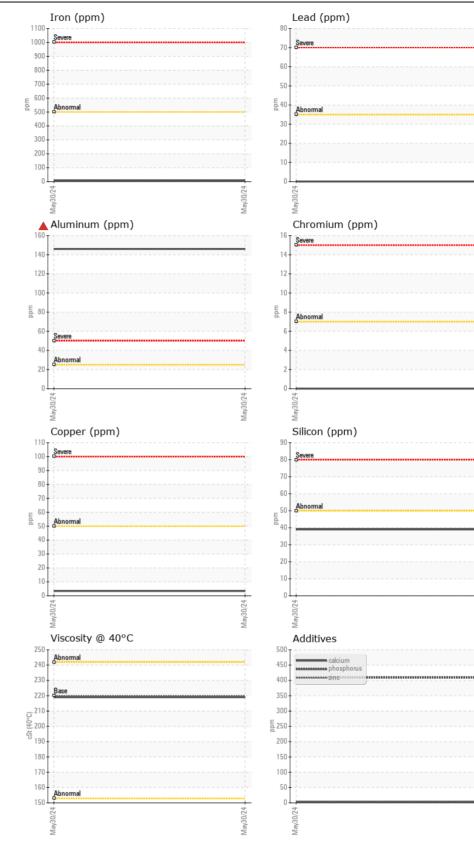
# FLUID CONDITION

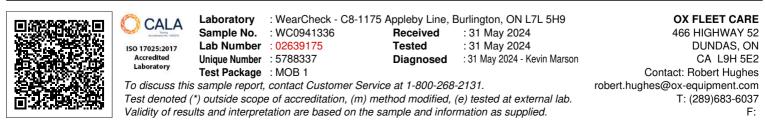
The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0941336		
Sample Date		Client Info		30 May 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Filter Changed		Client Info		N/A		
Sample Status				SEVERE		
Iron	ppm	ASTM D5185(m)	>500	8		
Chromium	ppm	ASTM D5185(m)	>7	0		
Nickel	ppm	ASTM D5185(m)		0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>25	<b>1</b> 46		
Lead	ppm	ASTM D5185(m)	>35	0		
Copper	ppm	ASTM D5185(m)	>50	3		
Tin	ppm	ASTM D5185(m)	>5	0		
Vanadium	ppm	ASTM D5185(m)		0		
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Silicon	ppm	ASTM D5185(m)	>50	39		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Water		WC Method	>.1	NEG		
Silt	scalar	Visual*	NONE	VLITE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>.1	.2%		
Codium				.4		
Sodium	ppm	ASTM D5185(m)	F	<1		
Boron	ppm	ASTM D5185(m)	5	<1		
Barium	ppm	ASTM D5185(m)	5	0		
Molybdenum	ppm	ASTM D5185(m)	5	0		
Manganese	ppm	ASTM D5185(m)	-	<1		
Magnesium	ppm	ASTM D5185(m)	5	2		
Calcium	ppm	ASTM D5185(m)	5	3		
Phosphorus	ppm	ASTM D5185(m)	400	409		
Zinc	ppm	ASTM D5185(m)	5	5		
Sulfur	ppm	ASTM D5185(m)	100	152		
Visc @ 40°C	cSt	ASTM D7279(m)	220	219		

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