

WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL



(360536) Machine Id LIEBHERR LR636 022632-1725

Left Final Drive

GEAR OIL SAE 75W90 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) GEAR OIL SAE 75W90. Please confirm.

WEAR

All component wear rates are normal.

CONTAMINATION

There is no indication of any contamination in the oil.

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LH0290983	LH0247528	
Sample Date		Client Info		30 May 2024	06 Jun 2023	
Machine Age	hrs	Client Info		2563	1723	
Oil Age	hrs	Client Info		0	0	
Filter Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Changed	Changed	
Filter Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
			500	<u> </u>	105	
Iron	ppm	ASTM D5185(m)	>500	62	195	
Chromium	ppm	ASTM D5185(m)	>10	<1	2	
Nickel	ppm	ASTM D5185(m)	>10	<1	1	
Titanium Silver	ppm	ASTM D5185(m)		<1	0	
	ppm	ASTM D5185(m)	>25	0	0	
Aluminum	ppm	ASTM D5185(m)			3	
Lead	ppm	ASTM D5185(m)	>25	0	2	
Copper	ppm	ASTM D5185(m)	>50	23	43	
Tin	ppm	ASTM D5185(m)	>10	<1	3	
Vanadium	ppm	ASTM D5185(m)		0		
White Metal Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
	scalar	Visual*	NONE	NONE	NONE	
Silicon	ppm	ASTM D5185(m)	>75	15	13	
Silicon	ppm	ASTM D5185(m)	>75	15	13	
Silicon Potassium	ppm	ASTM D5185(m) ASTM D5185(m)	>75 >20	15 1	13 1	
Silicon Potassium Water	ppm ppm	ASTM D5185(m) ASTM D5185(m) WC Method	>75 >20 >0.2	15 1 NEG	13 1 NEG	
Silicon Potassium Water Silt	ppm ppm scalar	ASTM D5185(m) ASTM D5185(m) WC Method Visual*	>75 >20 >0.2 NONE	15 1 NEG NONE	13 1 NEG NONE	
Silicon Potassium Water Silt Debris	ppm ppm scalar scalar	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual*	>75 >20 >0.2 NONE NONE	15 1 NEG NONE NONE	13 1 NEG NONE NONE	
Silicon Potassium Water Silt Debris Sand/Dirt	ppm ppm scalar scalar scalar	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual*	>75 >20 >0.2 NONE NONE NONE	15 1 NEG NONE NONE NONE	13 1 NEG NONE NONE NONE	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance	ppm ppm scalar scalar scalar scalar	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual*	>75 >20 >0.2 NONE NONE NONE NORML	15 1 NEG NONE NONE NONE NORML	13 1 NEG NONE NONE NONE NORML	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water	ppm ppm scalar scalar scalar scalar scalar scalar	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual*	>75 >20 >0.2 NONE NONE NONE NORML NORML	15 1 NEG NONE NONE NORE NORML NORML NEG	13 1 NEG NONE NONE NORML NORML NEG	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium	ppm ppm scalar scalar scalar scalar scalar scalar ppm	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* Visual*	>75 >20 >0.2 NONE NONE NORML NORML >0.2	15 1 NEG NONE NONE NORML NORML NEG 3	13 1 NEG NONE NONE NORML NORML NEG 4	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron	ppm ppm scalar scalar scalar scalar scalar scalar gppm	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m)	>75 >20 >0.2 NONE NONE NORML >0.2	15 1 NEG NONE NONE NORML NORML NEG 3 237	13 1 NEG NONE NONE NORML NORML NEG 4	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	ppm ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m)	>75 >20 >0.2 NONE NONE NORML NORML >0.2	15 1 NEG NONE NONE NORML NORML NEG 3 237 16	13 1 NEG NONE NONE NORML NORML NORML NEG 4 4	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum	ppm ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>75 >20 >0.2 NONE NONE NORML >0.2	15 1 NEG NONE NONE NORML NORML NEG 3 237 16 0	13 1 NEG NONE NONE NORML NORML NEG 4 4 64	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	ppm ppm scalar scalar scalar scalar scalar gpm ppm ppm	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>75 >20 >0.2 NONE NORME NORML >0.2 400 200 12	15 1 NEG NONE NONE NORML NORML NEG 3 237 16 0 <1	13 1 NEG NONE NONE NORML NORML NEG 4 4 4 64 64 64	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>75 >20 >0.2 NONE NONE NORML NORML >0.2 400 200 12	15 1 NEG NONE NONE NORML NORML NEG 3 237 16 0 <1 3	13 1 NEG NONE NONE NORML NORML NEG 4 4 4 64 64 64 64 2	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Malybdenum Manganese Magnesium	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>75 >20 >0.2 NONE NONE NORML NORML >0.2 400 200 12 12	15 1 NEG NONE NONE NORML NORML NEG 3 237 16 0 <1 3 27	13 1 NEG NONE NONE NORML NORML NEG 4 4 64 64 64 64 2 35	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Barium Molybdenum Manganese Magnesium Calcium	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	 >75 >20 >0.2 NONE NORME NORML >0.2 400 200 12 12 150 1650 	15 1 NEG NONE NONE NORML NORML NEG 3 237 16 0 <1 3 237 16 3 237 16	13 1 NEG NONE NONE NORML NORML NEG 4 4 4 64 64 64 64 2 35 1260	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	 >75 >20 >0.2 NONE NORML >0.2 400 200 12 150 1650 125 	15 1 NEG NONE NONE NORML NORML NEG 3 237 16 0 <1 3 27 1180 21	13 1 NEG NONE NONE NORML NORML NEG 4 4 4 4 64 4 64 2 35 35 1260 25	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Barium Molybdenum Manganese Magnesium Calcium	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	 >75 >20 >0.2 NONE NORME NORML >0.2 400 200 12 12 150 1650 	15 1 NEG NONE NONE NORML NORML NEG 3 237 16 0 <1 3 237 16 3 237 16	13 1 NEG NONE NONE NORML NORML NEG 4 4 4 64 64 64 64 2 35 1260	





