

Machine Id **GEN #1 - TJ036203** Component **Coolant** Fluid **HYBRID (HOAT) COOLANT (--- GAL)**

RECOMMENDATION

The fluid is suitable for further service. Resample at the next service interval to monitor.

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All metal levels are normal indicating no corrosion in the cooling system.

CONTAMINANTS

There is no indication of any contamination in the coolant.

COOLANT CONDITION

The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0408649		
Sample Date		Client Info		25 May 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
Iron	ppm	ASTM D5185(m)	>15	4		
Aluminum	ppm	ASTM D5185(m)	>10	<1		
Copper	ppm	ASTM D5185(m)	>10	<1		
Lead	ppm	ASTM D5185(m)	>10	<1		
Tin	ppm	ASTM D5185(m)	>10	0		
Silver	ppm	ASTM D5185(m)	>10	<1		
Zinc		ASTM D5185(m)	>10	2		
	ppm	ASTM D3163(III)	>10	2		
Calcium	ppm	ASTM D5185(m)	>100	8		
Magnesium	ppm	ASTM D5185(m)	>40	1		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Coolant Appearance		Visual*	Clear	Clear		
Boiling Point	°C	WC Method*		107		
Specific Gravity	0	ASTM D1298*		1.065		
pH	Scale 0-14	ASTM D1230		8.27		
Nitrites	ppm	Alcan Test Kit*		360		
Reserve Alkalinity	Scale 0-20	ASTM D1121*		2.2		
Percentage Glycol	%	ASTM D3321*		48.4		
Freezing Point	°℃	ASTM D3321*		-35		
Carboxylate	C	ASTIVI DOSZT		-35		
Silicon	ppm	ASTM D5185(m)		46		
Phosphorus	ppm	ASTM D5185(m)		30		
Boron	ppm	ASTM D5185(m)		23		
Molybdenum	ppm	ASTM D5185(m)		116		
Sodium	ppm	ASTM D5185(m)		1128		
Potassium	ppm	ASTM D5185(m)		2075		
Coolant Color	ppill	Visual*		Yellow		
		VISUAI		renow		





