

# WEAR ABNORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL



## LIEBHERR LH22M 137772-1525

Front Right Wheel Hub

SAE 75W90 (--- GAL)

RECOMMENDATION

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

#### **WEAR**

Titanium ppm levels are abnormal.

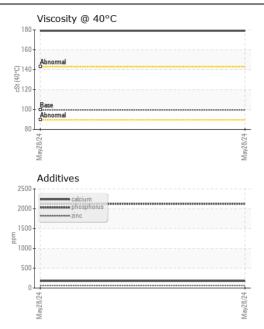
#### CONTAMINATION

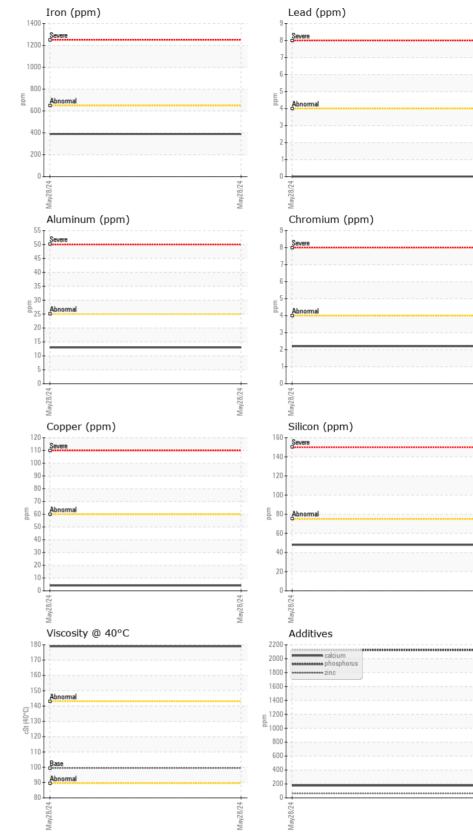
There is no indication of any contamination in the oil.

### FLUID CONDITION

Viscosity of sample indicates oil is within SAE 90 range, advise investigate. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LH0232641		
Sample Date		Client Info		28 May 2024		
Machine Age	hrs	Client Info		3213		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		None		
Sample Status				ABNORMAL		
			050	200		
Iron	ppm	ASTM D5185(m)	>650	389		
Chromium	ppm	ASTM D5185(m)	>4	2		
Nickel	ppm	ASTM D5185(m)	>4	0		
Titanium	ppm	ASTM D5185(m)	>4	▲ 14 0		
Silver	ppm	ASTM D5185(m)	. 05	0		
Aluminum	ppm	ASTM D5185(m)	>25	13		
Lead	ppm	ASTM D5185(m)	>4	0 4		
Copper	ppm	ASTM D5185(m)	>60	-		
Tin	ppm	ASTM D5185(m)	>4	0		
Vanadium	ppm	ASTM D5185(m)		0		
White Metal	scalar	Visual*	NONE	VLITE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Silicon	ppm	ASTM D5185(m)	>75	48		
Silicon Potassium	ppm ppm	ASTM D5185(m) ASTM D5185(m)	>75 >20	48 5		
		( )		-		
Potassium		ASTM D5185(m)	>20	5		
Potassium Water	ppm	ASTM D5185(m) WC Method	>20 >0.2	5 NEG		
Potassium Water Silt	ppm scalar	ASTM D5185(m) WC Method Visual*	>20 >0.2 NONE	5 NEG NONE		
Potassium Water Silt Debris	ppm scalar scalar	ASTM D5185(m) WC Method Visual* Visual*	>20 >0.2 NONE NONE	5 NEG NONE NONE		  
Potassium Water Silt Debris Sand/Dirt	ppm scalar scalar scalar	ASTM D5185(m) WC Method Visual* Visual* Visual*	>20 >0.2 NONE NONE NONE	5 NEG NONE NONE NONE	  	  
Potassium Water Silt Debris Sand/Dirt Appearance	ppm scalar scalar scalar scalar	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual*	>20 >0.2 NONE NONE NONE NORML	5 NEG NONE NONE NONE NORML	   	    
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water	ppm scalar scalar scalar scalar scalar scalar	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual*	>20 >0.2 NONE NONE NORML NORML	5 NEG NONE NONE NORML NORML NEG		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium	ppm scalar scalar scalar scalar scalar scalar scalar	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m)	>20 >0.2 NONE NONE NORML NORML >0.2	5 NEG NONE NONE NORML NORML NEG		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron	ppm scalar scalar scalar scalar scalar scalar ppm	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m)	>20 >0.2 NONE NONE NORML >0.2	5 NEG NONE NONE NORML NORML NEG 11 14		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m)	>20 >0.2 NONE NONE NORML NORML >0.2 150 5	5 NEG NONE NONE NORML NORML NEG 11 14 2		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum	ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >0.2 NONE NONE NORML >0.2	5 NEG NONE NONE NORML NORML NEG 11 14 2 0		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >0.2 NONE NONE NORML >0.2 150 5 0	5 NEG NONE NONE NORML NORML NEG 11 14 2 0 4		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium	ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >0.2 NONE NONE NORML NORML >0.2 150 5 0	5 NEG NONE NONE NORML NORML NEG 11 14 2 0 4 5		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Barium Malybdenum Manganese Magnesium	ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >0.2 NONE NONE NORML NORML >0.2 150 5 0	5 NEG NONE NONE NORML NORML NEG 11 14 2 0 4 5 5 177		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >0.2 NONE NONE NORML >0.2 150 5 0 0 20 1200	5 NEG NONE NONE NORML NORML NEG 11 14 2 0 4 5 177 2124		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >0.2 NONE NONE NORML >0.2 150 5 0 20 20 1200 25	5 NEG NONE NONE NORML NORML NEG 11 14 2 0 4 5 177 2124 65		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >0.2 NONE NONE NORML >0.2 150 5 0 0 20 1200	5 NEG NONE NONE NORML NORML NEG 11 14 2 0 4 5 177 2124		







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