

WEAR SEVERE CONTAMINATION ABNORMAL FLUID CONDITION ABNORMAL

Machine Id STERLING 427154 Component Diesel Engine Fluid PETRO CANADA DURON HP 15W40 (--- GAL)

RECOMMENDATION

We advise that you check for the source of the coolant leak. We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. We recommend that you drain the oil from the component if this has not already been done. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

WEAR

Iron ppm levels are severe. PQ levels are abnormal. Cylinder, crank, or cam shaft wear is indicated. The high ferrous density (PQ) index indicates that abnormal wear is occurring.

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٦	Test	UOM	Method	Limit/Abn	C	urrent	History1	History2
S	Sample Number		Client Info		GF	L0122260		
	Sample Date		Client Info		29	May 2024		
Ν	Machine Age	hrs	Client Info		27	'141		
	Dil Age	hrs	Client Info		30	9		
	ilter Age	hrs	Client Info		30	9		
C	Dil Changed		Client Info		С	nanged		
	Filter Changed		Client Info			nanged		
	Sample Status					EVERE		
F	PQ		ASTM D8184*			133		
l	ron	ppm	ASTM D5185(m)	>100		295		
C	Chromium	ppm	ASTM D5185(m)	>20		1		
٢	Nickel	ppm	ASTM D5185(m)	>4		0		
٦	Fitanium	ppm	ASTM D5185(m)			1		
5	Silver	ppm	ASTM D5185(m)	>3		0		
A	Aluminum	ppm	ASTM D5185(m)	>20		17		
L	ead	ppm	ASTM D5185(m)	>40		0		
C	Copper	ppm	ASTM D5185(m)	>330		3		
٦	Fin	ppm	ASTM D5185(m)	>15		0		
١	/anadium	ppm	ASTM D5185(m)			0		
٧	White Metal	scalar	Visual*	NONE		NONE		
١	ellow Metal	scalar	Visual*	NONE		NONE		
5	Silicon	ppm	ASTM D5185(m)	>25		54		
F	Potassium	ppm	ASTM D5185(m)	>20		12		
F	Fuel	%	ASTM D7593*	>5		5.7		
۷	Vater	%	ASTM D6304*	>0.2		NEG		
C	Glycol	%	ASTM D7922*			0.037		
5	Soot %	%	ASTM D7844*	>3		0		
١	Nitration	Abs/cm	ASTM D7624*	>20		5.5		
S	Sulfation	Abs/.1mm	ASTM D7415*	>30		24.0		
5	Silt	scalar	Visual*	NONE		NONE		
C	Debris	scalar	Visual*	NONE		NONE		
S	Sand/Dirt	scalar	Visual*	NONE		NONE		
F	Appearance	scalar	Visual*	NORML		NORML		
C	Ddor	scalar	Visual*	NORML		NORML		
E	Emulsified Water	scalar	Visual*	>0.2		1%		
	Sodium	ppm	ASTM D5185(m)	0		66		
	Boron	ppm	ASTM D5185(m)	0		10		
	Barium	ppm	ASTM D5185(m)	0		38		
	Molybdenum	ppm	ASTM D5185(m)	60		50		
	Manganese	ppm	ASTM D5185(m)	0		3		
	Magnesium	ppm	ASTM D5185(m)	1010		809		
	Calcium	ppm	ASTM D5185(m)	1070		908		
	Phosphorus	ppm	ASTM D5185(m)	1150		959		
	Zinc	ppm	ASTM D5185(m)	1270		996		
	Sulfur	ppm	ASTM D5185(m)	2060		3515		
	Dxidation	Abs/.1mm	ASTM D7414*	>25		23.0		
1	/isc @ 100°C	cSt	ASTM D7279(m)	15.6		74		

Visc @ 100°C cSt ASTM D7279(m) 15.6

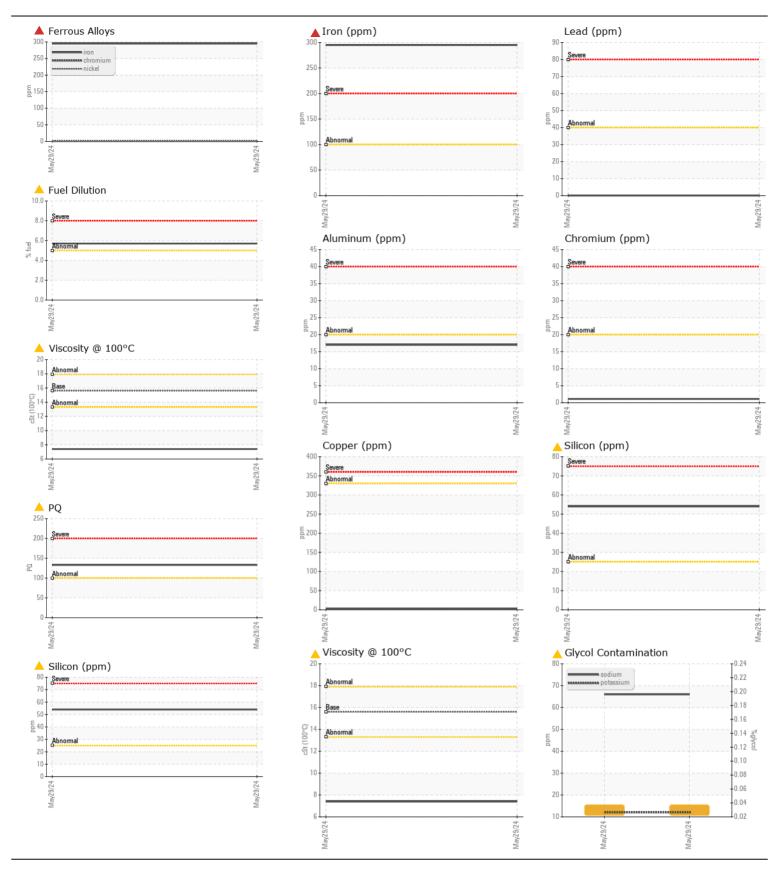
CONTAMINATION

Test for glycol is positive. There is a moderate amount of fuel present in the oil. There is a light concentration of glycol present in the oil. There is a moderate concentration of water present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress. Tests confirm the presence of fuel in the oil.

FLUID CONDITION

Fuel is present in the oil and is lowering the viscosity. The white residue present in the sample is oil additive precipitate. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

7.4



: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 GFL Environmental - 987 - Charlottetown Laboratory CALA ■₿ . Sample No. : GFL0122260 Received : 06 Jun 2024 7 Superior Crescent Lab Number : 02640170 Charlottetown, PE Tested : 07 Jun 2024 ISO 17025:2017 Accredited : 07 Jun 2024 - Kevin Marson CA C1A 7N5 Unique Number : 5789332 Diagnosed Laboratory Test Package : MOB 1 (Additional Tests: Bottom, FuelDilution, Glycol, KF, PercentFuel, PQ, Vis0eh)tact: Vicki Metcalfe To discuss this sample report, contact Customer Service at 1-800-268-2131. vmetcalfe@gflenv.com Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. T: (782)377-5918 F: (506)453-9490 Validity of results and interpretation are based on the sample and information as supplied.