IND II WEAR CHECK

OIL ANALYSIS REPORT

WEAR	ABNORMAL
CONTAMINATION	SEVERE
FLUID CONDITION	NORMAL

Area
OZR/BD11
Machine Id
BD11 PLASTIFIER GEARBOX (S/N 101931)
Component
Main Pump
Fluid
MOBIL MOBILGEAR 600 XP 320 (250 LTR)

RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

WEAR

Iron ppm levels are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

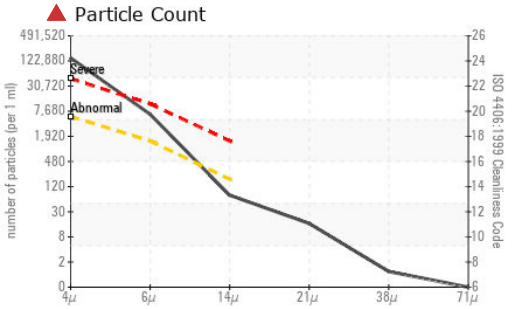
CONTAMINATION

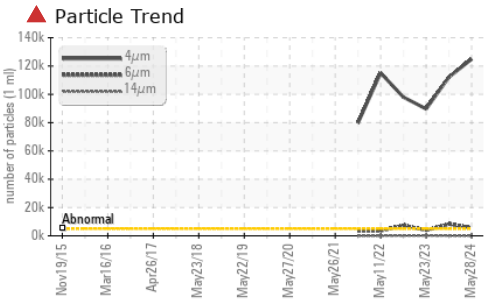
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

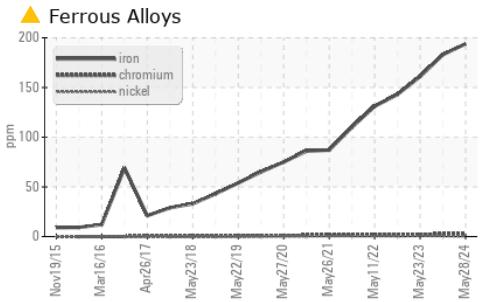
FLUID CONDITION

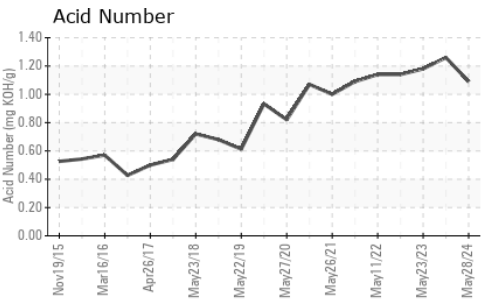
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

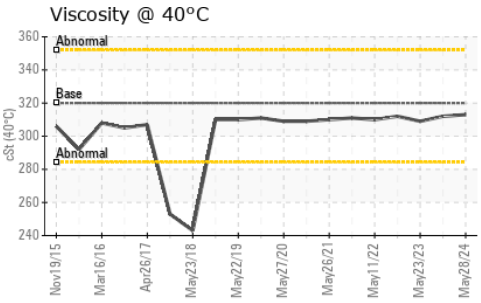
Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0855126	WC0855060	WC0799485
Sample Date		Client Info		28 May 2024	14 Nov 2023	23 May 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	SEVERE	SEVERE
PQ		ASTM D8184*		46	31	17
Iron	ppm	ASTM D5185(m)	>90	▲ 194	▲ 183	▲ 161
Chromium	ppm	ASTM D5185(m)	>5	3	2	2
Nickel	ppm	ASTM D5185(m)	>5	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	>3	0	0	0
Silver	ppm	ASTM D5185(m)	>3	0	<1	0
Aluminum	ppm	ASTM D5185(m)	>7	0	<1	<1
Lead	ppm	ASTM D5185(m)	>12	0	0	0
Copper	ppm	ASTM D5185(m)	>30	5	5	5
Tin	ppm	ASTM D5185(m)	>9	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185(m)	>60	<1	2	2
Potassium	ppm	ASTM D5185(m)	>20	<1	5	<1
Water		WC Method	>.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>5000	▲ 124856	▲ 112110	▲ 89658
Particles >6µm		ASTM D7647	>1300	▲ 5626	▲ 8250	▲ 3965
Particles >14µm		ASTM D7647	>160	66	40	92
Particles >21µm		ASTM D7647	>40	14	7	24
Particles >38µm		ASTM D7647	>10	1	1	2
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 24/20/13	▲ 24/20/12	▲ 24/19/14
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>.1	NEG	NEG	NEG
Sodium	ppm	ASTM D5185(m)		2	3	2
Boron	ppm	ASTM D5185(m)		18	18	19
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		0	0	<1
Manganese	ppm	ASTM D5185(m)		2	1	2
Magnesium	ppm	ASTM D5185(m)		<1	0	0
Calcium	ppm	ASTM D5185(m)		21	21	21
Phosphorus	ppm	ASTM D5185(m)		236	238	274
Zinc	ppm	ASTM D5185(m)		14	13	13
Sulfur	ppm	ASTM D5185(m)		8756	8839	9306
Acid Number (AN)	mg KOH/g	ASTM D974*		1.09	1.26	1.18
Visc @ 40°C	cSt	ASTM D7279(m)	320	313	312	309

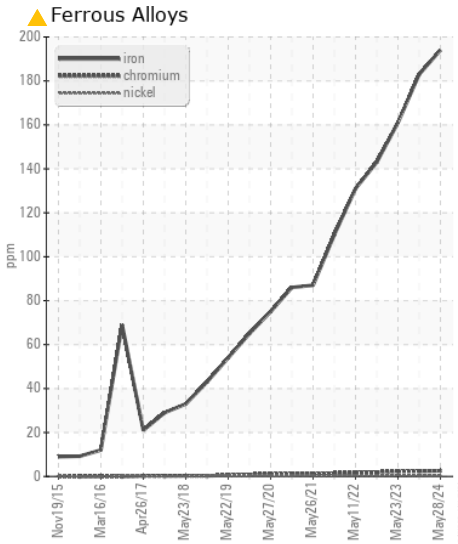


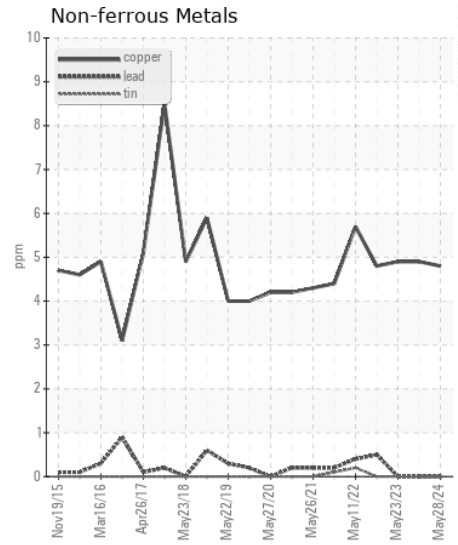


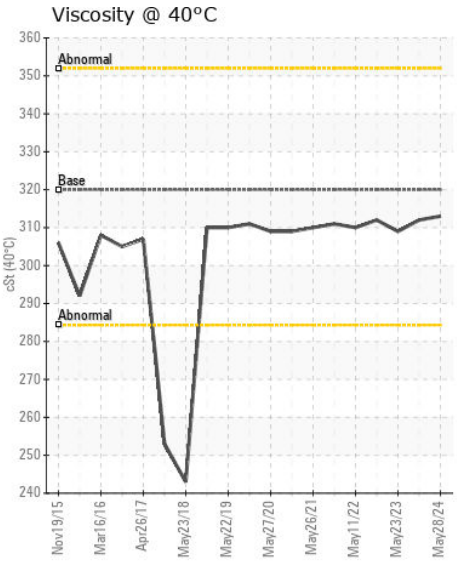


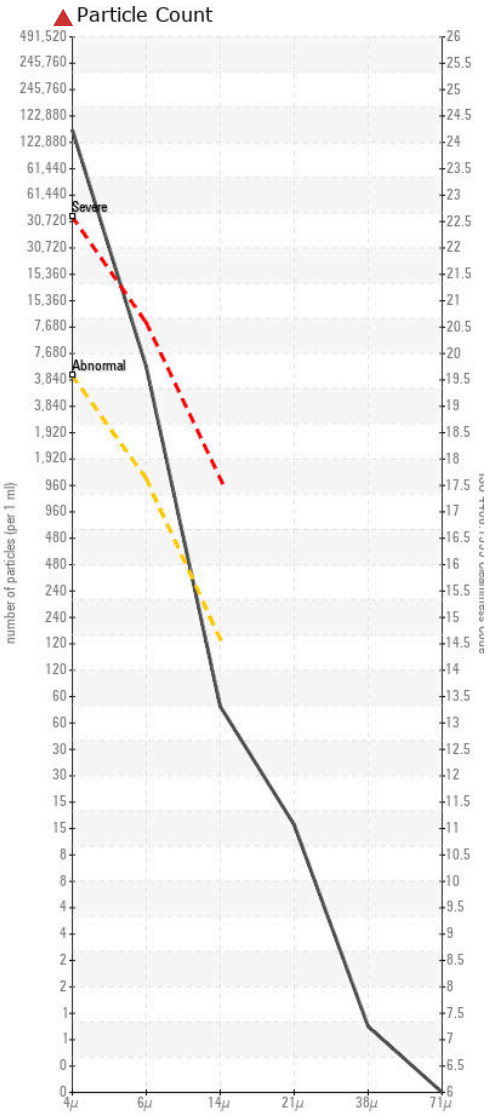


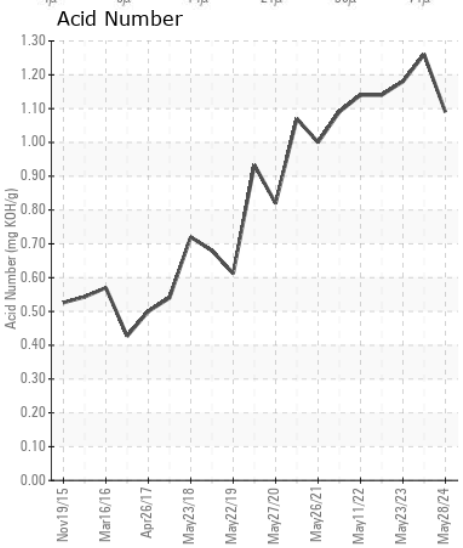












ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0855126 **Received** : 07 Jun 2024
Lab Number : 02640591 **Tested** : 10 Jun 2024
Unique Number : 5789753 **Diagnosed** : 10 Jun 2024 - Kevin Marson
Test Package : IND 2 (Additional Tests: PQ)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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