**WEAR** CONTAMINATION **FLUID CONDITION**  **NORMAL NORMAL NORMAL** 

UNASSIGNED [149741]

06R0647262

Diesel Engine

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info	2.111071011	CU0020693		
	Sample Date		Client Info		25 Sep 2023		
	Machine Age	hrs	Client Info		155		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				NORMAL		
WEAR	Iron	ppm	ASTM D5185(m)		1		
Metal levels are typical for a new component breaking in.	Chromium	ppm	ASTM D5185(m)	>20	0		
	Nickel	ppm	ASTM D5185(m)		0		
	Titanium	ppm	ASTM D5185(m)		0		
	Silver	ppm	ASTM D5185(m)	>2	0		
	Aluminum	ppm	ASTM D5185(m)	>30	<1		
	Lead	ppm	ASTM D5185(m)	>30	0		
	Copper	ppm	ASTM D5185(m)		<1		
	Tin	ppm	ASTM D5185(m)	>15	0		
	Vanadium	ppm	ASTM D5185(m)		0		
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>30	4		
	Potassium	ppm	ASTM D5185(m)		<1		
There is no indication of any contamination in the oil.	Fuel	la la	WC Method		<1.0		
	Water		WC Method	>0.2	NEG		
	Glycol		WC Method		NEG		
	Soot %	%	ASTM D7844*	>3	0.5		
	Nitration	Abs/cm	ASTM D7624*	>20	4.7		
	Sulfation	Abs/.1mm	ASTM D7415*	>30	16.6		
	Emulsified Water	scalar	Visual*	>0.2	NEG		
FLUID CONDITION	0 "		40TM D5405( )				
The condition of the oil is acceptable for the time in service.	Sodium	ppm	ASTM D5185(m)	00	1		
	Boron	ppm	ASTM D5185(m)		118		
	Barium	ppm	ASTM D5185(m)		0		
	Molybdenum	ppm	ASTM D5185(m)		59		
	Manganese	ppm	ASTM D5185(m)		0		
	Magnesium	ppm		616	324		
	Calcium	ppm	ASTM D5185(m)	1554	1860		
	Phosphorus	ppm	ASTM D5185(m)		1000		
	Zinc	ppm	ASTM D5185(m)	1069	1133		
	Sulfur	ppm	ASTM D5185(m)	2624	2854		
	Oxidation	Abs/.1mm	ASTM D7414*		12.8		
	Visc @ 100°C	cSt	ASTM D7279(m)	13.6	13.5		





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: CU0020693 Lab Number : 02640719

Unique Number : 5789881 Test Package : MOB 1

Received : 10 Jun 2024 **Tested** : 10 Jun 2024

Diagnosed : 10 Jun 2024 - Wes Davis

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CUMMINS CANADA ULC - GENERATOR DIVISION 7175 PACIFIC CIRCLE MISSISSAUGA, ON CA L5T 2A5

Contact: Elisia Johnson elisia.johnson@cummins.com T: (905)795-0050

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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