



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ATTENTION
FLUID CONDITION	NORMAL

Machine Id  
**22-HU-1 POWER PACK**  
 Component  
**Hydraulic System**  
 Fluid  
**SHELL TELLUS S2 VX 22 (--- GAL)**

## RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

## WEAR

All component wear rates are normal.

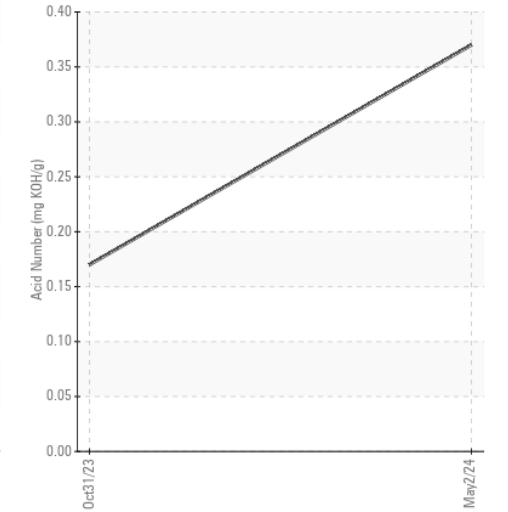
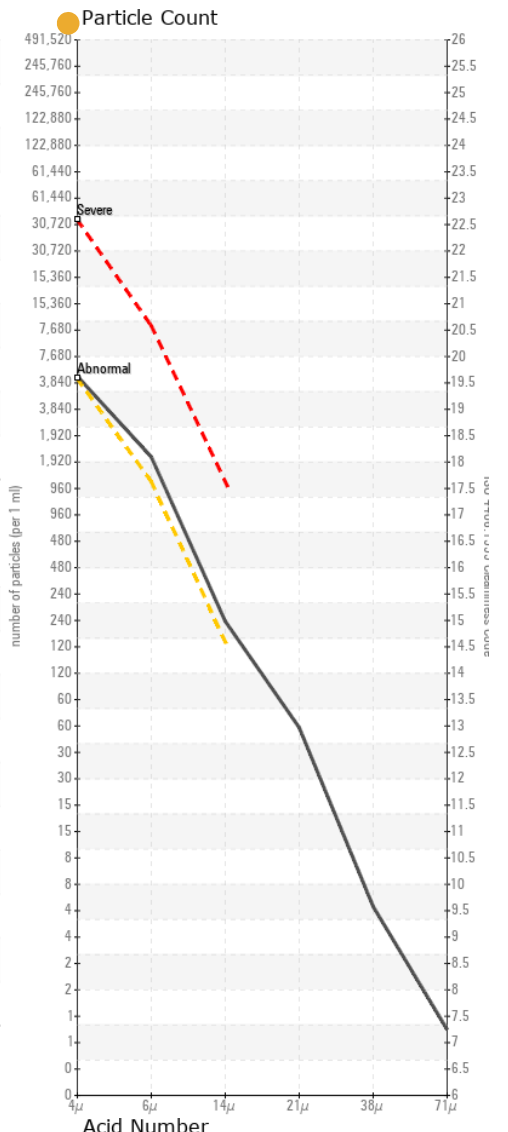
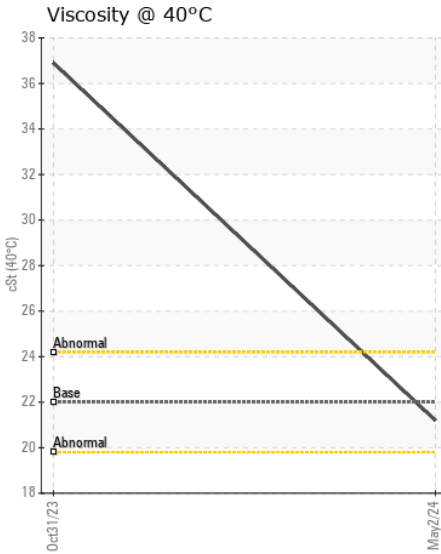
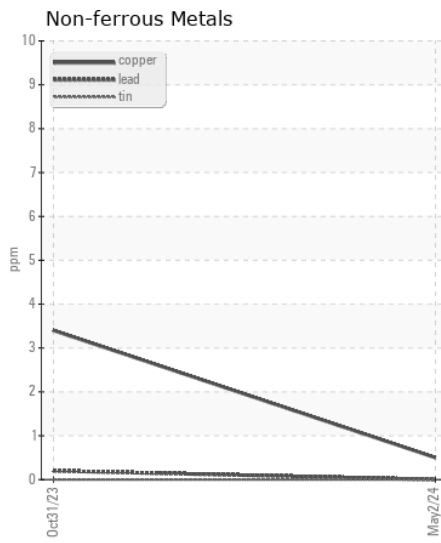
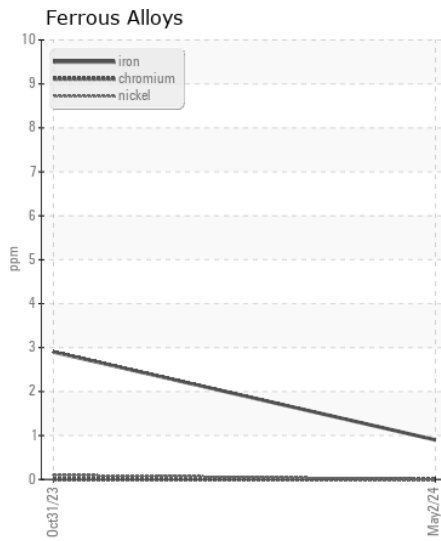
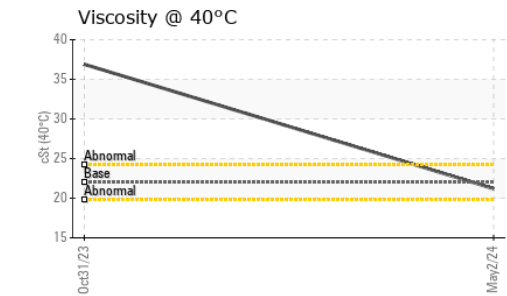
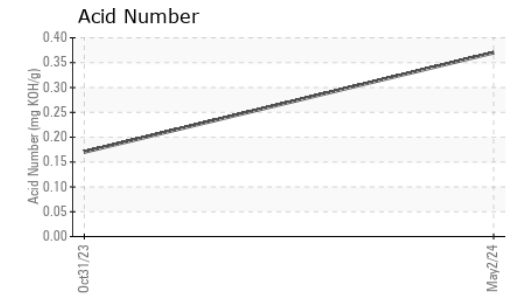
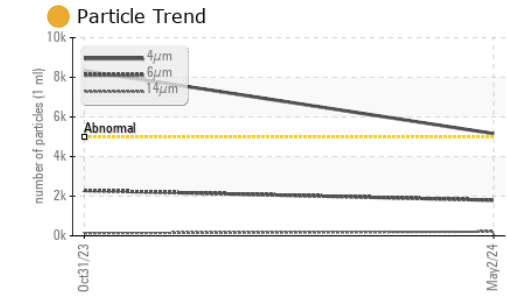
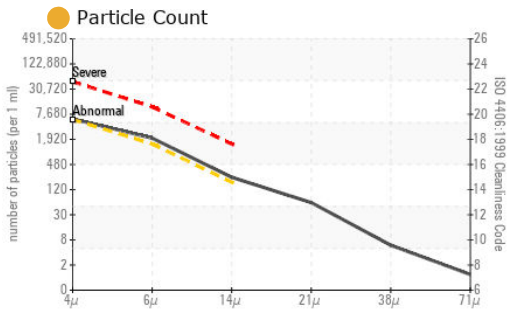
## CONTAMINATION

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0820685	WC0837958	---
Sample Date		Client Info		02 May 2024	31 Oct 2023	---
Machine Age	hrs	Client Info		0	0	---
Oil Age	hrs	Client Info		0	0	---
Filter Age	hrs	Client Info		0	0	---
Oil Changed		Client Info		Not Chngd	N/A	---
Filter Changed		Client Info		Not Chngd	N/A	---
Sample Status				ATTENTION	ATTENTION	---
Iron	ppm	ASTM D5185(m)	>20	<1	3	---
Chromium	ppm	ASTM D5185(m)	>20	0	0	---
Nickel	ppm	ASTM D5185(m)	>20	0	<1	---
Titanium	ppm	ASTM D5185(m)		0	0	---
Silver	ppm	ASTM D5185(m)		0	0	---
Aluminum	ppm	ASTM D5185(m)	>20	0	<1	---
Lead	ppm	ASTM D5185(m)	>20	0	<1	---
Copper	ppm	ASTM D5185(m)	>20	<1	3	---
Tin	ppm	ASTM D5185(m)	>20	0	0	---
Vanadium	ppm	ASTM D5185(m)		0	0	---
White Metal	scalar	Visual*	NONE	NONE	NONE	---
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	---
Silicon	ppm	ASTM D5185(m)	>15	<1	1	---
Potassium	ppm	ASTM D5185(m)	>20	<1	0	---
Water		WC Method	>0.05	NEG	NEG	---
Particles >4µm		ASTM D7647	>5000	5160	8331	---
Particles >6µm		ASTM D7647	>1300	1796	2290	---
Particles >14µm		ASTM D7647	>160	209	130	---
Particles >21µm		ASTM D7647	>40	52	19	---
Particles >38µm		ASTM D7647	>10	5	1	---
Particles >71µm		ASTM D7647	>3	1	1	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	20/18/15	20/18/14	---
Silt	scalar	Visual*	NONE	NONE	NONE	---
Debris	scalar	Visual*	NONE	NONE	NONE	---
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	---
Appearance	scalar	Visual*	NORML	NORML	NORML	---
Odor	scalar	Visual*	NORML	NORML	NORML	---
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	---
Sodium	ppm	ASTM D5185(m)		<1	<1	---
Boron	ppm	ASTM D5185(m)		<1	0	---
Barium	ppm	ASTM D5185(m)		1	0	---
Molybdenum	ppm	ASTM D5185(m)		0	0	---
Manganese	ppm	ASTM D5185(m)		0	0	---
Magnesium	ppm	ASTM D5185(m)		2	<1	---
Calcium	ppm	ASTM D5185(m)		30	6	---
Phosphorus	ppm	ASTM D5185(m)		278	614	---
Zinc	ppm	ASTM D5185(m)		322	52	---
Sulfur	ppm	ASTM D5185(m)		842	638	---
Acid Number (AN)	mg KOH/g	ASTM D974*		0.37	0.17	---
Visc @ 40°C	cSt	ASTM D7279(m)	22	21.2	36.9	---



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0820685 **Received** : 10 Jun 2024  
**Lab Number** : 02640788 **Tested** : 11 Jun 2024  
**Unique Number** : 5789950 **Diagnosed** : 11 Jun 2024 - Wes Davis  
**Test Package** : IND 2

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

**Vale - Clarabelle Mill**  
 MTW (Mill, Tailings & Water)  
 COPPER CLIFF, ON  
 CA P0M 1N0  
 Contact: Guy Gauthier  
 guy.gauthier@vale.com  
 T: (705)682-5646  
 F: (705)682-6273